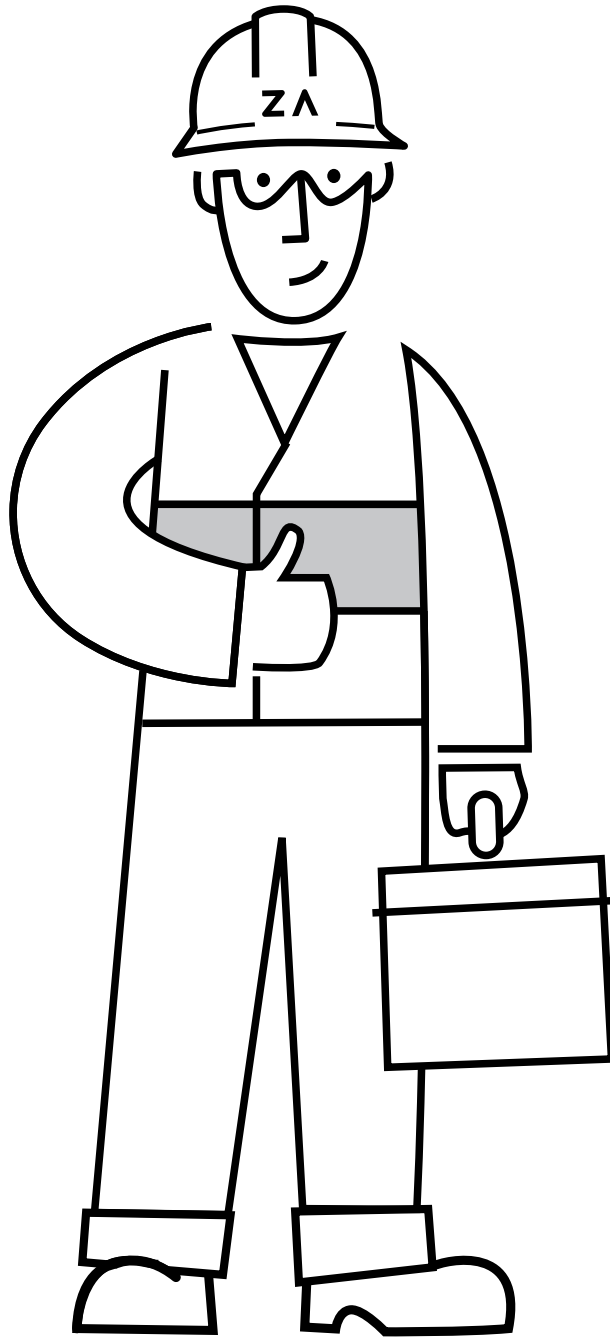
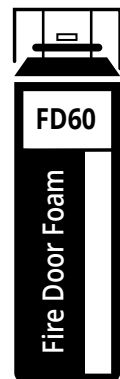
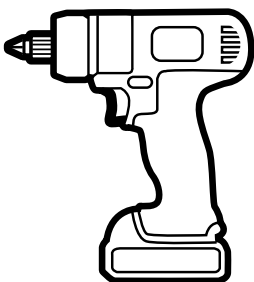
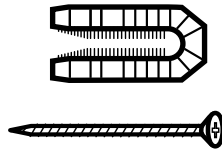
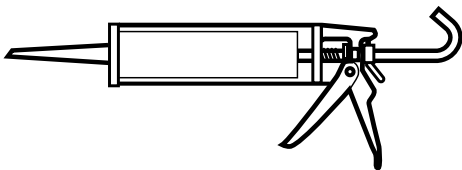
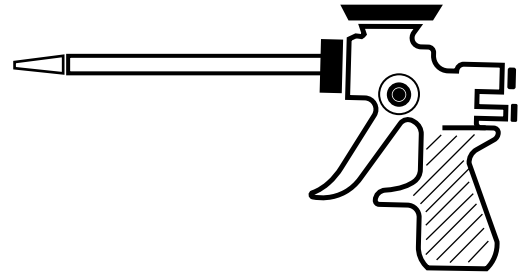
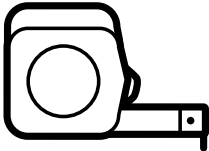
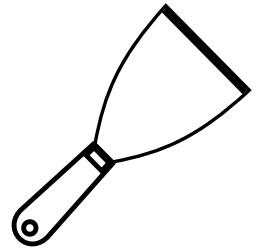
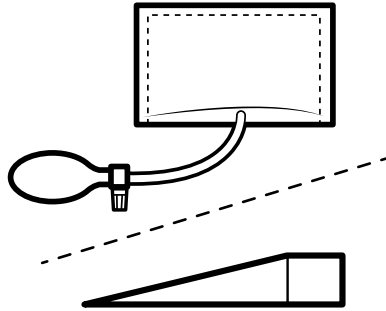
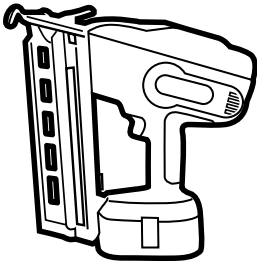
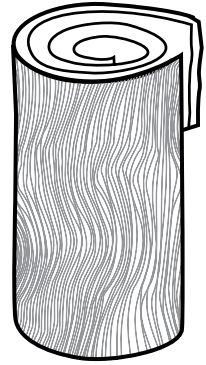
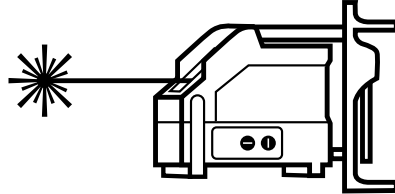
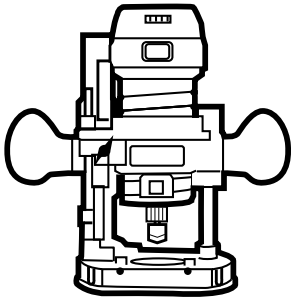
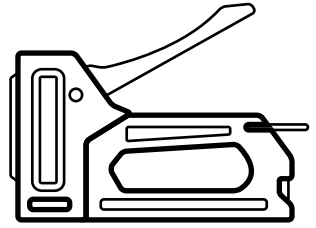
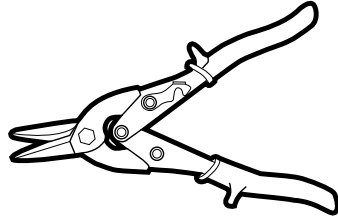
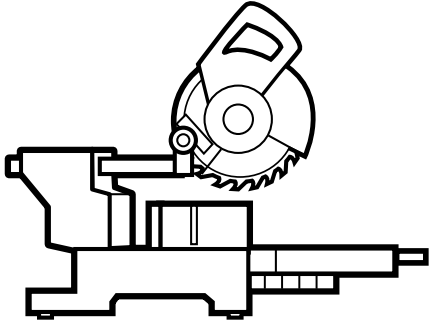


