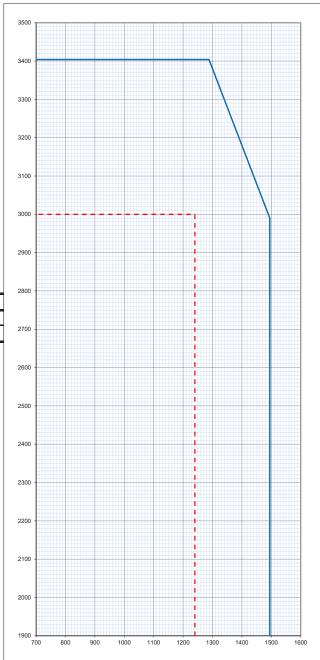
## FD90 ENVELOPE OF APPROVED FCW DOOR LEAF SIZE IN A FLUSH COMPOSITE FRAME

Unlatched Single Acting Double Leaf with Transom Overpanel ULSADD - o/p

VP options shown as :

St - Steel beads with 5mm Firelite Tb - Timber Beads with 10mm Pyrodur

	Double Door Vertical Meeting Edge							
	Square	Rebated						
FCW90	•	No						



Forza maximum overpanel high = 1	1000mm
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Forza maximum manufacturing leaf size indicated by red dashed line 3000mm high x 1240mm wide

The Leaf size of each Forza core shown on this graph is calculated from an evaluation of British Standard 476: Part 22: 1987 fire resistance test evidence reference in KFSC (IFC). Field of Application report.

-										
Forza	Leaf Size				Vision Panel Size Limit					
Core					Max	Max	Max	Min Margin		
	Max	Associated	Max	Associated	combined	Height	Width	Head	From	Between
	height	width	width	height	Area m <sup>2</sup>	mm	mm	and	Base	VP's
	_			-				Style		
FCW90 St	3404	1288	1495	2990	0.10	300	300	200	200	100
FCW90 Tb	3404	1288	1495	2990	0.35	1444	245	160	466	100

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- forza-doors.com
- 01403 711 126
- ✗ tech@forza-doors.com