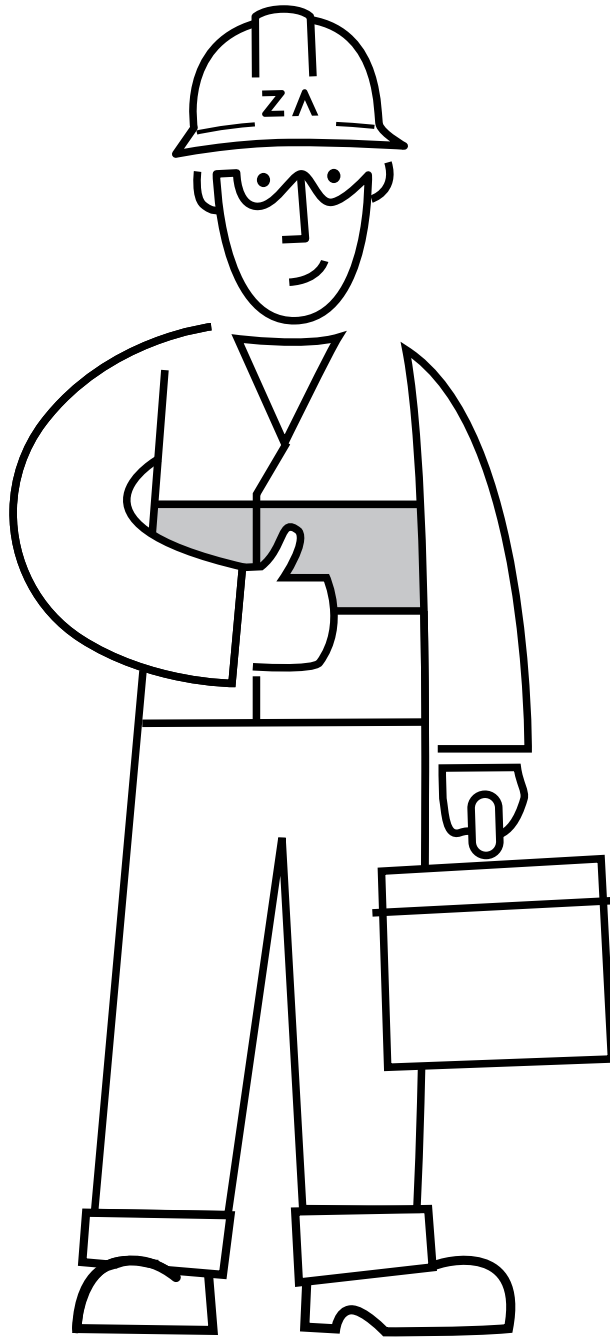
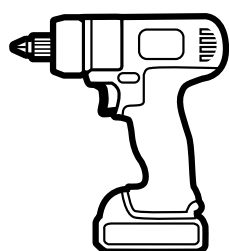
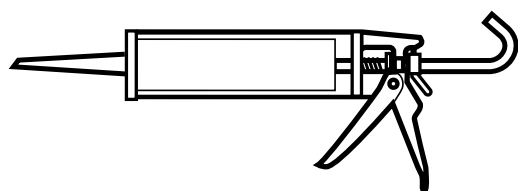
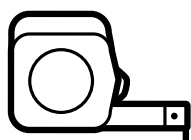
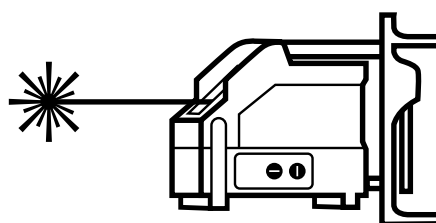
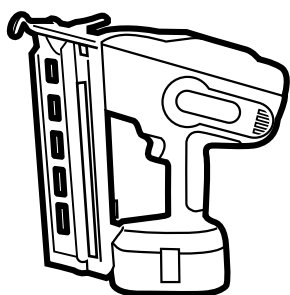
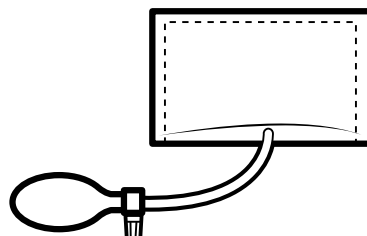
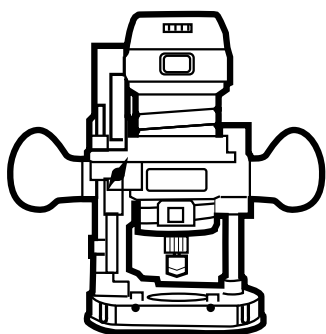
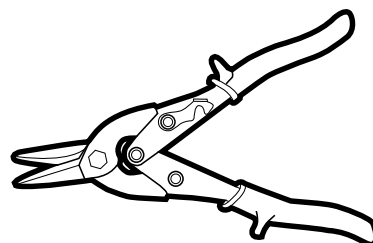
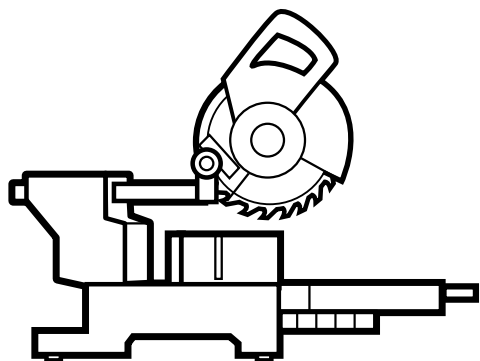


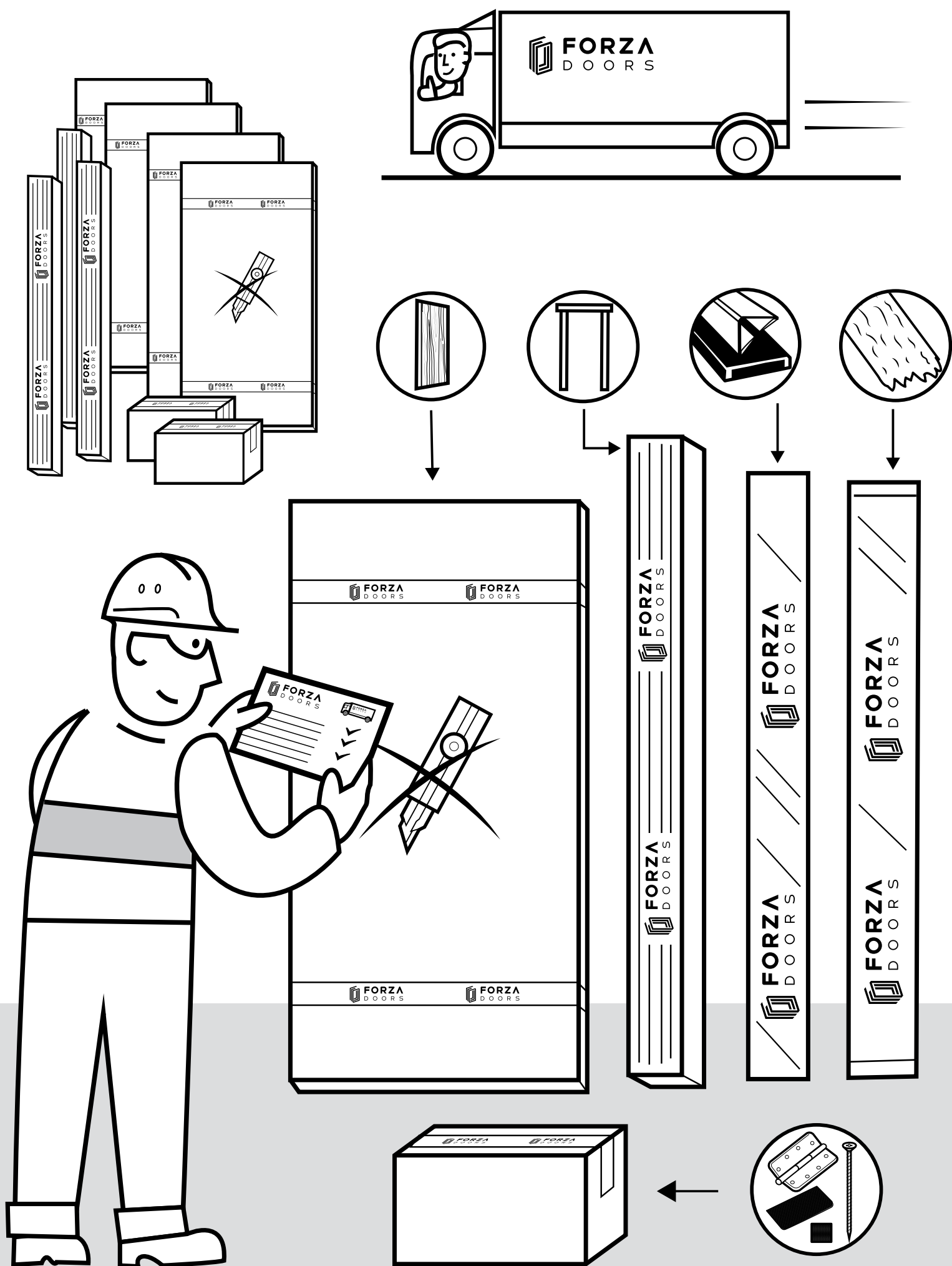


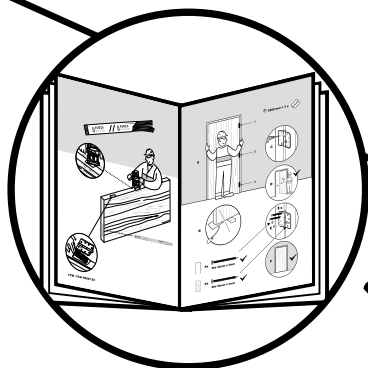
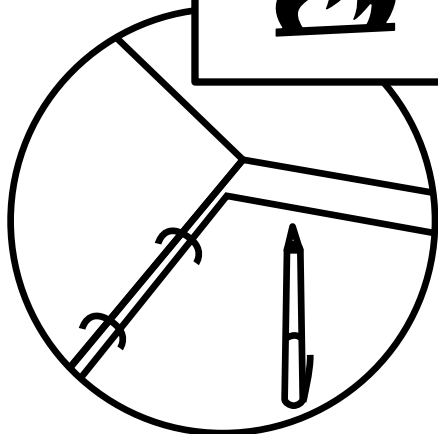
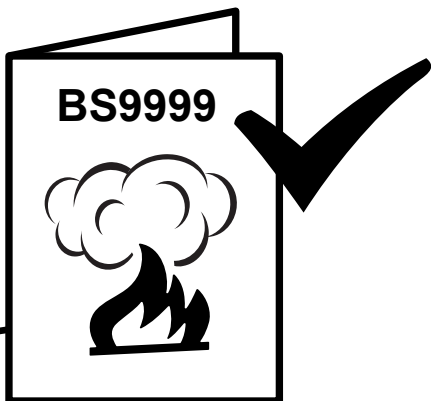
Precision Ingrained