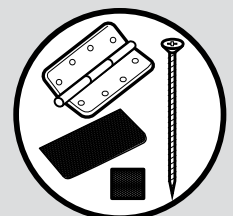


Precision Ingrained

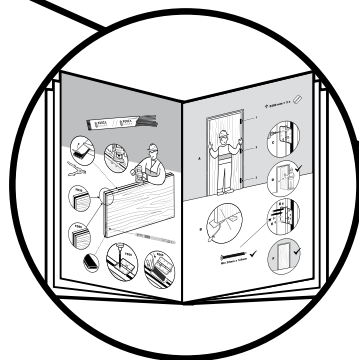
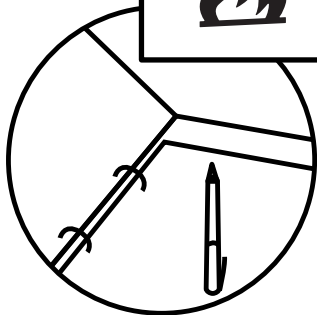
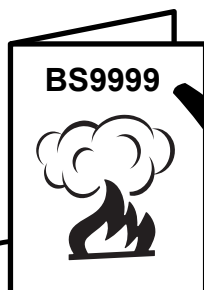
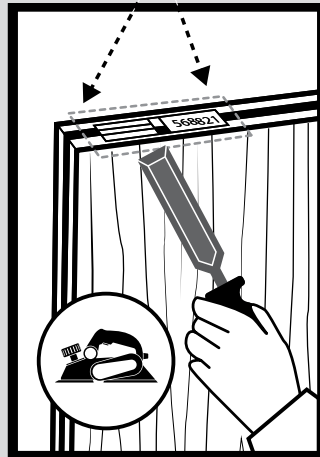
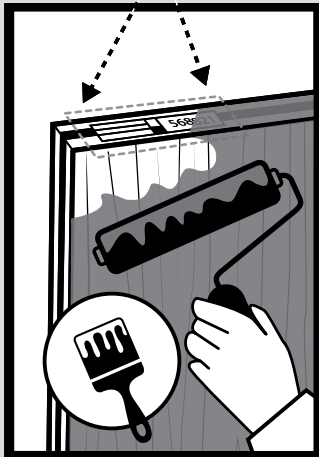
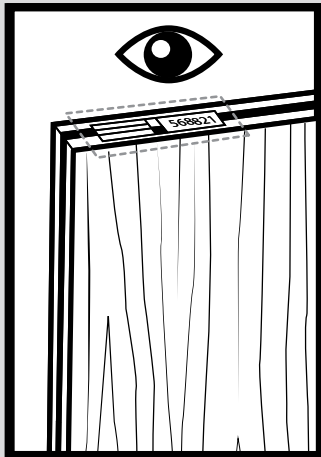
Fire Door Assemblies Installation Guide

