

## FORZA DOORS

### Feature Grooves FD30 & FD60

25/02/2022

#### **FD30**

**FCS30** & **FCH30** 44mm door leaves may have grooves rebated into hardwood timber inserts set flush with the face of the leaf.

Grooves may be cut into the hardwood insert with maximum permitted dimensions of 5mm wide x 4mm deep.

Any permitted shape of groove may be incorporated into the hardwood insert subject to compliance with the permitted rebate width and depth.

Grooves must be set a minimum of 50mm apart and 50mm from the vertical edges of the leaf.

#### **FD60**

**FCS60** & **FCH60** 54mm cores must have both faces bonded with 5mm MDF to accommodate feature grooves, making the core 64mm in overall thickness.

Grooves may then be cut into each face to maximum dimensions of 5mm wide x 4mm deep.

Grooves may be rebated into hardwood timber inserts to a maximum size of 22 x 5mm set flush with the face of the leaf. The hardwood timber insert must be no deeper than 5mm and must fully fill the rebate. Optional grooves may be cut into the hardwood insert, with maximum permitted dimensions of 5mm wide x 4mm deep.

Any permitted shape of groove may be incorporated into the hardwood insert subject to compliance with the permitted rebate width and depth.

Grooves must be set a minimum of 50mm apart and 50mm from the vertical edges of the leaf.

For further information on available feature grooves please contact our technical department on:  
[tech@forza-doors.com](mailto:tech@forza-doors.com)