Fire Door Assemblies Installation Guide

2





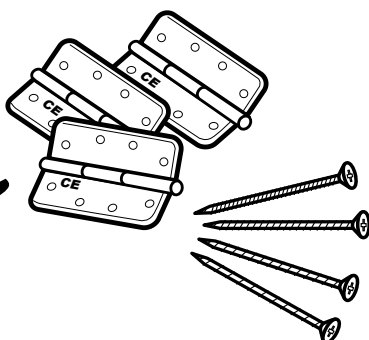
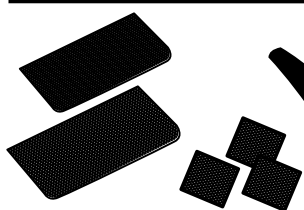
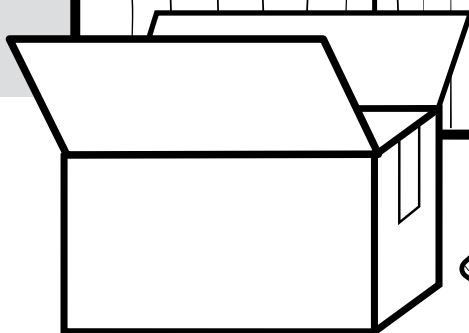
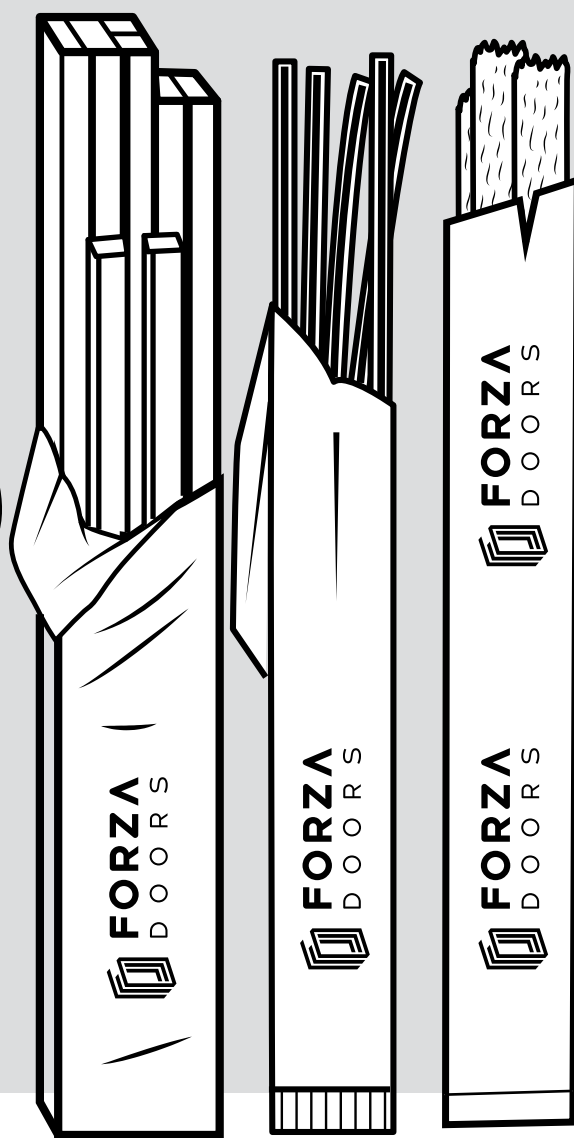
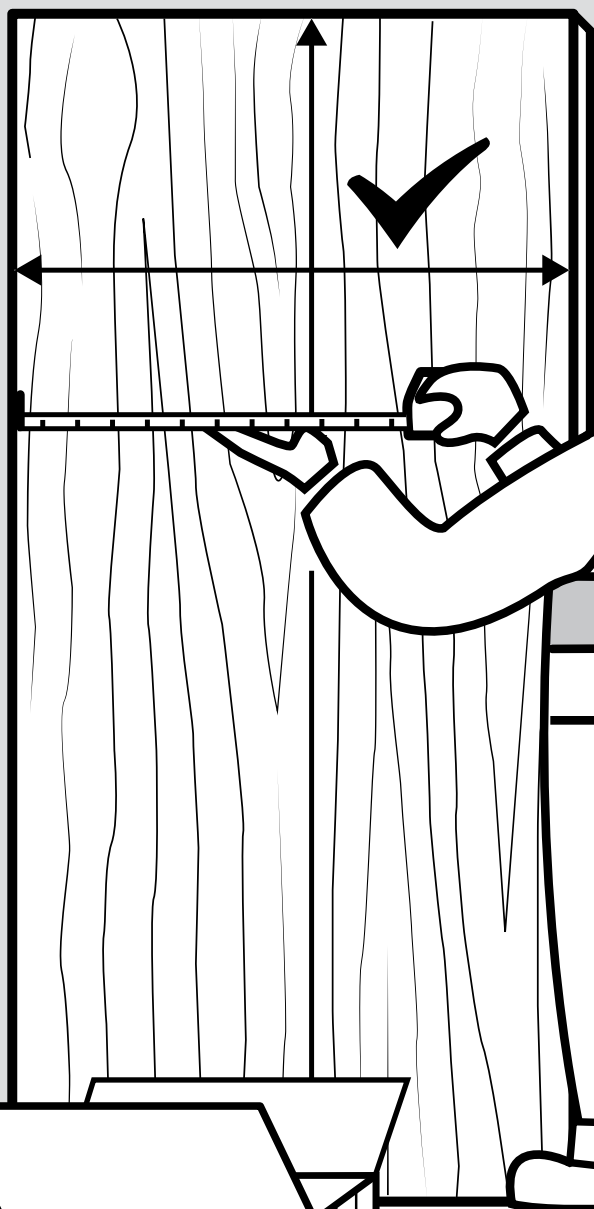
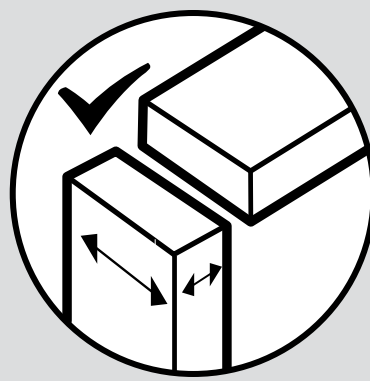


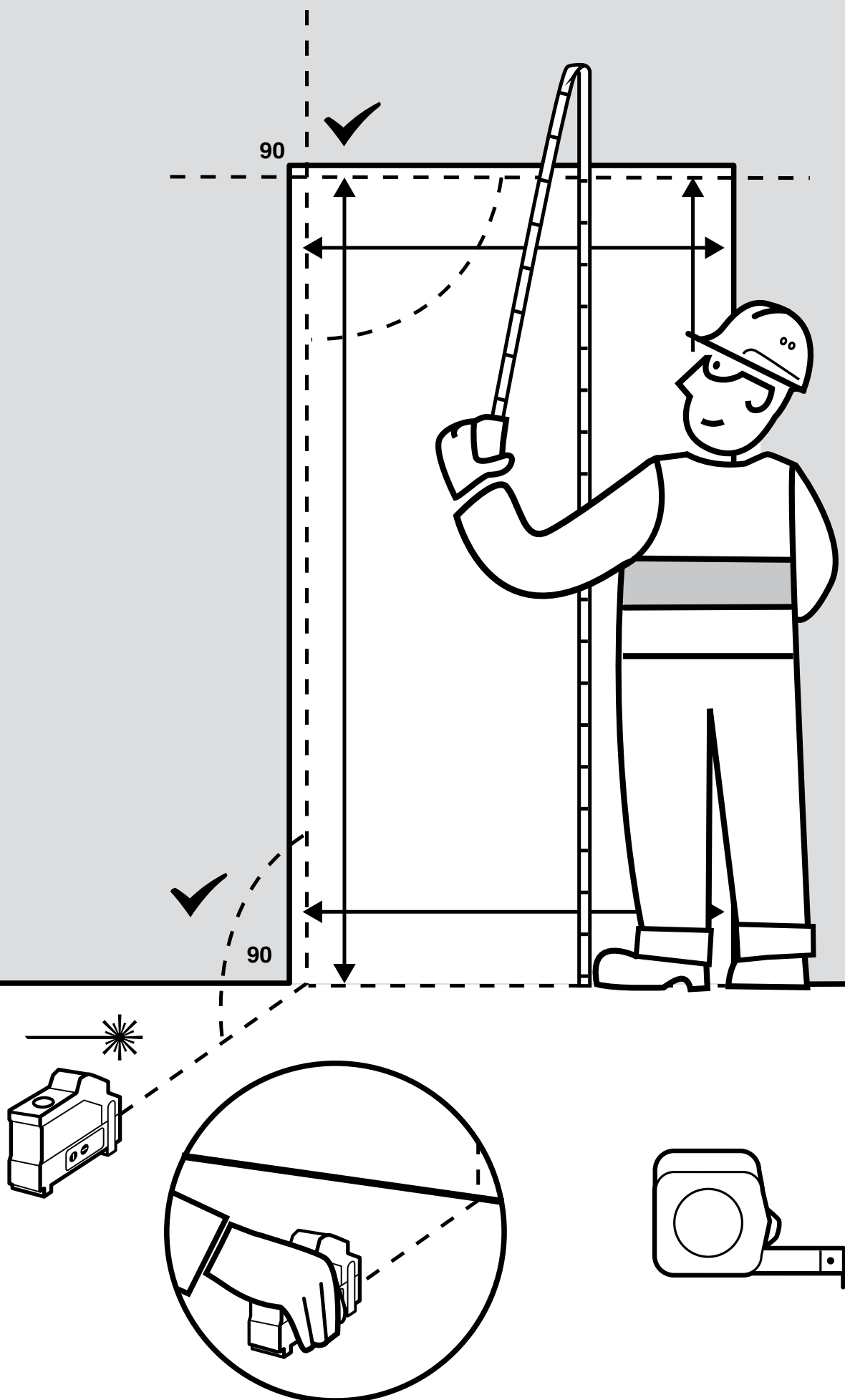
Min 31 x 12 mm
(FCH Min 31 x 18 mm)

