



Made for awesome spaces



Made for peace of mind

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Laminate oak timber fire doors, panels & screens | No.1 Smart's Place, Covent Garden with GPL Projects

# Excellence ingrained

**Forza is the UK's leading manufacturer of bespoke timber fire doors & joinery.**

Since 2010, we have made and delivered more than half a million doors from our custom-built production facility in the West Sussex countryside. Over that time, we have developed strong and enduring customer partnerships built on reliability and trust.

Our ambition is to be the manufacturer and employer of choice in our industry. To achieve this, we make sustainability an integral part of everything we do, from responsible sourcing to product certification and local employment. We have emerged as the sector leader in both robust fire safety controls and production efficiency, with lead times from just 15 days.

Our safe and high-performing products are also beautiful – a result of long-standing manufacturing processes that prioritise precision, customisation and care. We take enormous pride in the skill and dedication of our people, who together deliver solutions made for awesome spaces and made for peace of mind.



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**230+ dedicated team members**



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**60,000+ sq ft production facility**



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**UK-based in West Sussex**



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**15-vehicle strong delivery fleet & growing**



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**Trusted by thousands of architects, main contractors, design-build and subcontractors nationwide**



**“We couldn't be happier with the service and quality provided by Forza. Their reputation for excellence made them our top choice.”**

**Liam Greenhow**  
**Commercial Manager – Form**

# Made for awesome spaces

From iconic hotels and office spaces, to state-of-the-art universities and football stadiums, our products have enhanced spaces in every sector. We believe our products should be as elegant and high-performing as the places themselves – that's why we constantly push the boundaries of design, offering a range of finishes and customisations to suit every environment. When paired with fire and acoustic protection, our products are not just beautiful, they're **beautifully safe**.

## Office



**Projects:**  
100 Liverpool Street  
1 Broadgate

The commercial office sector moves fast, and so do we. With proven expertise across both CAT A and CAT B, we deliver exceptional doors and timber solutions that help transform office environments into inclusive, productive, beautiful spaces where people thrive.

## Education



**Projects:**  
University of Brighton  
Charterhouse School

Our education projects are suited to the distinct needs of schools, colleges and universities. As well as integrating features like primary-tested finger guards, we work to tight deadlines around school holidays, and provide clear IFCC installation guides to ensure compliance.

## Hospitality



**Projects:**  
Tottenham Hotspur Stadium  
Canopy Hilton Hotel

In hotels, conference centres and sports facilities, every detail counts toward creating a safe, comfortable and inviting experience. We provide solutions with the highest levels of acoustic, security and fire protection, all while upholding the elegance and warmth of the space.

## Healthcare



**Projects:**  
Guy's Hospital  
St George's Hospital

In healthcare settings, the safety and wellbeing of patients and staff is paramount. Our doors and timber solutions support hygiene and prevent cross-contamination, provide fire and acoustic protection, and help to maximise operating efficiency.