2





4



**LABEL REMOVAL
INVALIDATES
CERTIFICATION**

Forza fire door certification is only valid when the door is installed and maintained in accordance with Forza Doors installation and maintenance guidelines available at: www.forza-doors.com Tel: 01463 711126

FireDNA Unique Reference No:
A000000100

12345678
FD30

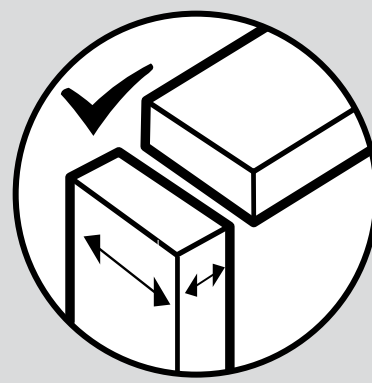
kiwa **FRTD497**
BS476-Part 22:1987
www.ifccertification.com

Min 31 x 12 mm

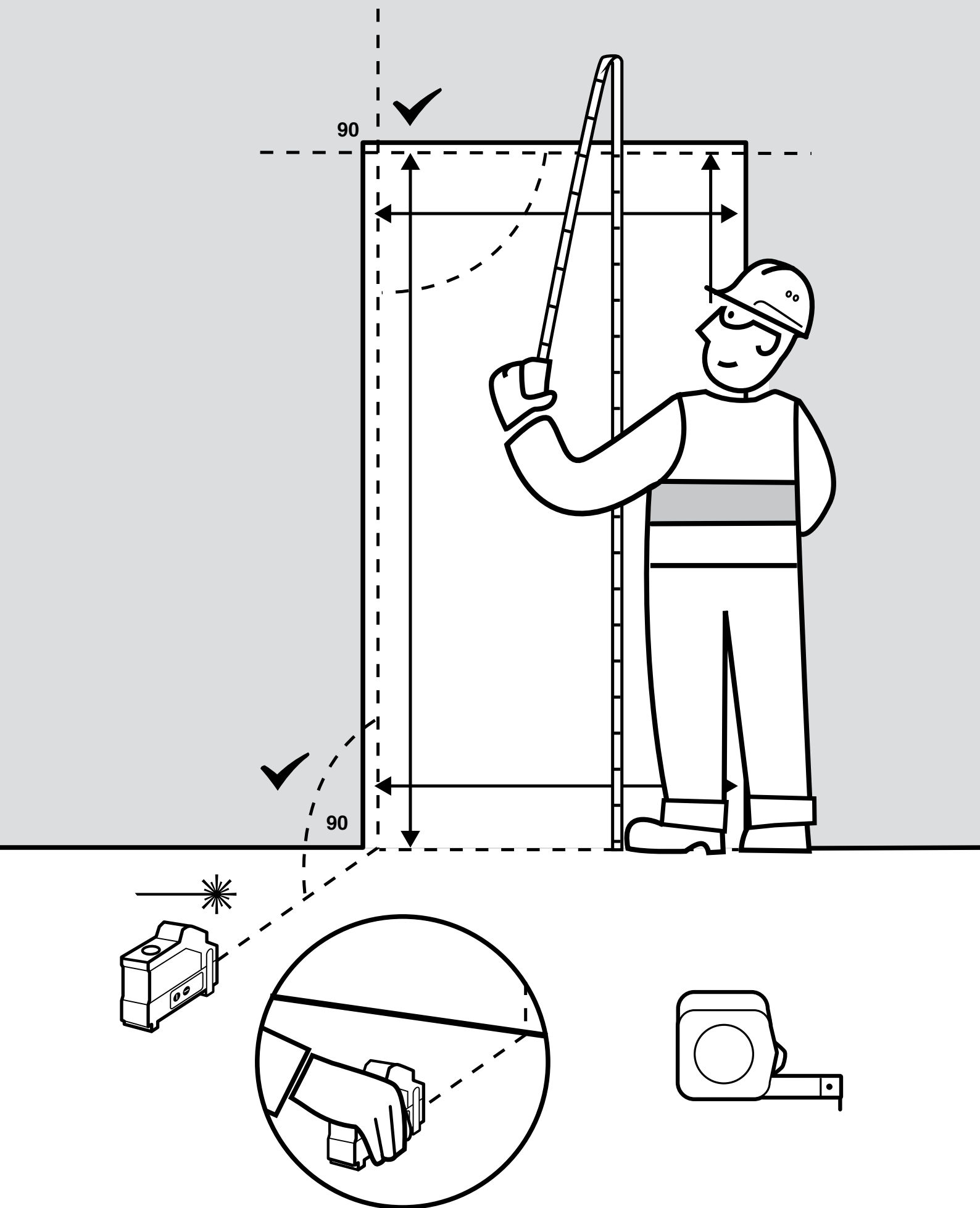
Min 15 x 45 mm

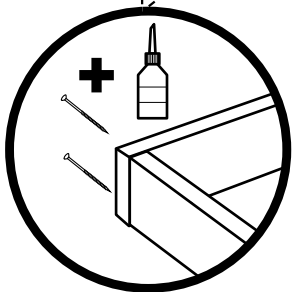
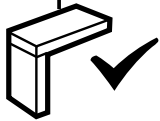
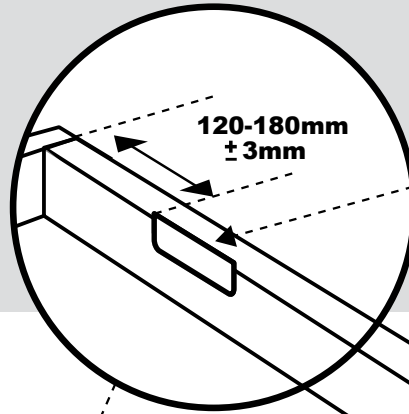
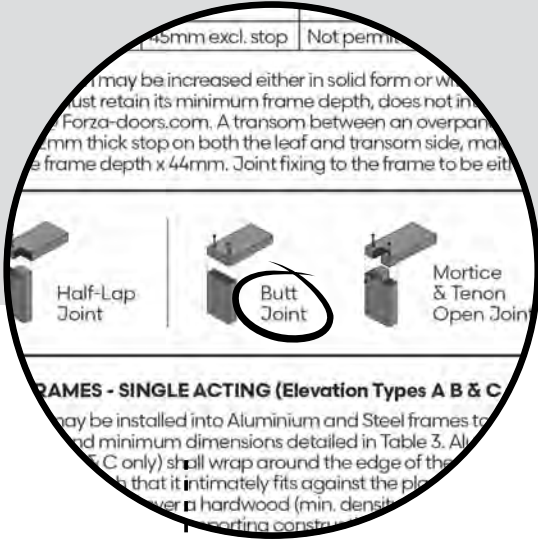
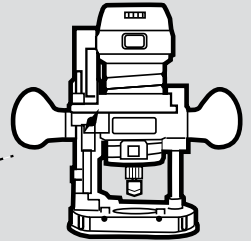
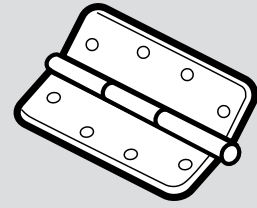
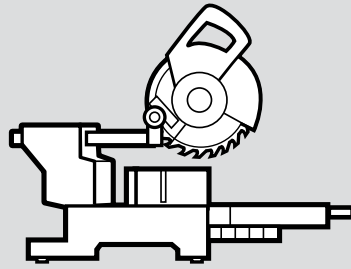
Min 70 x 32 mm