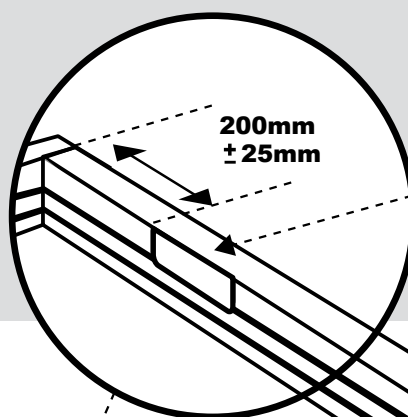
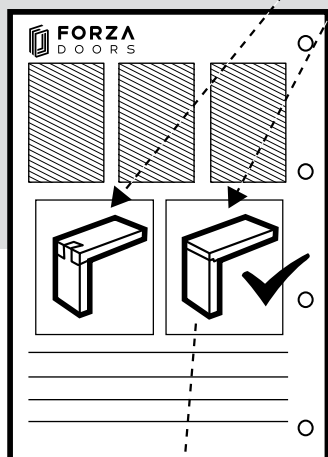
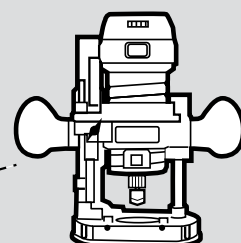
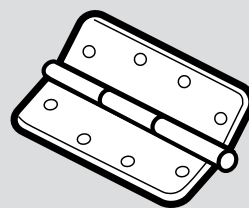
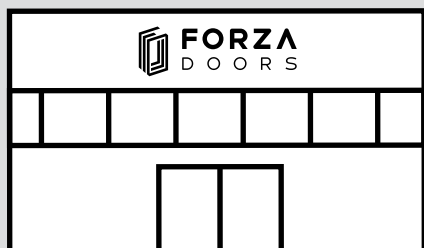
Min 18 x 45 mm

Timber: Min 90 x 44 mm
Composite: Min 94 x 47 mm

5



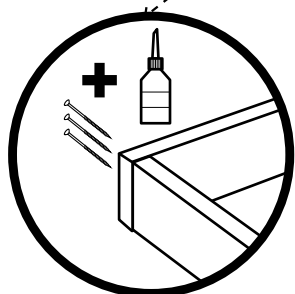




FCW FD90/120

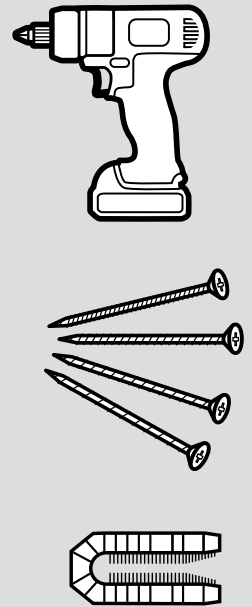
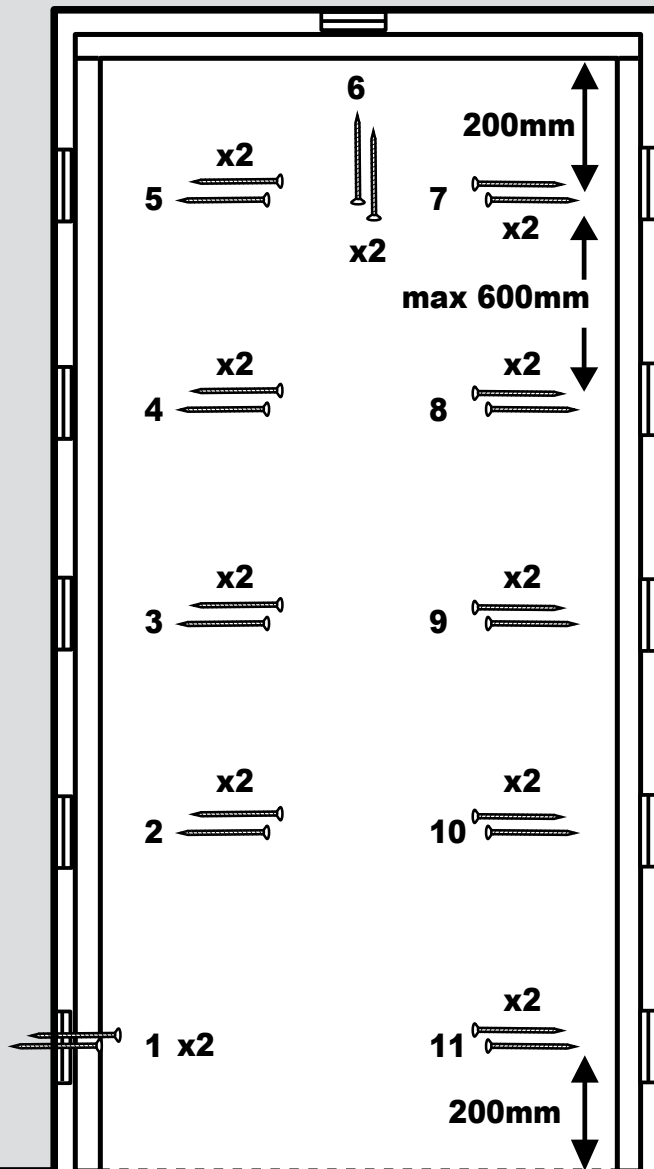
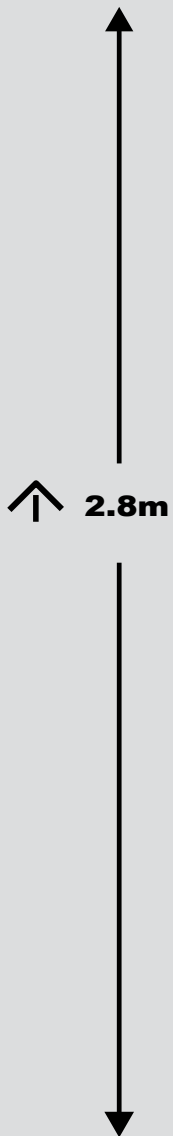
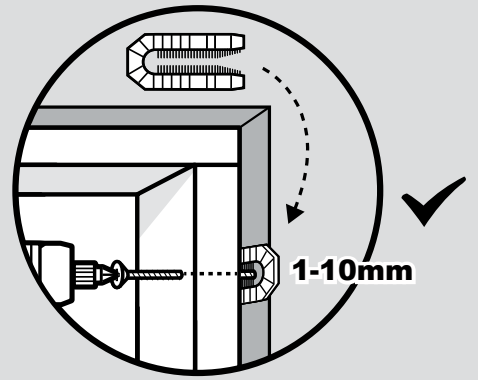
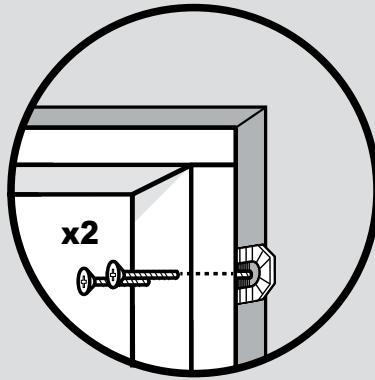
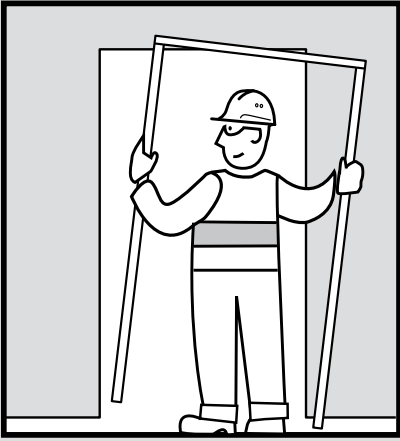
400 - 500mm