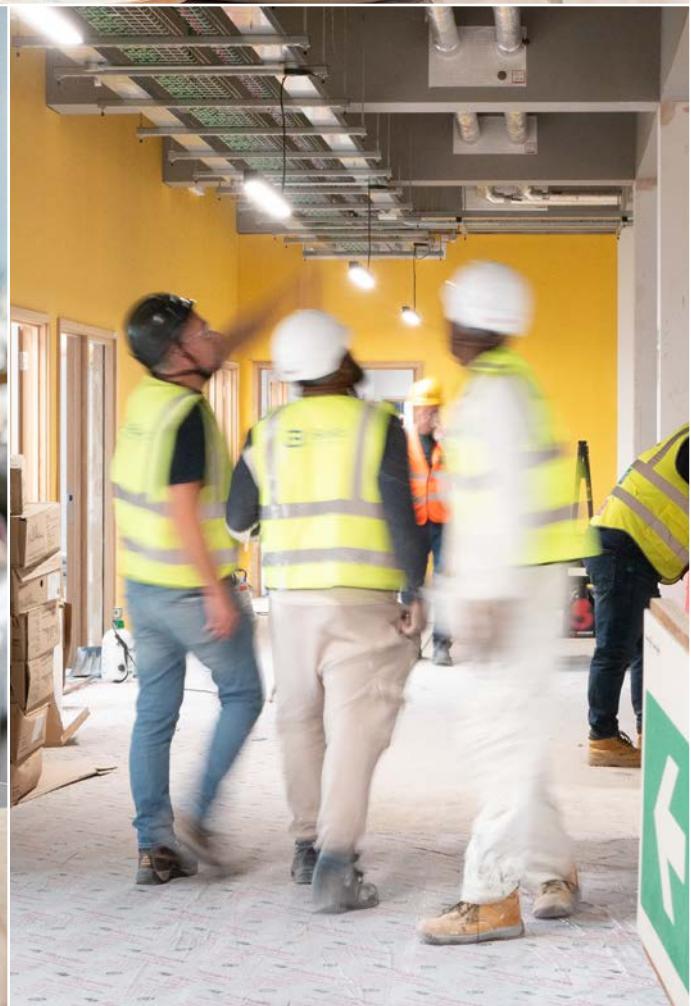
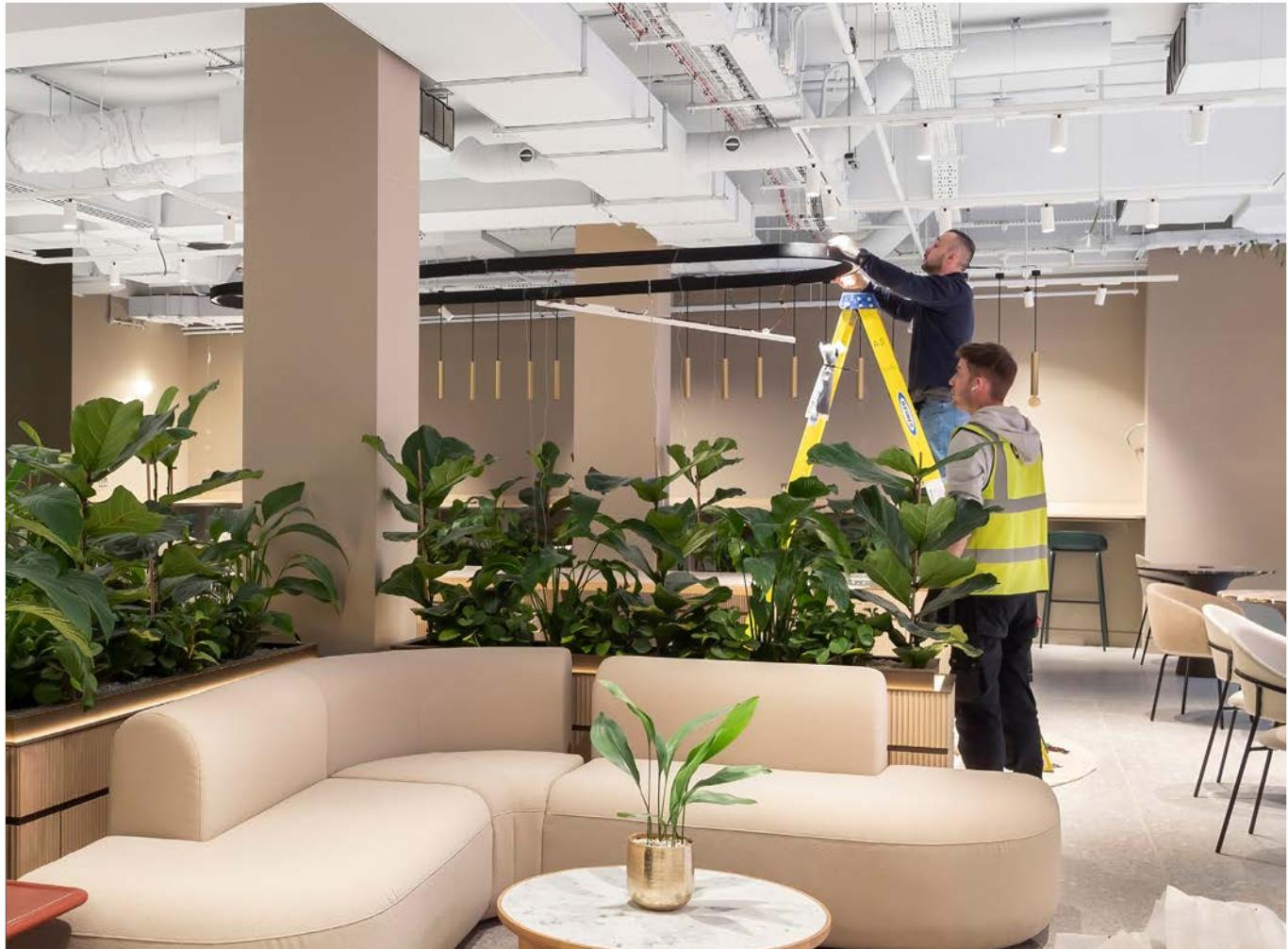
## Residential



**Projects:**  
Sandbanks Luxury Homes  
Bickenhall Mansions

Our handcrafted timber solutions bring luxury, durability, and timeless design to residential buildings seeking safety, security and style. Our diverse range of materials and finishes enhances the beauty of living spaces while complementing unique architectural styles.





# Made for peace of mind

At Forza, our growth is attributable in large part to the length and strength of our customer relationships. As a trusted partner for architects, main contractors, design-build and subcontractors, we deliver safe and sustainable solutions that give our customers complete confidence in our products' compliance and performance.

**Wherever you are in the construction process, we make sure working with us is as seamless and supportive as possible:**

## For subcontractors

We understand the challenges of tight construction timelines, and the pressure on subcontractors to avoid changes and delays. At Forza, everything we do is focused on delivering efficiently and reliably – from our robust production processes and dependable delivery schedules to our readiness and availability to resolve any last-minute design adjustments or adapt to unforeseen requirements.

## For design-build contractors

We strive to simplify the product selection process and work with design-build companies from the early stages of a project. By ensuring our products meet stringent certifications and industry standards, we achieve exceptional design and avoid last-minute changes without compromising on performance.

## For architects

We provide the assurance of a premium, beautiful, high-performance product that is quick and seamless to specify. We understand the project demands you face on both time and design. That's why we offer readily available models, drawings, information and inspiration, as well as a range of custom design options, a vast selection of finishes, and detailed consultations.

*"When you need quality and attention to detail, you need the right partners. Work with the best and the results speak for themselves. Great work and thanks for your support as always!"*

**Steve Potter**  
Owner – Form

# Our products

When Forza was founded, our original team of 12 set out to redefine what customers could expect from a door manufacturer. Today, our products uphold the same commitment to quality, efficiency and care. Although doors remain the core of our business, we develop timber solutions for a wide variety of customer needs and applications:

- Doors & frames
- Bespoke joinery
- Screens
- Panels
- Partitions
- Washroom panels

## Quality ingrained

- Supported by a high degree of primary test evidence
- Responsibly sourced FSC® timber
- Timber veneer, laminate, primed or painted finishes
- 10 year warranty
- Manufactured in the UK
- Expertly hand-finished
- From 15-day lead time



Forza veneer experts stitching layouts



# Doors & frames

Our high-performance doors and frames, available in a wide variety of finishes and timber species, are engineered to deliver maximum fire and smoke performance, acoustic protection, and elegant design.