5



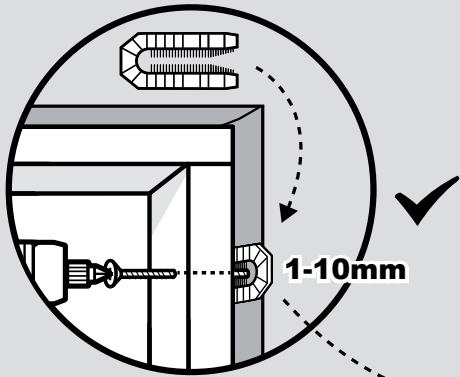
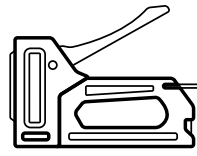
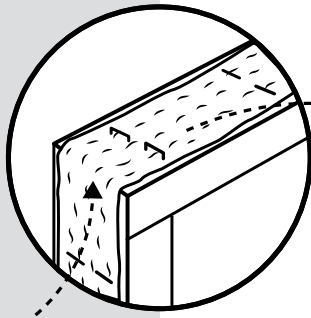
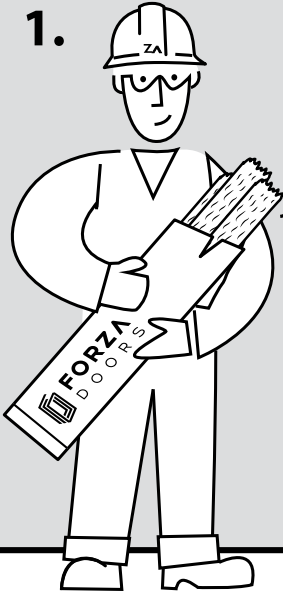
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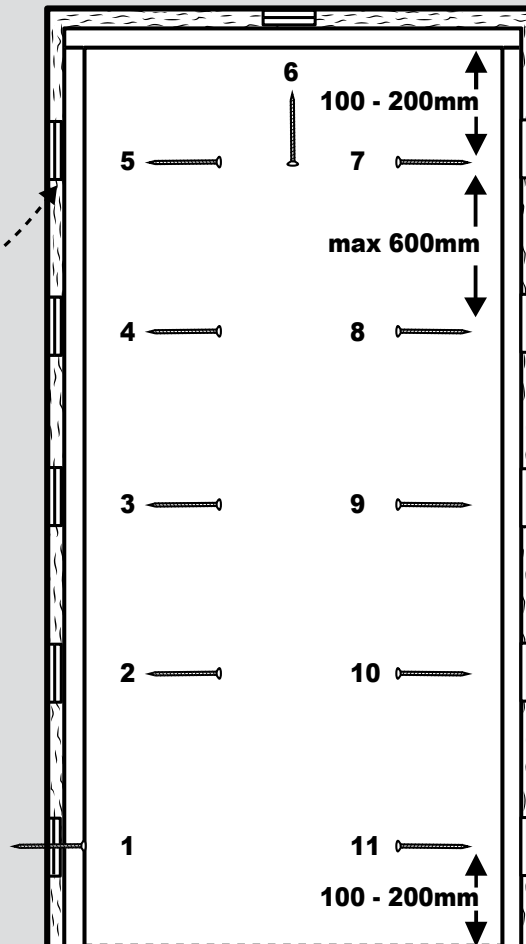
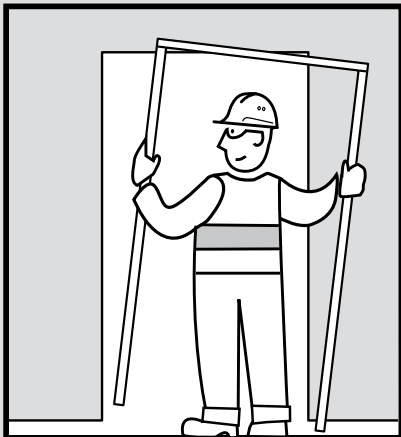
2x		↑	1981 mm
3x		↑	2400 mm
4x		>	2400 mm

1.



1-10mm

↑ 2.8m



6

100 - 200mm

5

7

max 600mm

4

8

3

9

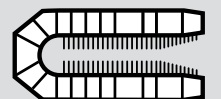
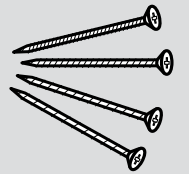
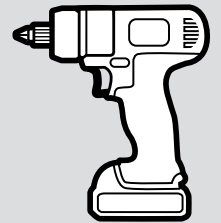
2