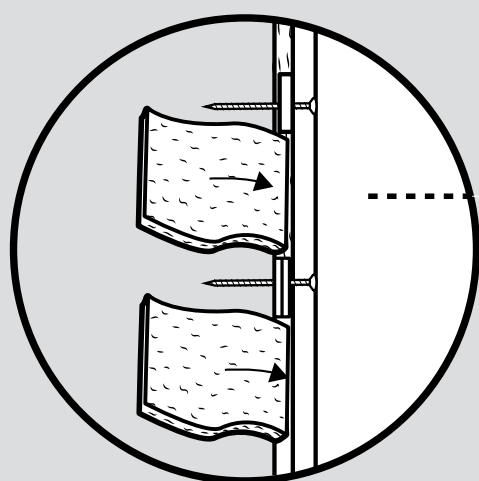
200mm



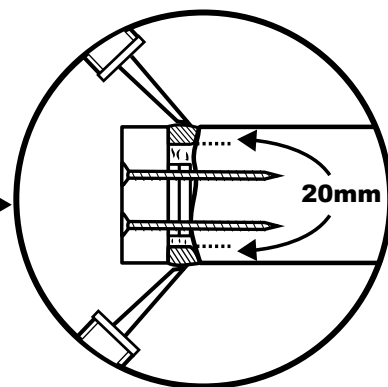
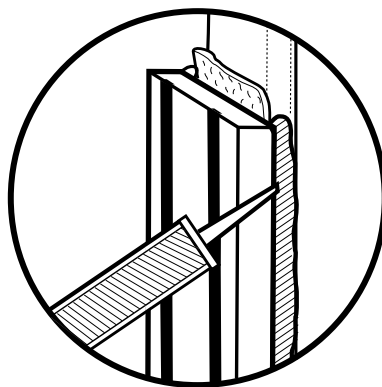
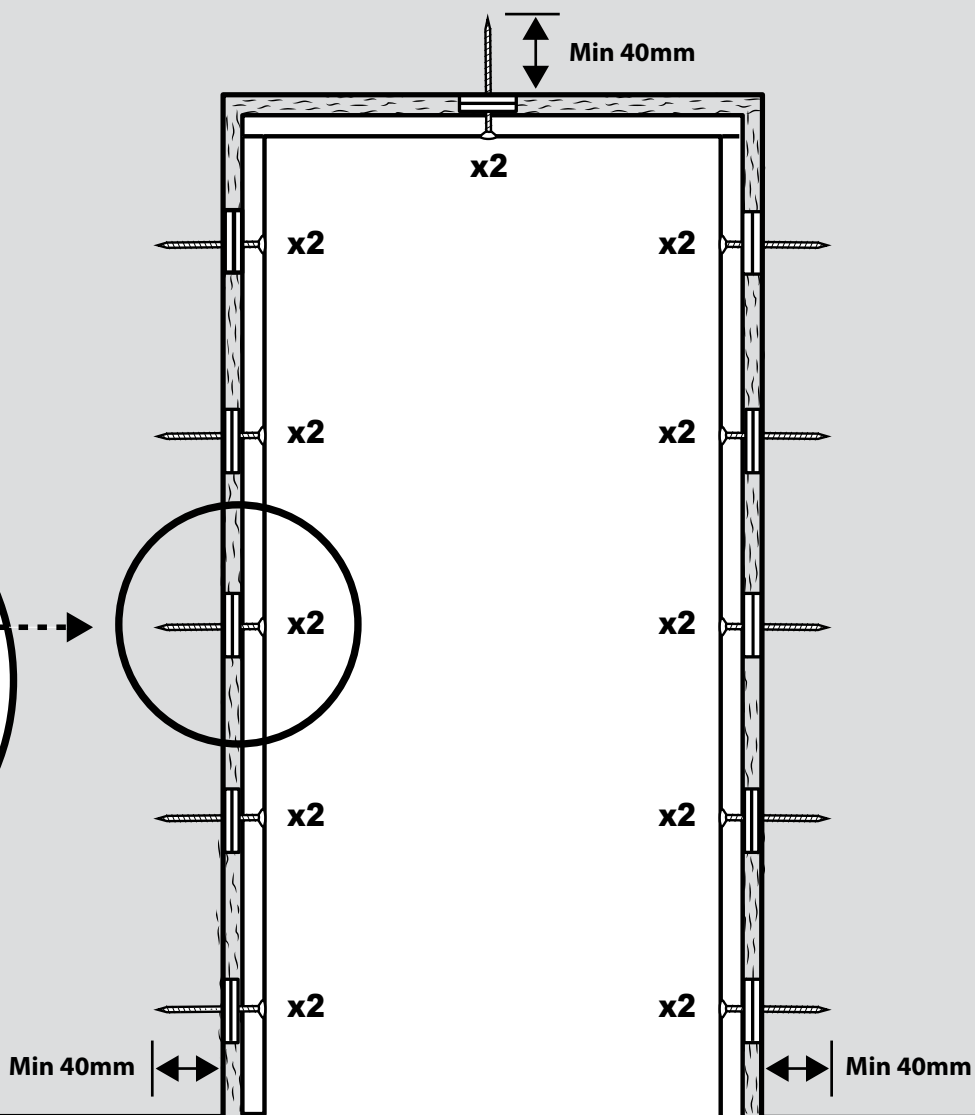
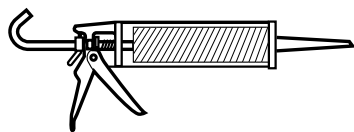
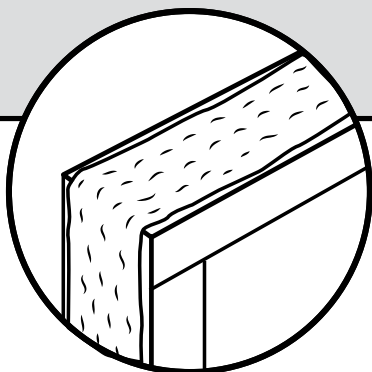
3x		↑	2199 mm
4x		↑	2799 mm
5x		>	2800 mm

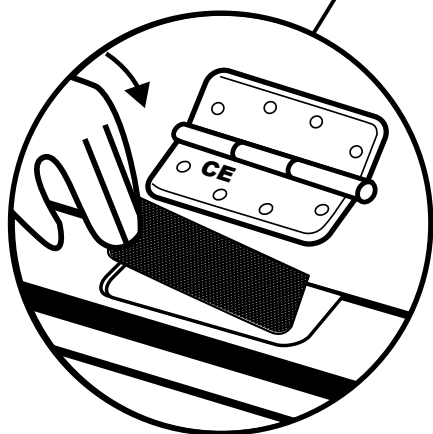
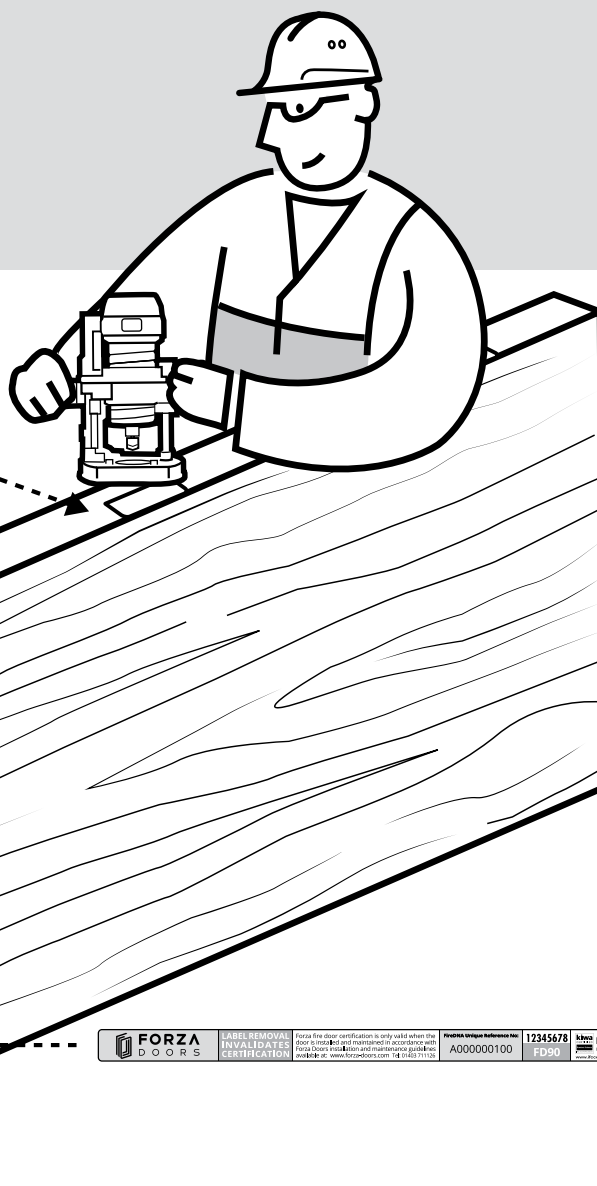
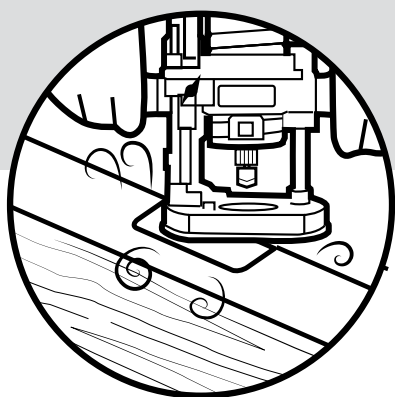
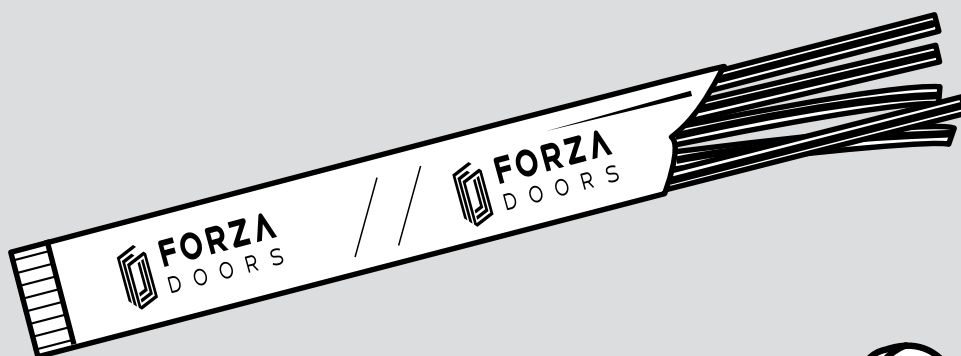






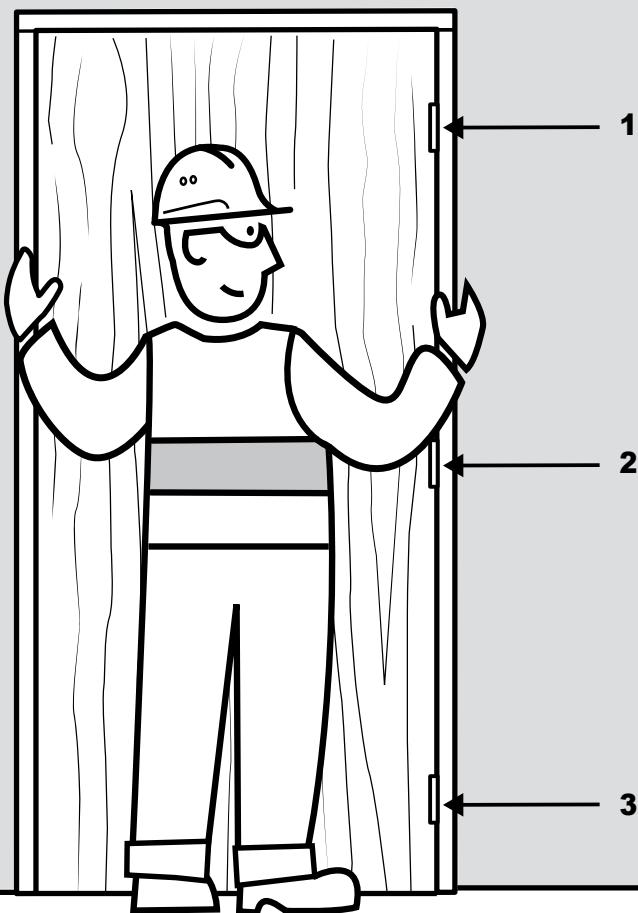
OR...