## Technical information

- Fire rated from 30-120 minutes
- Acoustic ratings up to 44dB
- EPDs available
- Severe Duty structural performance
- Unique fire certificate & IFCC tamper-proof label



Paint grade timber fire doors | Uncommon, Holborn with Pace Interiors



# Bespoke joinery

Our bespoke joinery solutions deliver fully integrated timber schemes with matched components including doors, frames, panels, screens, and partitions. All elements are made to consistent technical standards, with centralised quality control ensuring uniform performance across the entire scheme.

## Technical information

- Fire rated from 30-120 minutes
- Acoustic ratings up to 44dB
- EPDs available
- Severe Duty structural performance
- IFC Project Specific Engineering Assessment available



Laminate oak timber fire doors, panels & screens | No.1 Smart's Place, Covent Garden with GPL Projects



# Screens

We provide high-performance fire and non-fire rated glazed screens in a variety of specifications and offer dedicated support with design, inspection and installation.

## Technical information

- Fire rated from 30/0-60/60 minutes
- Acoustic ratings up to 54dB
- Severe Duty structural performance
- Unique IFCC tamper-proof label



Laminate oak timber fire doors, panels & screens | No.1 Smart's Place, Covent Garden with GPL Projects

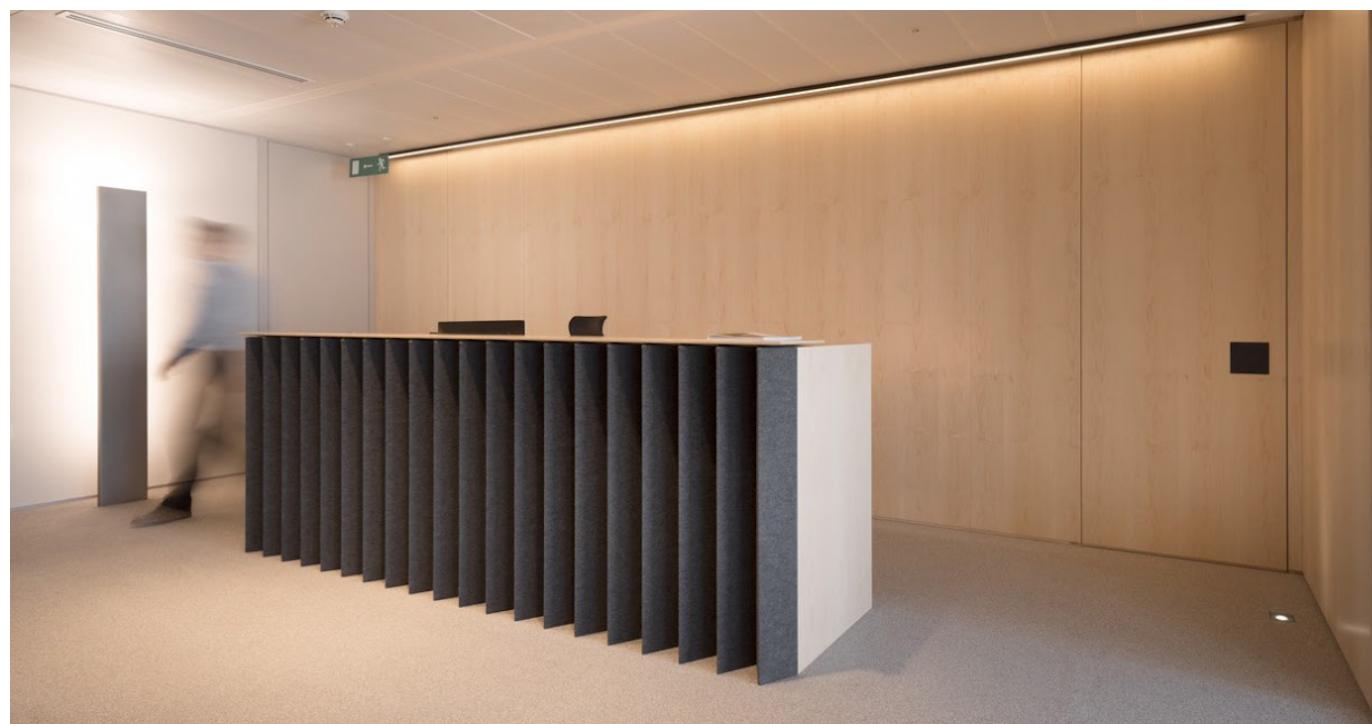


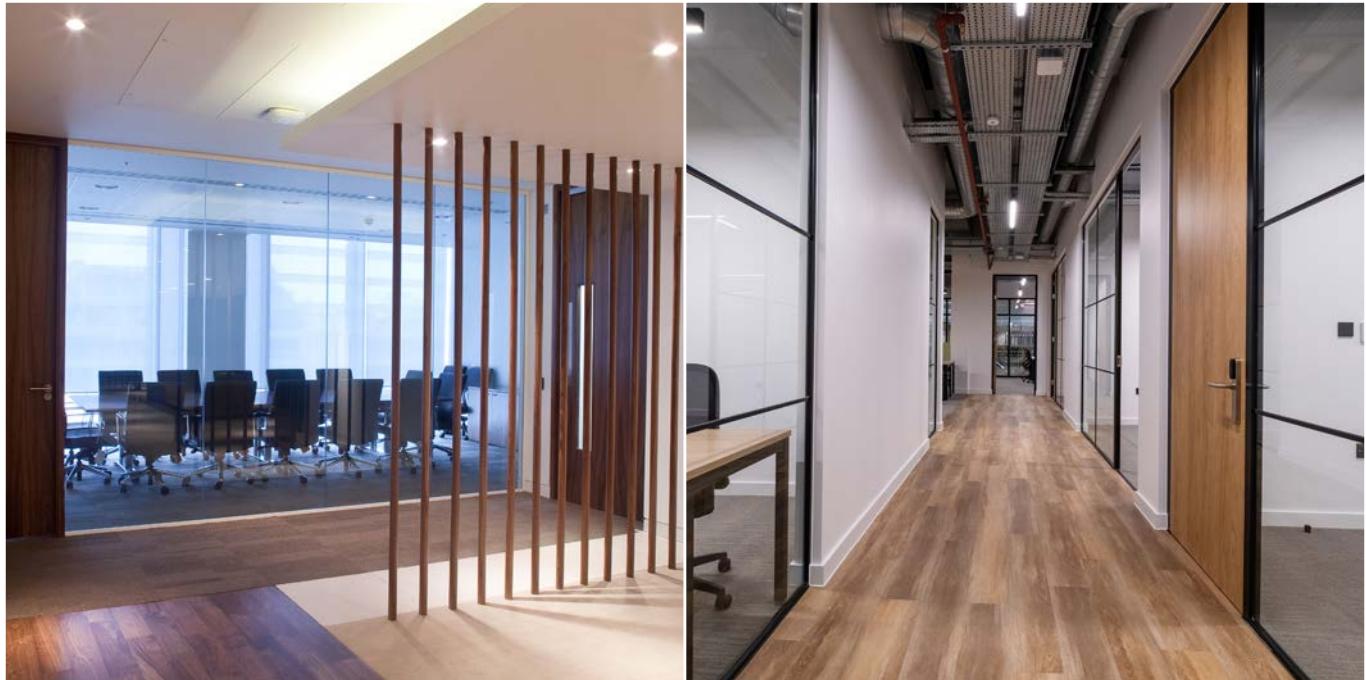
# Panels

We provide premium and perfectly matched timber wall lining panels. Using carefully selected timber veneers or laminates, we ensure precise grain alignment across panels for a seamless finish.

## Technical information

- Sequentially matched veneer
- Available in wood veneer or HPL laminate finishes
- Hand-finished to your exact specification





# Partitions

Our partitioning systems, offered in a range of structural depths, blend design with outstanding acoustic and structural performance.

## Technical information

- Up to 54dB acoustic rating
- Severe Duty structural performance
- Single and double glazed options



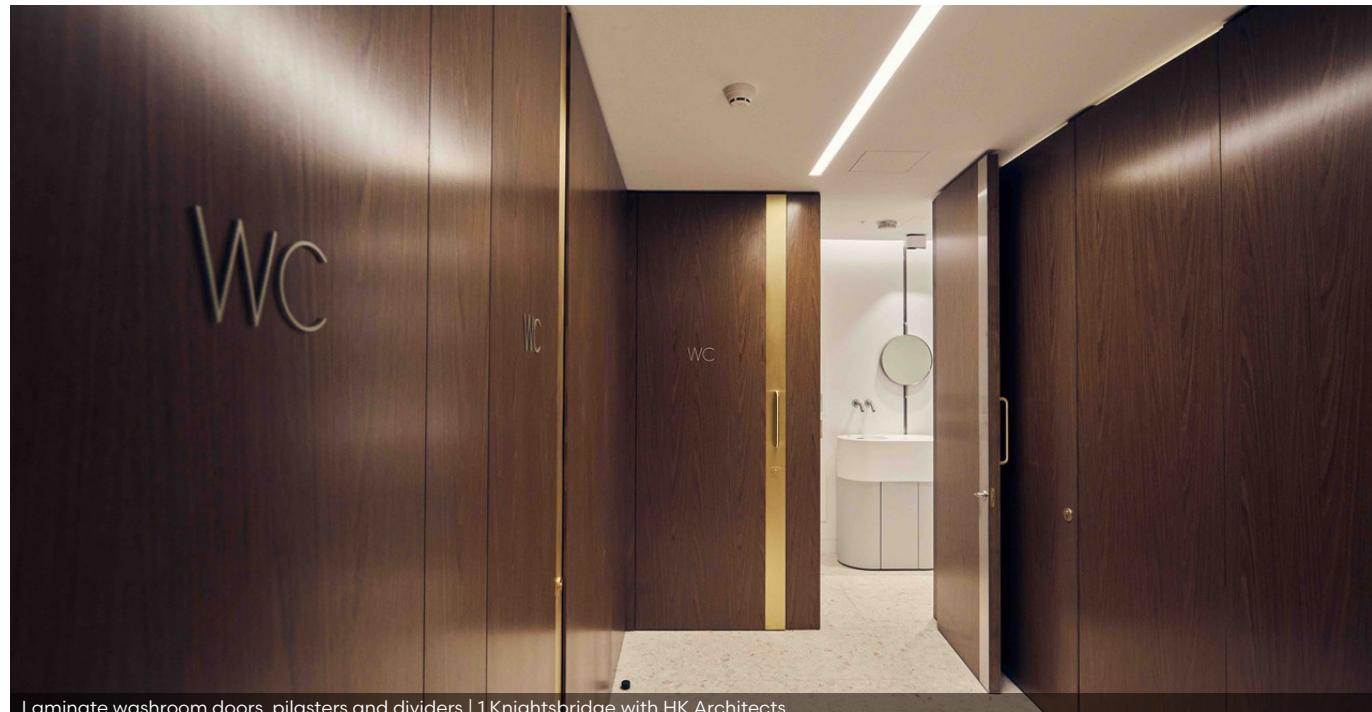


# Washroom panels

As veneer selection specialists, our timber doors and matching panels for commercial washrooms are sequentially matched to ensure the timber grain is beautifully aligned throughout each run of doors, pilasters and dividers.