10

1

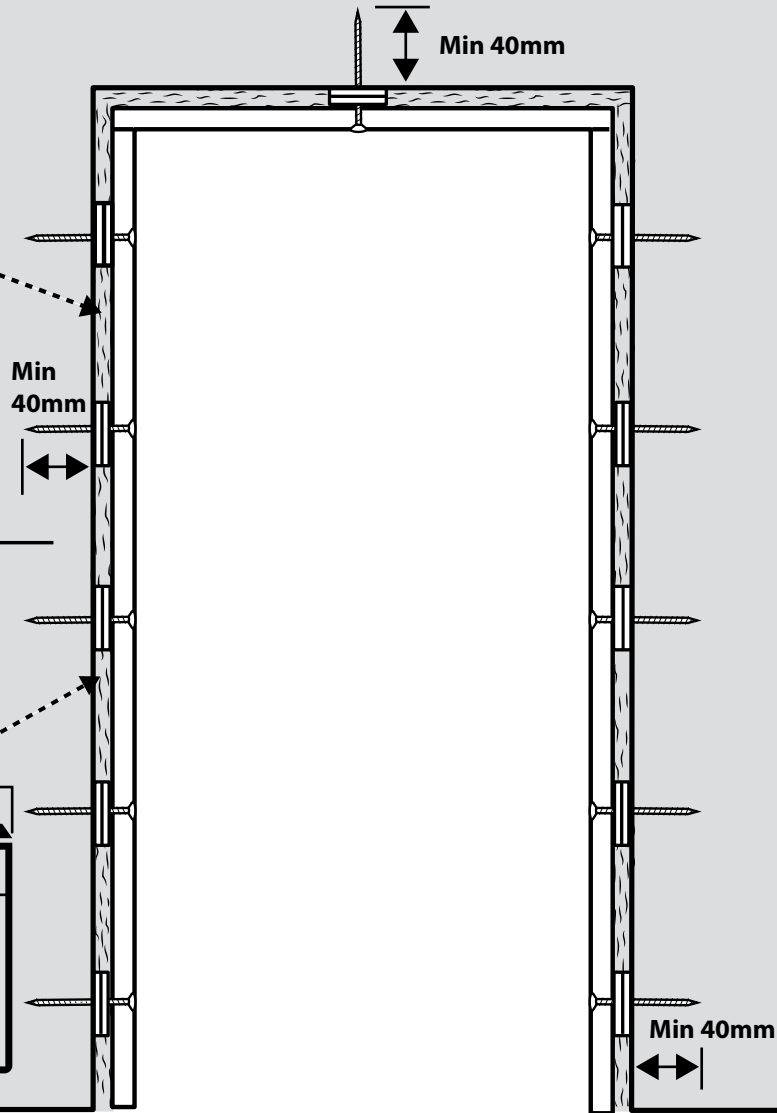
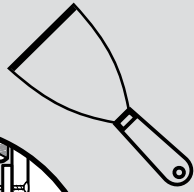
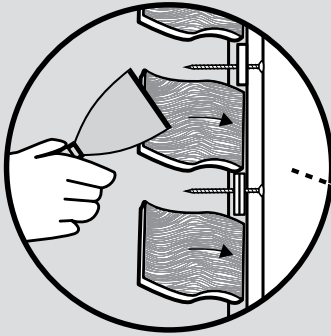
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100 - 200mm