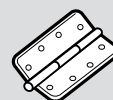


	LABEL REMOVAL INVALIDATES CERTIFICATION	Forza fire door certification is only valid when the door is installed and maintained in accordance with Forza's installation and maintenance guidelines available at: www.forza-doors.com Tel: 01453 711130	FireRating Unique Reference No: A000000100	12345678 12345678 FD90 FD90
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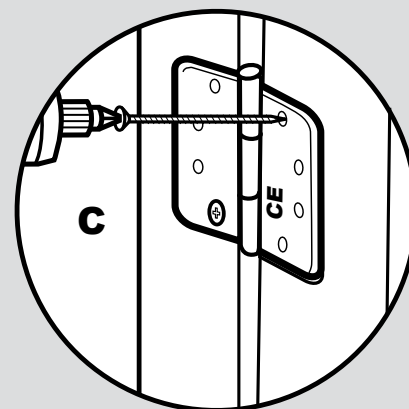
A



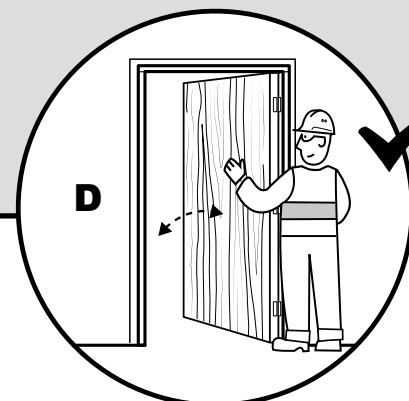
↑ 2199 mm = 3 x



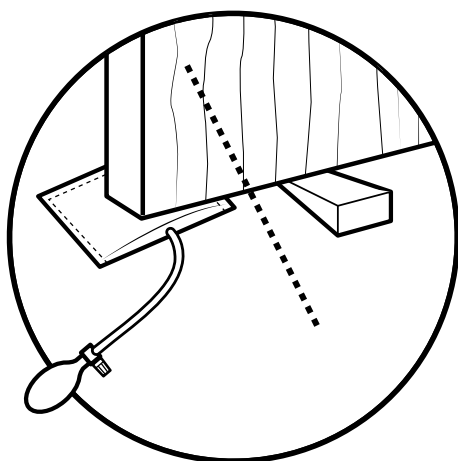
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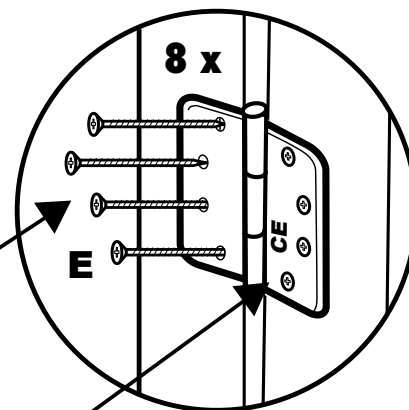
D



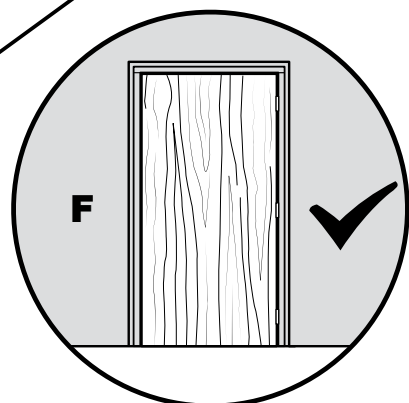
B



E



F



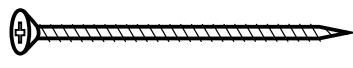
4x



Min 32mm x 4mm



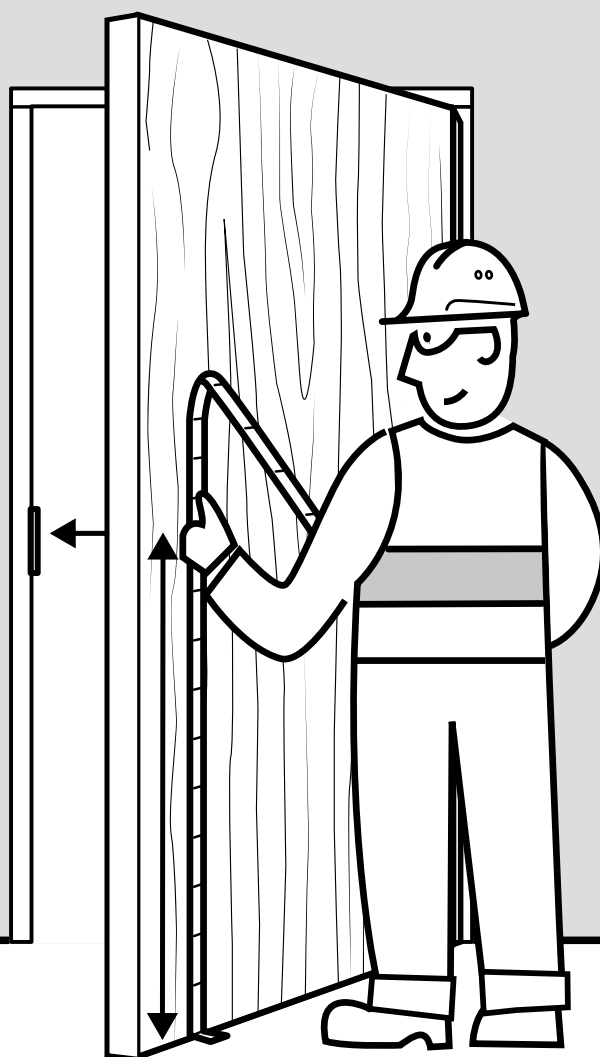
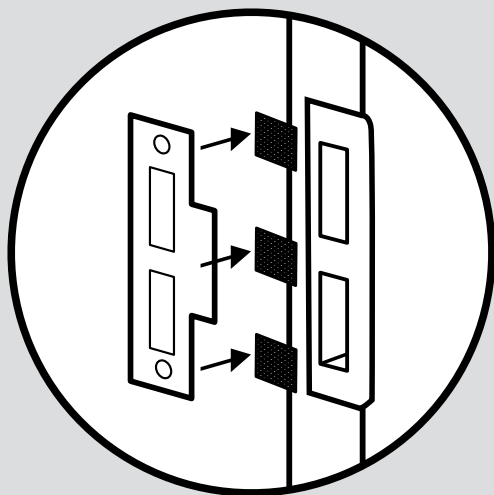
4x



Min 50mm x 4mm

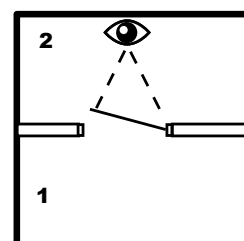
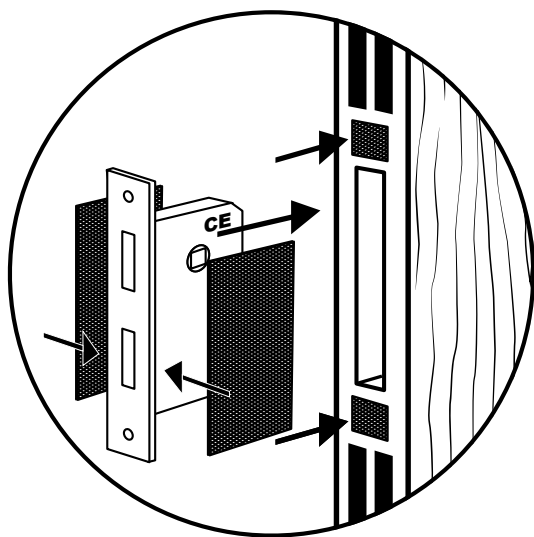


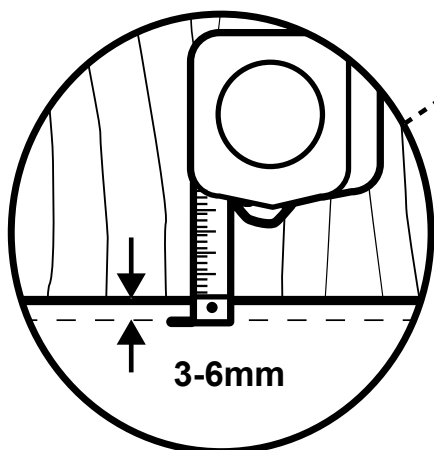
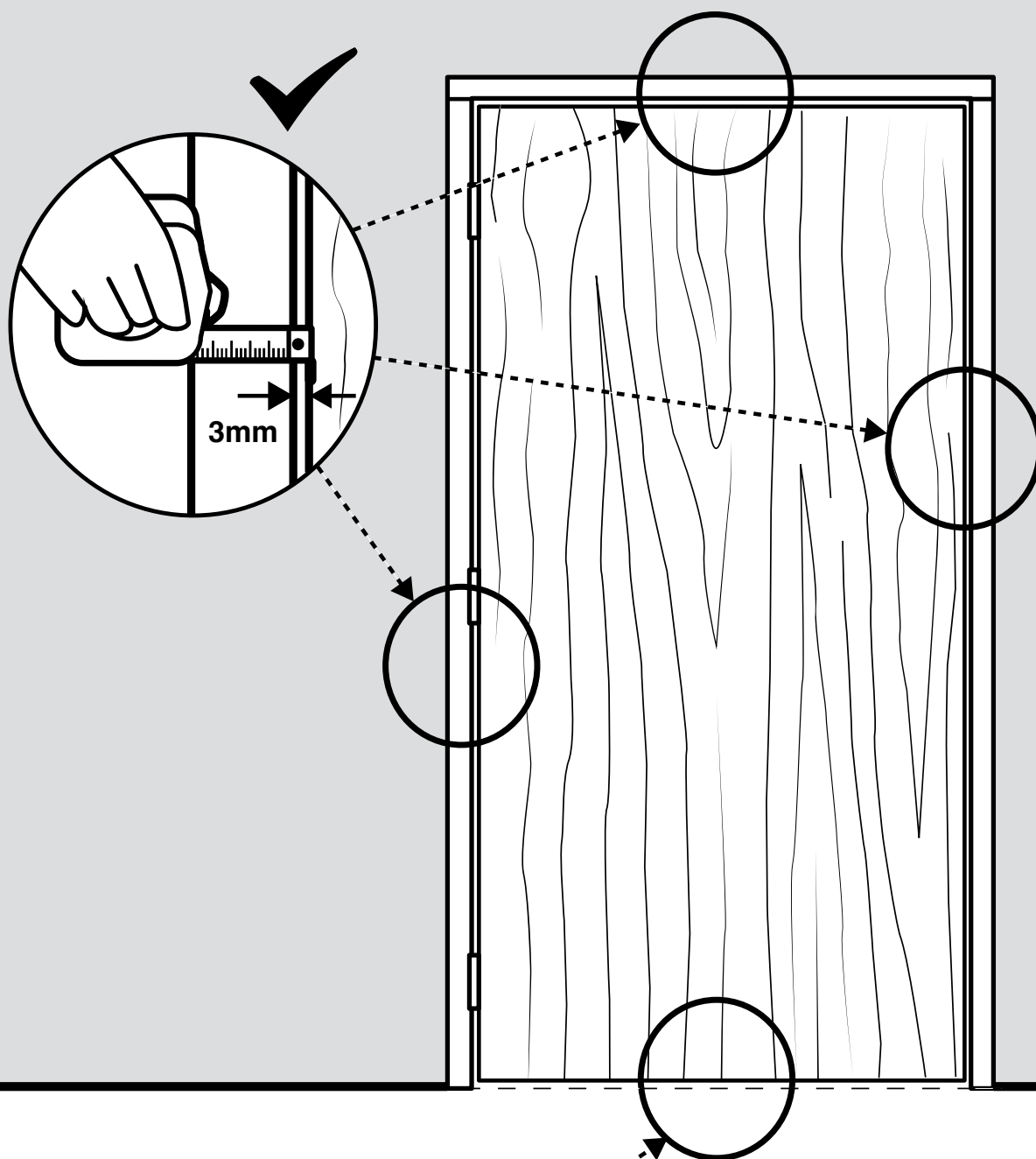
FD90/120