## Technical information

- Sequentially matched veneer
- Available in wood veneer or HPL laminate finishes
- Hand-finished to your exact specification



Laminate washroom doors, pilasters and dividers | 1 Knightsbridge with HK Architects

# Selected finishes



Creato Terra  
Crown Cut Brown Ash



Formica® F4161  
Terracotta Laminate



Creato Pacatus  
Crown Cut Grey Oak



Creato Animus  
Crown Cut Brown Ash



Creato Piceus  
Crown Cut Black Ash



Creato Litus  
Multilaminar Oak



Creato Mirus  
Multilaminar Oak



Creato Nimbus  
1/4 Cut Grey Eucalyptus



Egger U505 ST9  
Nordic Blue Laminate



Creato Albus  
Crown Cut Light Ash



Creato Imber  
Multilaminar Oak



Egger U640 ST9  
Olive Green Laminate



Creato Illunis  
Crown Cut Black Oak



Formica® F8841  
White Ash Laminate



Creato Furvus  
1/4 Cut Brown Ash



Creato Niveus  
Silver Figured Eucalyptus

Our products are also available ready primed for painting onsite or professionally finished by us to your desired RAL colour specification.

# Quality ingrained

We seamlessly blend craftsmanship with technical precision to deliver timber solutions that truly impress. Our quality approach delivers everyday excellence through customer-led design, dimensional accuracy, technical compliance and on-time service and delivery – all underpinned by our ISO 9001-certified processes. From selecting the finest timber veneers through to bespoke specifications and hand detailing – quality isn't just a promise, it's ingrained in everything we do.



ISO 9001 Certified

Our commitment to quality is built on four pillars:

**Visual aesthetics** that perfectly match existing samples or other commercial finishes, bringing projects to life with accuracy

**Dimensional precision** that ensures every product fits exactly as ordered – no compromises, no adjustments needed

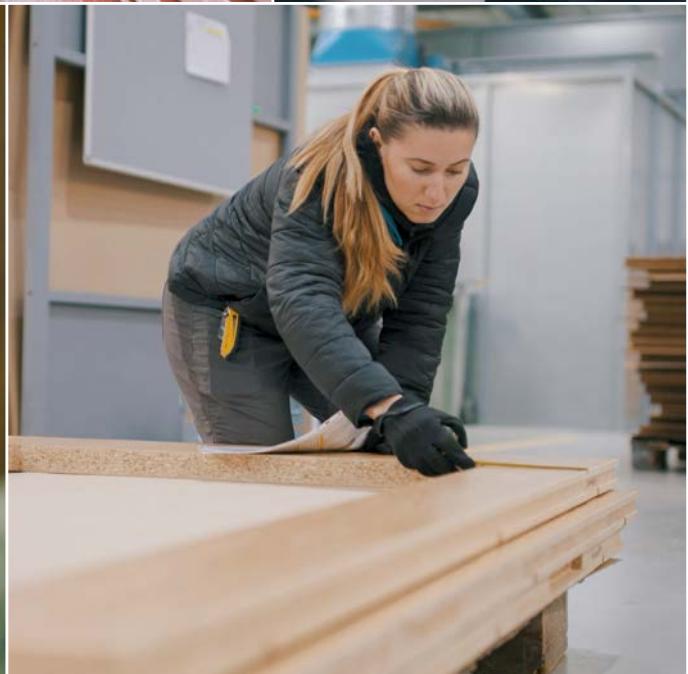
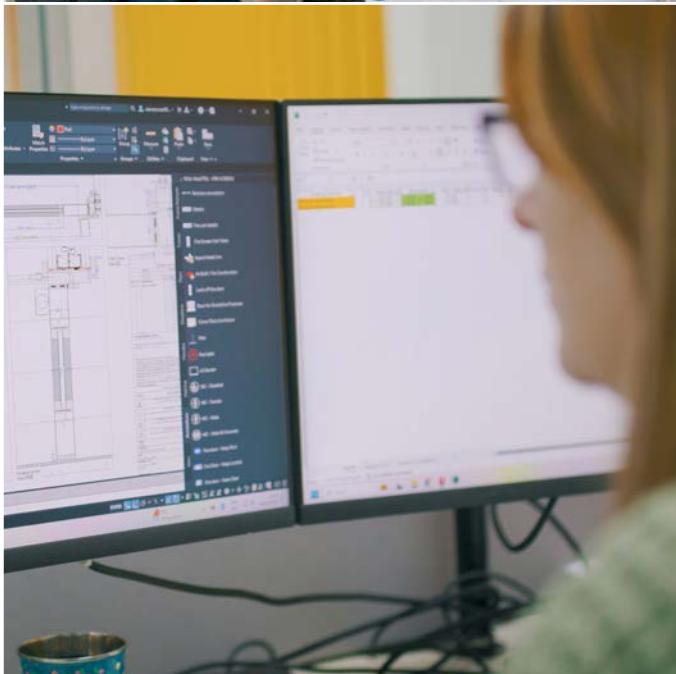
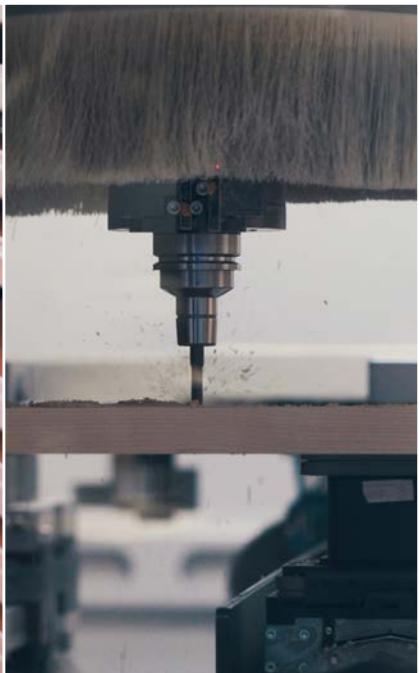
**Technical compliance** that meets or exceeds specifications for fire safety, acoustic performance and structural integrity – keeping projects beautiful and safe