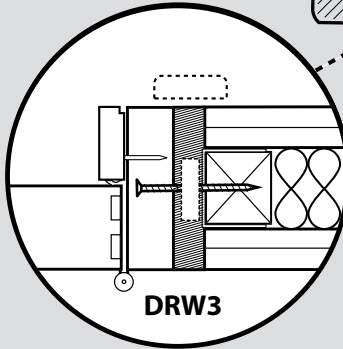
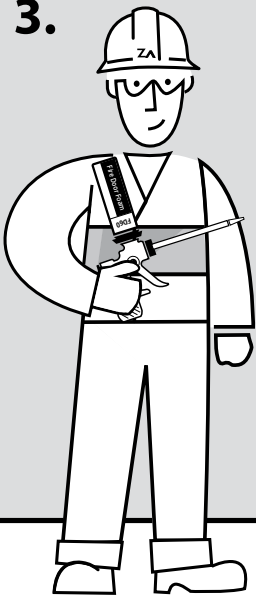
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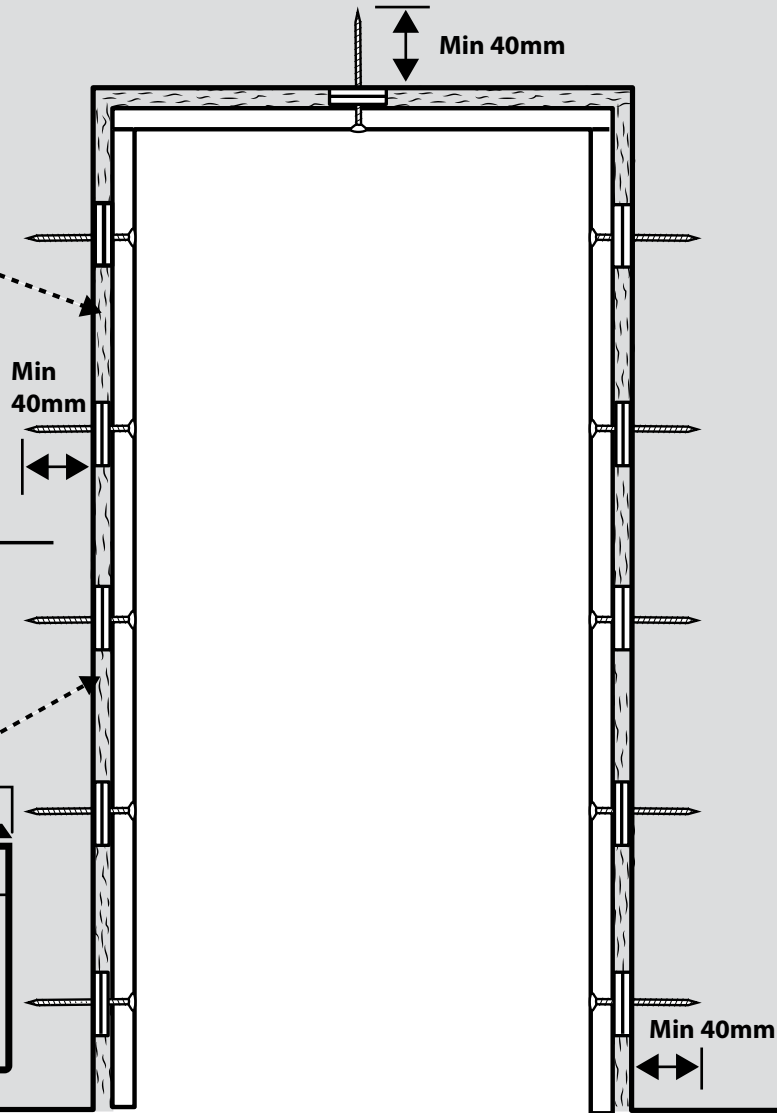
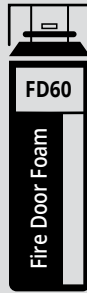