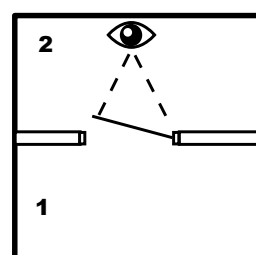
1m
± 200 mm

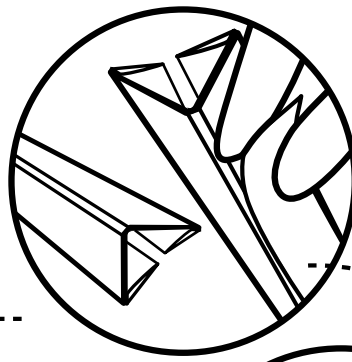
FD90/120



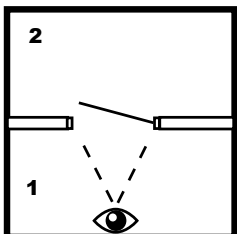
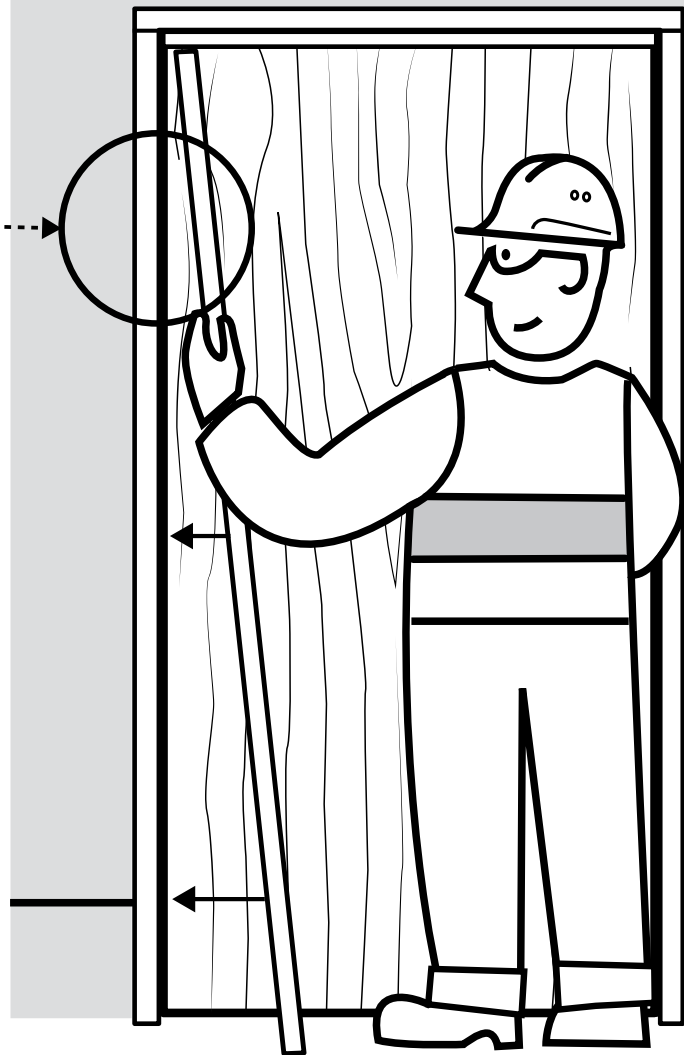
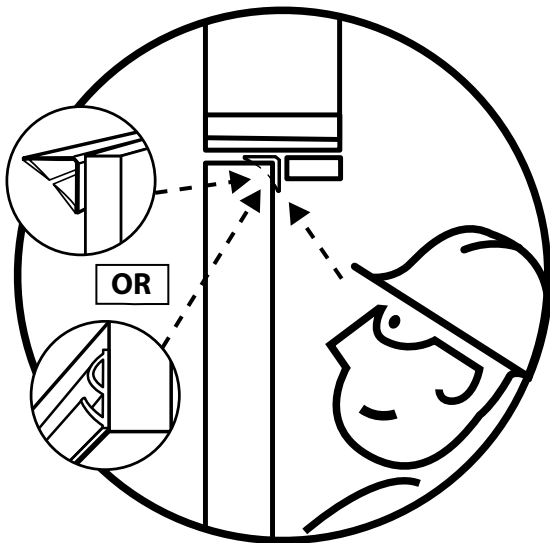
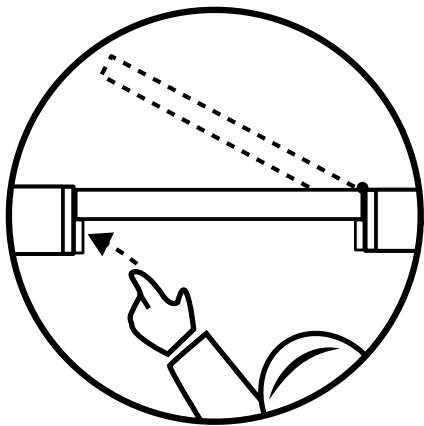
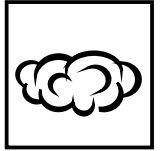
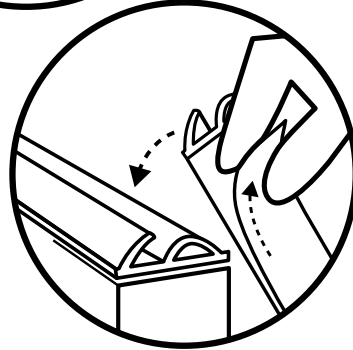


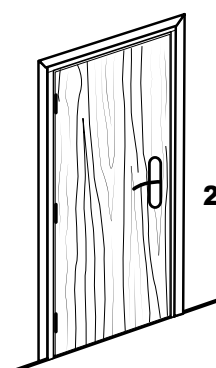
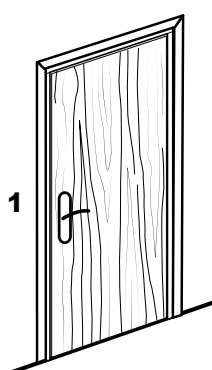
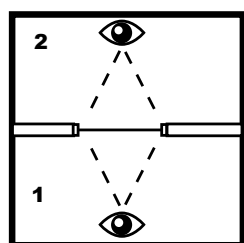
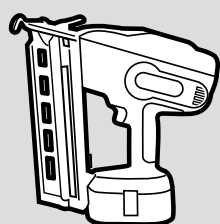
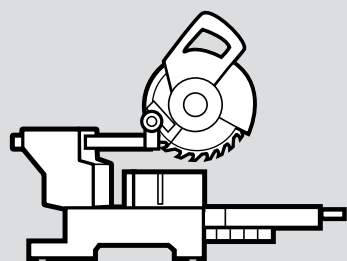
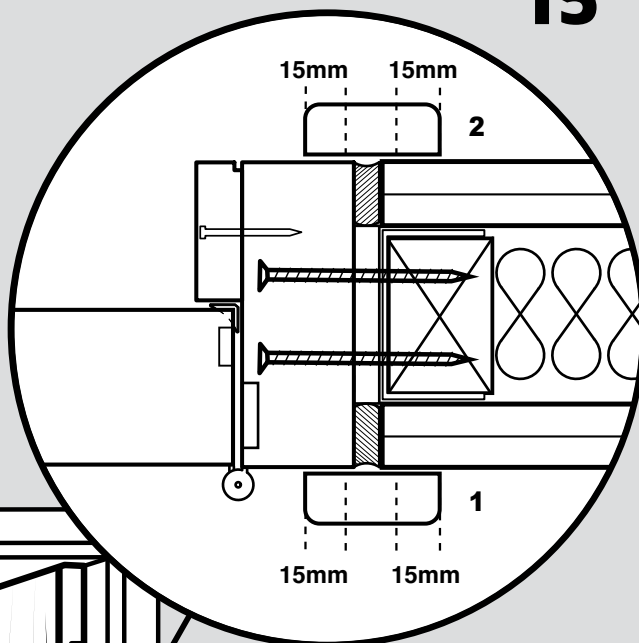
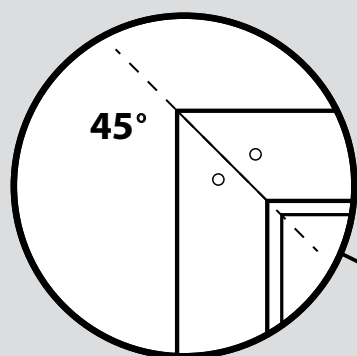
- 3mm = ☁ + 🔥
- ↑ 6mm = 🔥