**Coordinated delivery** that brings Forza products to site exactly when customers need them, helping construction projects flow smoothly from start to finish

## The art of timber veneer

As highly experienced veneer specialists, we blend artistry with technical expertise to achieve unmatched quality. With over 80 years' combined experience, our team excels in the selection, cutting, matching and jointing of a variety of timber veneers. While the industry has moved away from hands-on craftsmanship, we have continued to invest in our ability to take care with every detail.







# Safety ingrained

Our industry-leading certification and technical knowledge ensures our products aren't just beautiful, they're beautifully safe. We exceed fire safety standards as a matter of practice with comprehensive testing and certification, guaranteeing robust performance from FD30 to FD120 fire and smoke ratings. Our clear documentation ensures compliance and risk reduction, helping to maintain the Golden Thread of up-to-date and accurate building safety information.



"At Forza Doors, fire safety isn't just a requirement – it's a responsibility we embrace with pride. Fire safety is a non-negotiable priority for us, and our investment in rigorous testing underscores our unwavering commitment to it."

**Jim White**  
Technical Director – Forza Doors

## Forza fire testing and certification

Our goal is to provide complete confidence to those who specify, install, inspect and use our doors. To this end, we conduct our own fire safety tests wherever possible.

- 1. Primary data collection:** We invest in our own third-party verified fire safety tests across our entire product range, adhering to both UK (BS1634) and EU (EN1634) standards.
- 2. Standards beyond the minimum:** Not content with achieving just the minimum requirements of FD30 to FD120, we seek to exceed them, giving our customers even greater confidence in the strength of our certifications.
- 3. Support through installation and inspection:** We are unique in the industry for providing every fire door we manufacture with an IFCC tamper-proof label, a product fire certificate, and a contractor's installation guide.
- 4. Continuous improvement:** We stay ahead of regulatory changes, ensuring our customers are one step ahead in innovation and testing.

# Sustainability ingrained

Sustainability is built into our products and our business. The majority of our timber is FSC-certified, and we work diligently to minimise waste, improve energy efficiency, and use environmentally-friendly materials and machinery throughout our manufacturing processes. As the UK's first timber door manufacturer to provide Environmental Product Declarations (EPD) for our core range, we make it easy for our customers to make informed decisions around sustainability.



## FSC (Forest Stewardship Council®)

All our FSC-certified products (available on request) use timber that comes from responsibly managed forests and other controlled sources. By adhering to these standards, not only do we promote biodiversity and reduce environmental impact, but we also reinforce transparency and accountability in our supply chain.



## EPD (Environmental Product Declaration)

Our EPDs provide externally verified and transparent data on the environmental impact of our products throughout their lifecycle, from raw material extraction to disposal. They reassure our customers that our products can support building certifications like BREEAM or LEED.