OR

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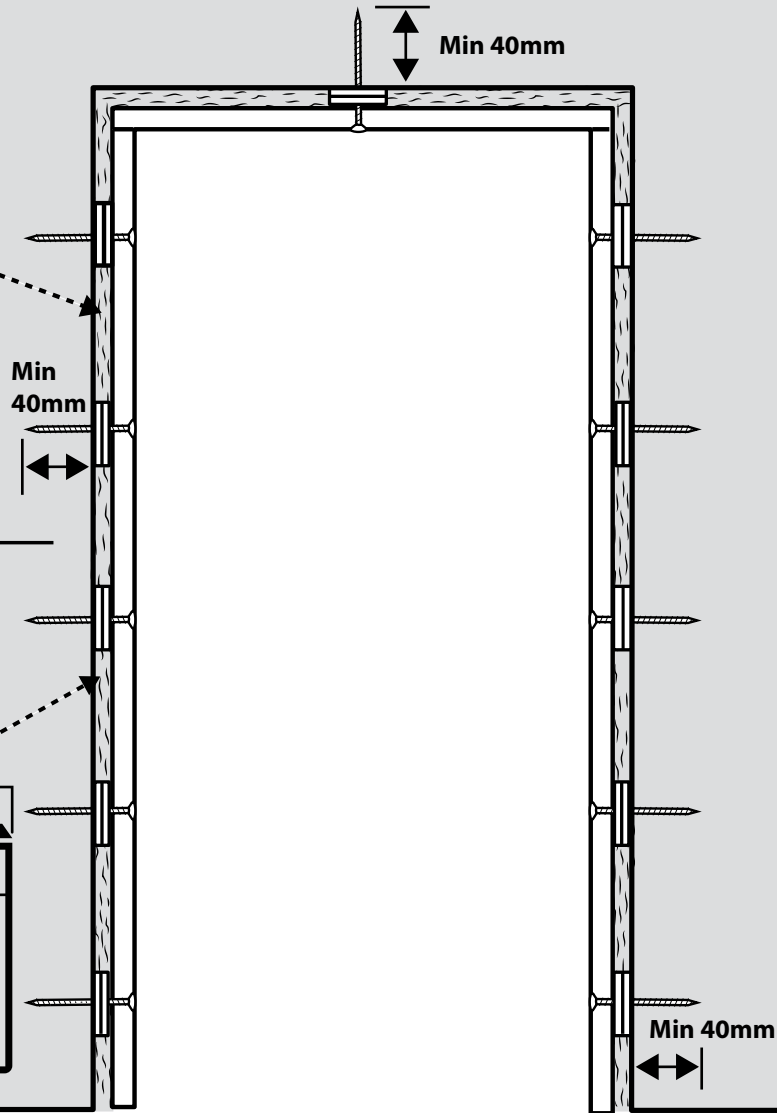
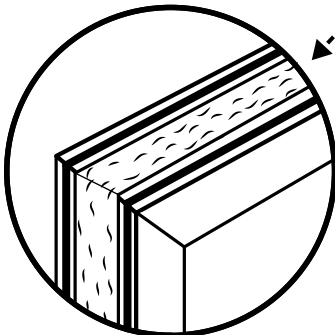
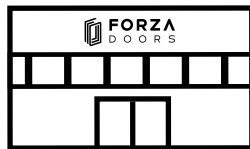
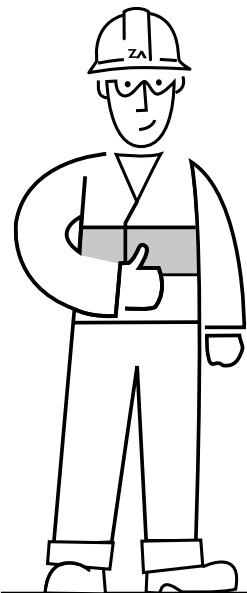