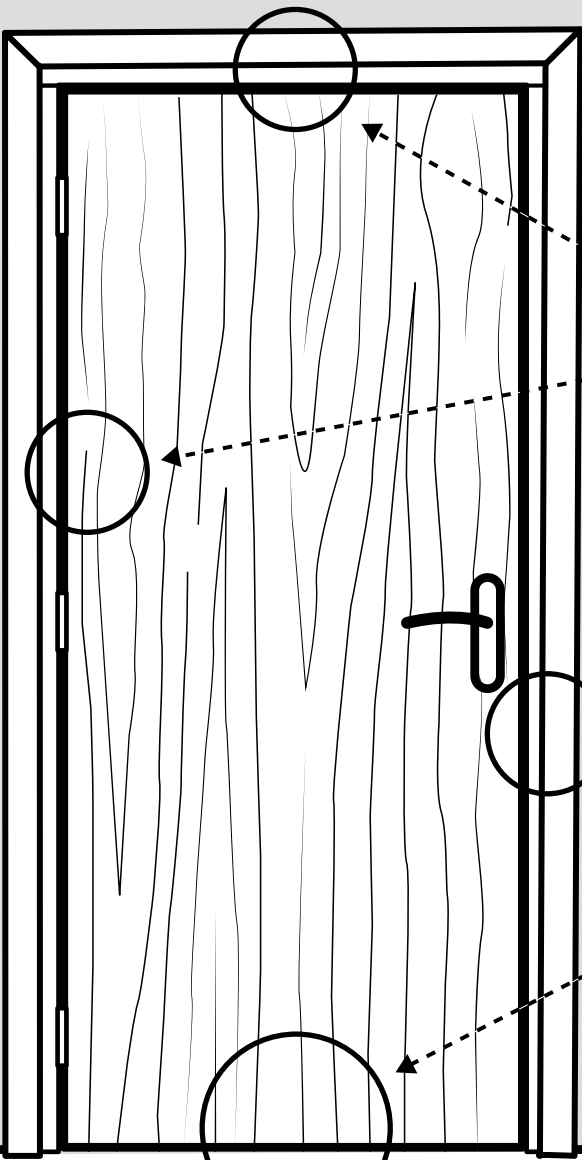
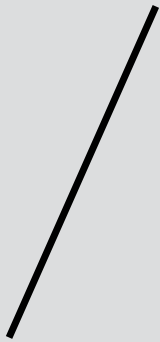
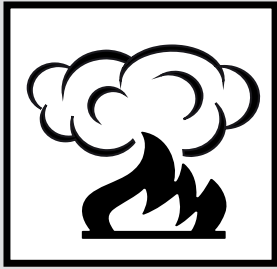




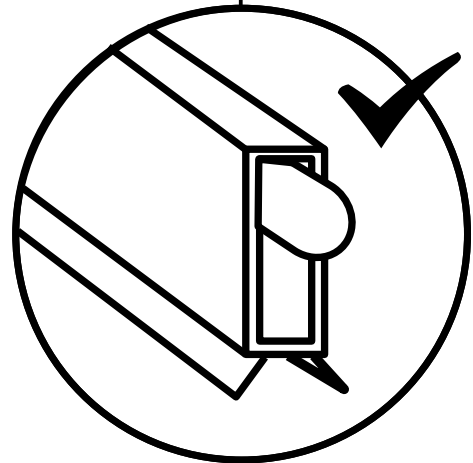
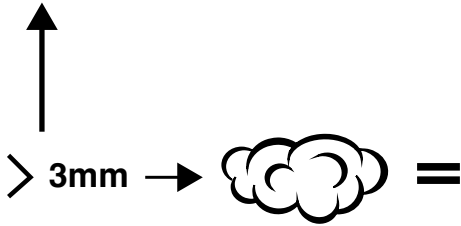
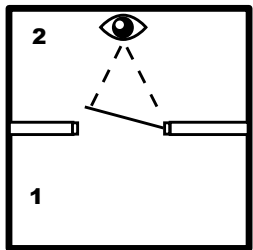
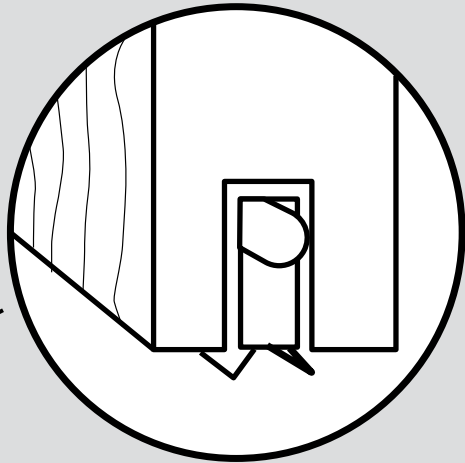
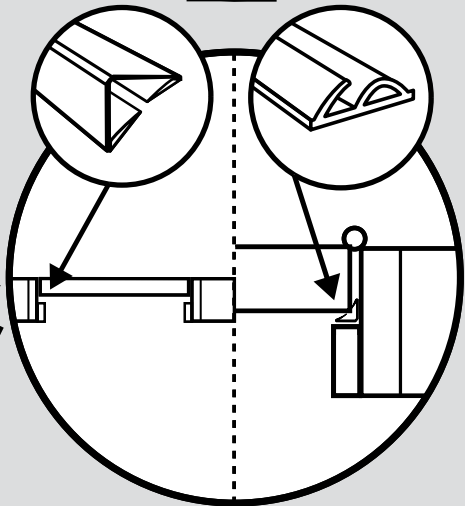
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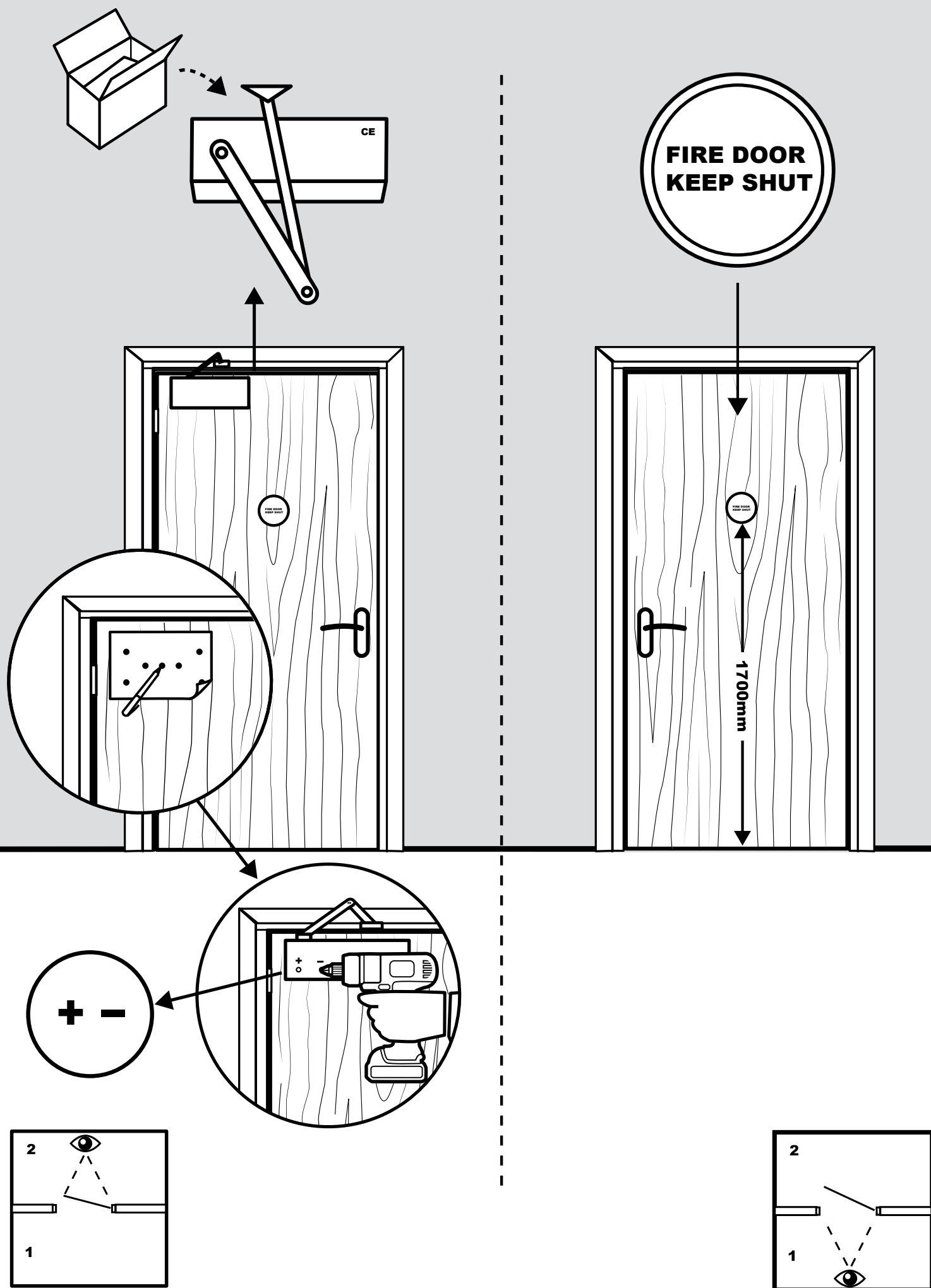