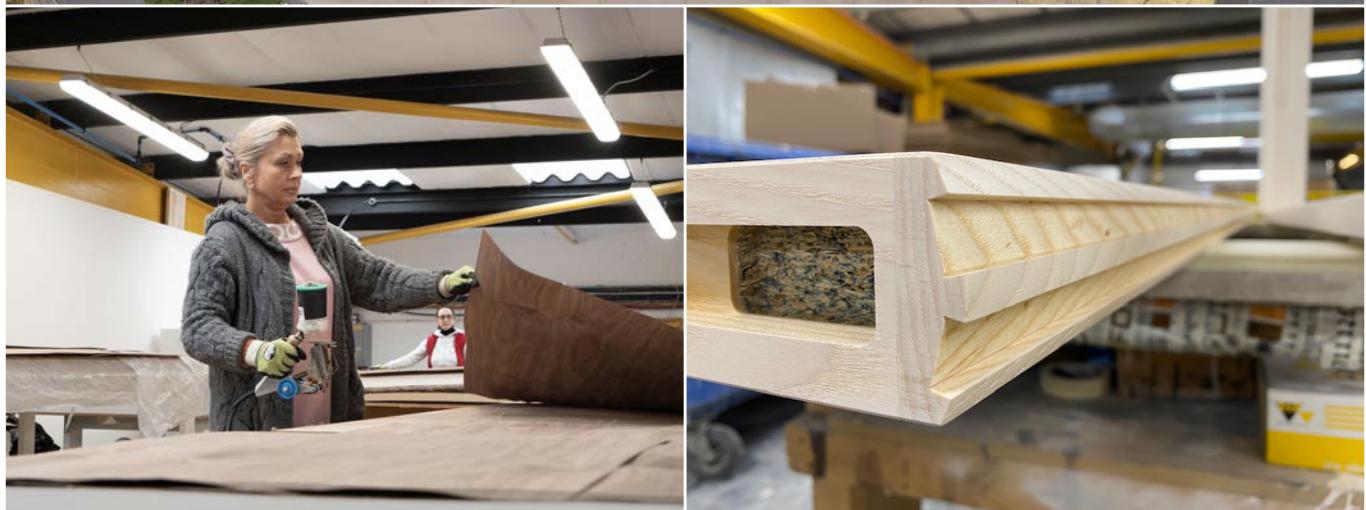
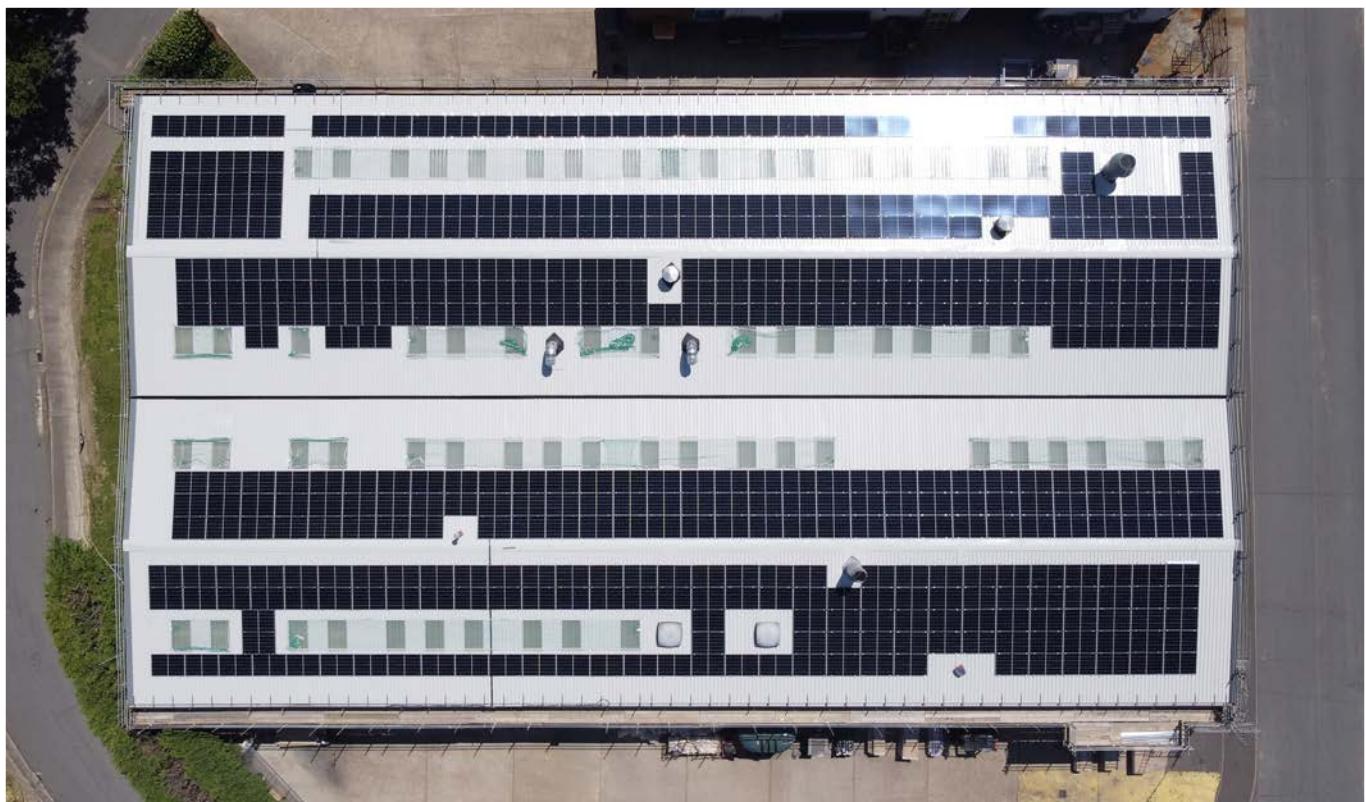
## Made in the UK

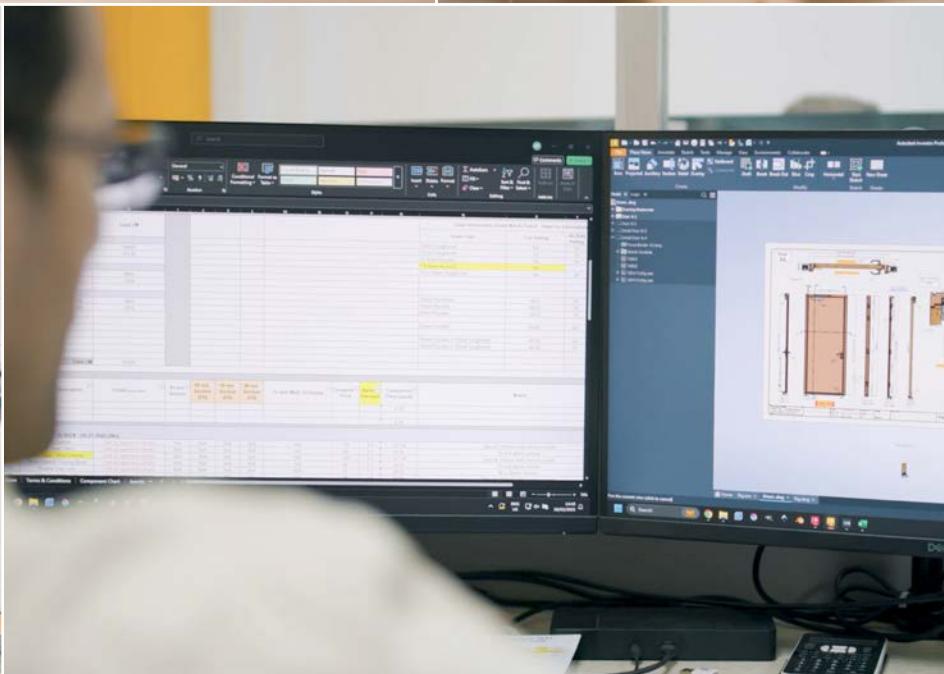
Our British-made products contribute to an ecosystem that prioritises environmental responsibility and sustainable manufacturing processes. Customers buying from Forza support the UK economy and ensure British-made products maintain a competitive edge in the global market.