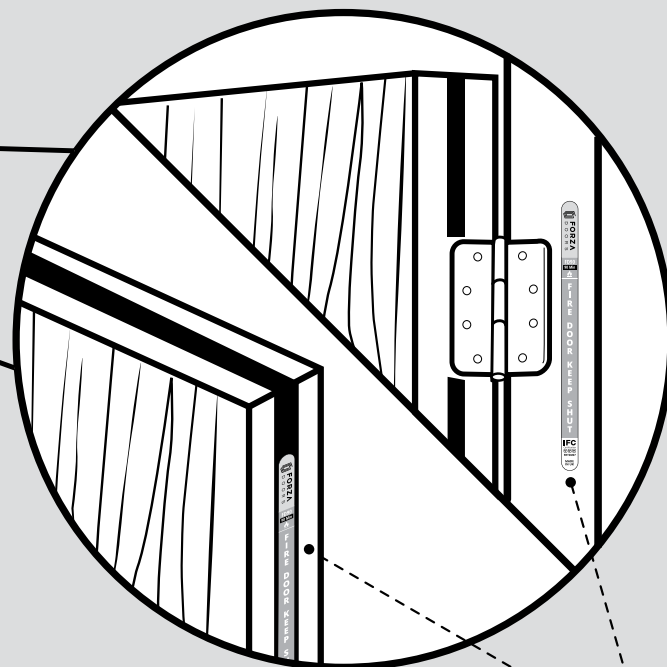




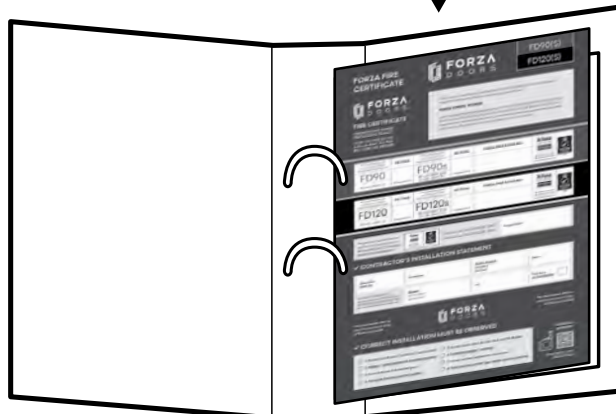
OR







FCH FD90

[illegible]

FORZA
DOORS

FD90
90 Min

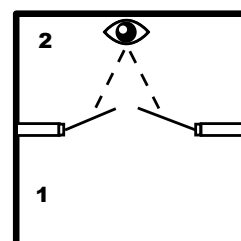
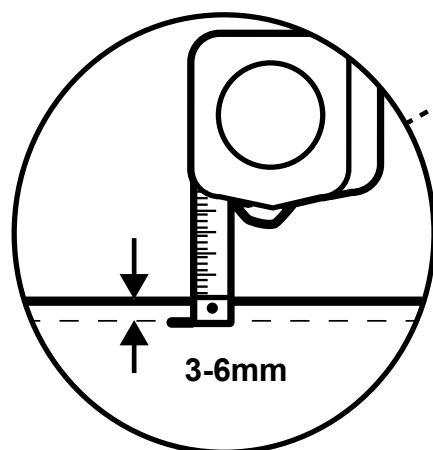
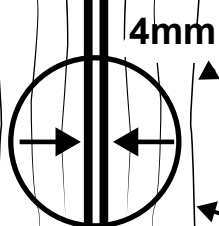
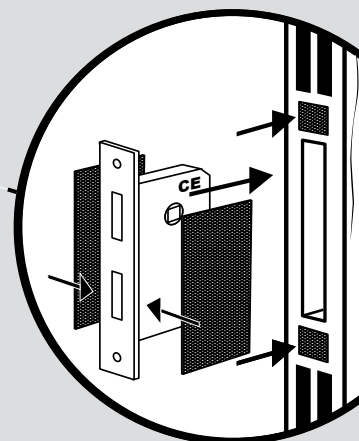
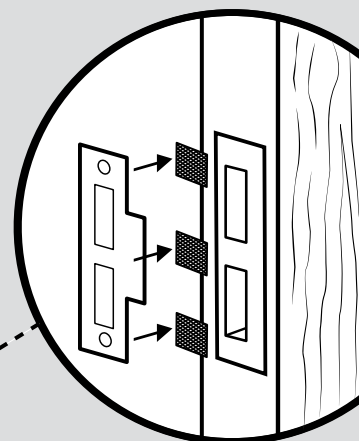
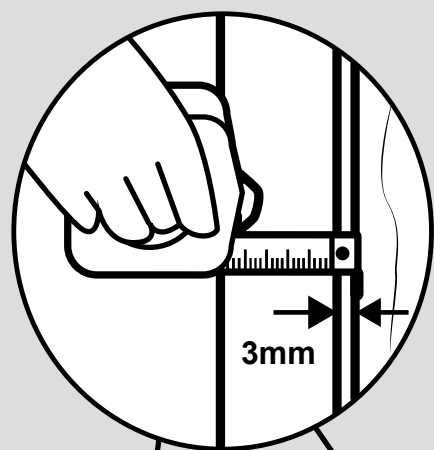
FIRE DOOR KEEP SHUT

kiwa
CERTIFIED
Product Scheme
IFC Certification

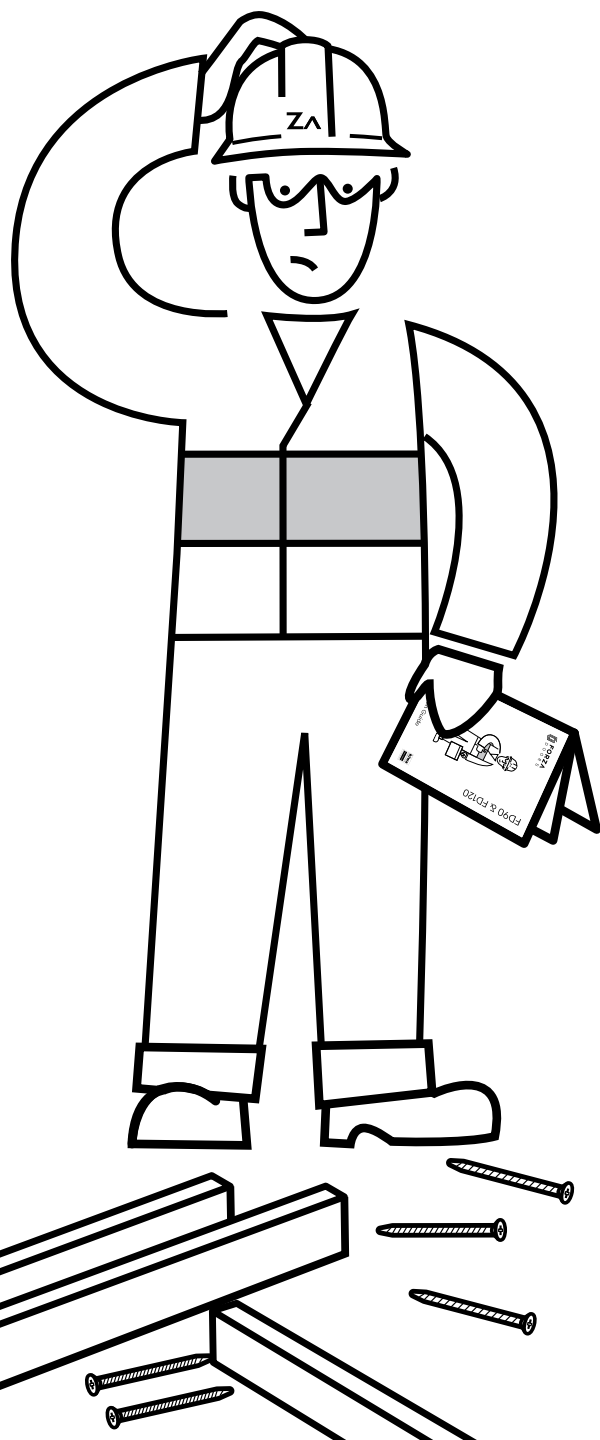
FRTD497

**MADE
IN UK**

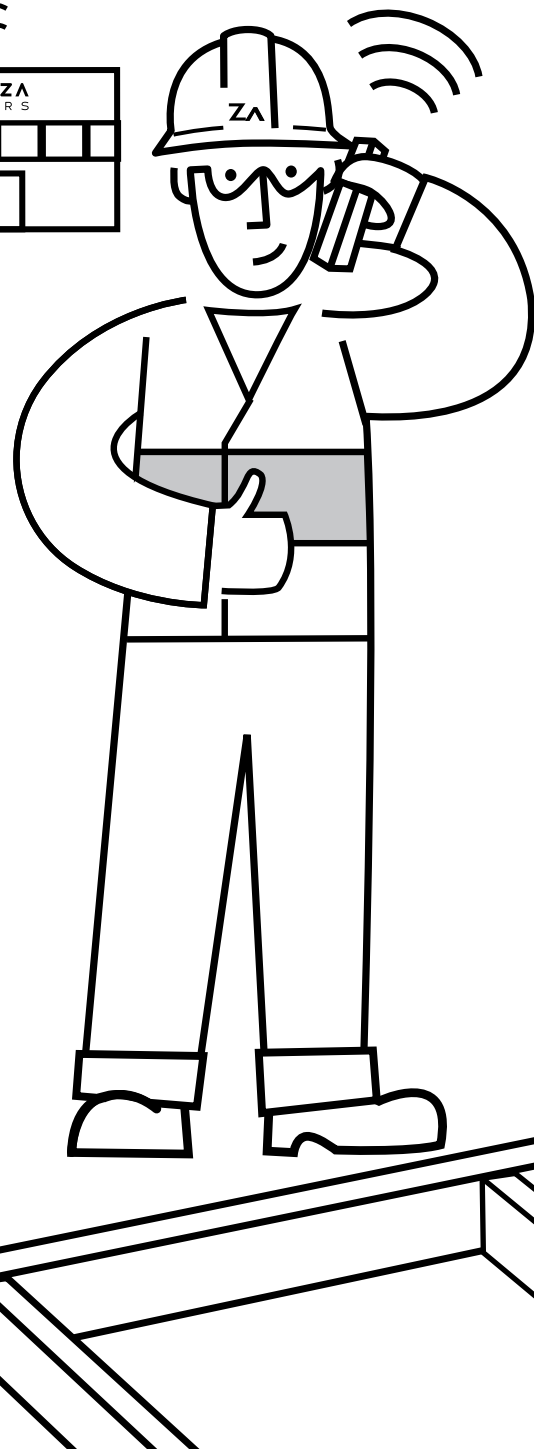
FD90
FD120 (FCW Only)



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FD90/120/IFC-GUIDE/v3/Jan2026

01403 711126

za@forza-doors.com

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