## ISO 14001

Our ISO 14001 certification provides independent verification of our environmental management excellence across all operations. Our recent investment in solar panels saves 41 tonnes of CO<sub>2</sub> each year – clear proof of our commitment to creating a more sustainable future for our customers and communities.





# Efficiency ingrained

Our business was built from the ground up to achieve unrivalled lead times. Quite simply, we can deliver on time, every time – with no compromise to quality. Our partnership with customers, however, extends far beyond delivery. From specification to installation, we provide expert guidance that supports project goals every step of the way. We make it easy to choose us by providing the right information throughout the entire construction process.

“Forza’s service and quality went above and beyond our expectations. After having trouble with another manufacturer, we approached Forza Doors and explained we had 8 weeks left on programme. Within 3 days all designs and door schedules were complete. Five weeks later all 43 bespoke doors were on site.”

**Paddy Tupper**  
Project Manager – LG Building

## From concept to completion

Our door manufacturing process combines precision engineering with artisan craftsmanship:

### 1. Design & planning

We collaborate closely with customers to capture their design vision and ensure it's compliant, whether refining an existing specification or creating one together. With clear technical details and customisations in hand, we'll provide a detailed cost estimate backed by our production expertise. Once satisfied, we schedule the project in the factory to meet the timeline.

### 2. Door core selection & preparation

The journey of quality begins with selecting the right door cores cut with laser precision on our advanced beam saws. Our team then applies hand-selected timber lippings to all four edges using innovative hotmelt PUR resin, creating a perfectly calibrated foundation for every door.

### 3. Veneer expertise & precision machining

Beautiful veneers transform our doors through our specialised hot-press application process. Our state-of-the-art multi-axis CNC machines then work their magic – cutting edges with precision, vision panel apertures, and milling for ironmongery in one seamless operation.

### 4. Hand-finishing & on-time delivery

Every door receives our signature full grain silk finish through expert sanding and UV-cured lacquer application, and vision panels are carefully fitted to exact specifications. After a thorough quality inspection, each door receives its unique IFC tamper-proof label and certificate before being carefully packaged for safe delivery onsite.



# Life at Forza

We work hard to recruit, develop, and retain the best talent in the industry. Highly skilled and passionate about what they do, our people join and stay at Forza for years because we ingrain care, providing a supportive culture and opportunities to grow. We invest in our people not only because it makes Forza an inspiring place to work, but also because we know our people are the best ambassadors for our brand.

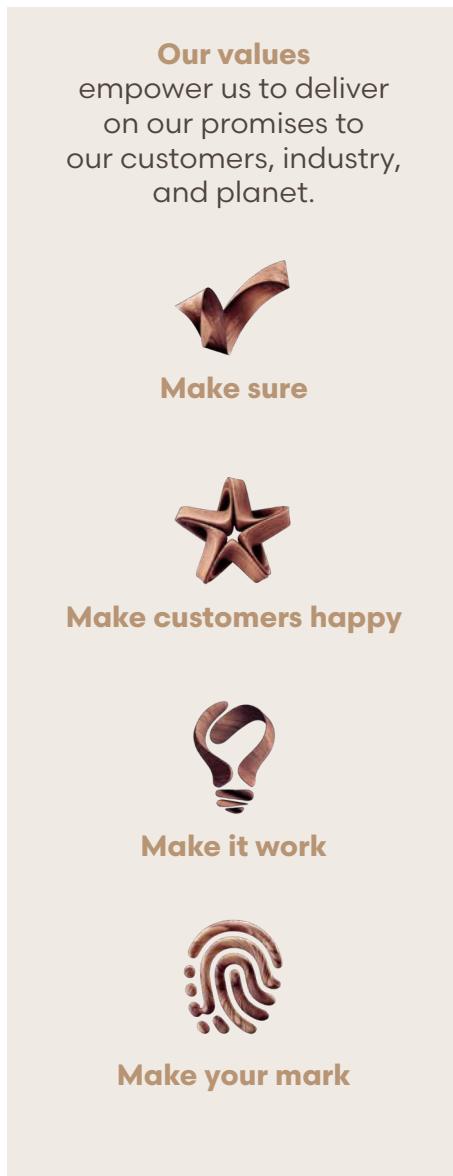
## Employer of choice

Our employees are our most valuable resource and are essential to the delivery of services to our customers. In addition to providing a safe, fair and inclusive working environment, Forza seeks to remain an employer of choice by offering our people clear routes for progression, including technical and professional training.

We support employees in achieving qualifications from GNVQs to Masters degrees. Each year we welcome apprentices into our production facilities.

## Community impact

We actively support our community through meaningful local investment. Our new £3m factory created 40 local jobs in 2024, while our support of both St Catherine's Hospice and Partridge Green FC demonstrates our commitment to healthcare and sport. Our team regularly participates in charitable events, including the St Catherine's Hospice Dragon Boat Race which raises over £5,000 for the hospice – proving our dedication to being good neighbours who make a positive difference.



“Since joining Forza Doors nine years back they've helped me pass my IOSH Fire Safety For Managers, GAI Foundation in Hardware, FDIS Inspector and FDIS Diploma.”

**Dane Killick**  
Senior Technical Manager – Forza Doors



# Discuss a project

We are always available and ready to discuss how we can help you deliver your next project. Reach out to us for a quote or to learn more about our product range and technical certification.

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