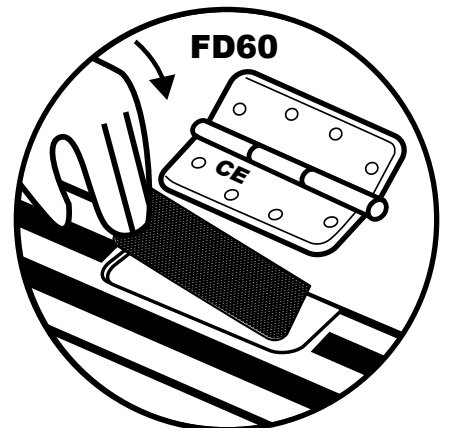
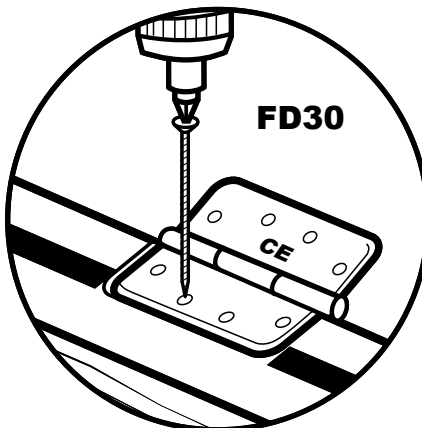
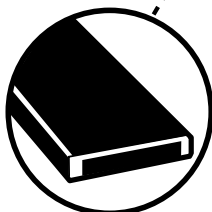
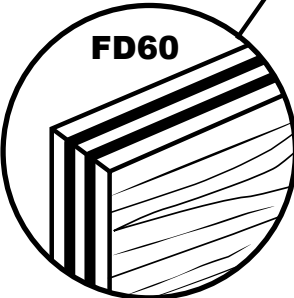
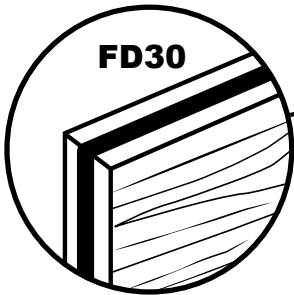
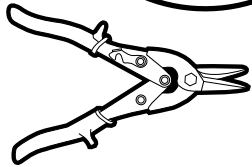
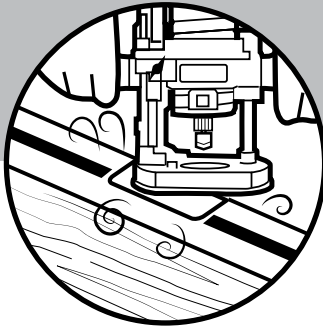
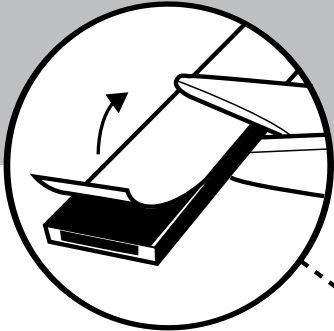
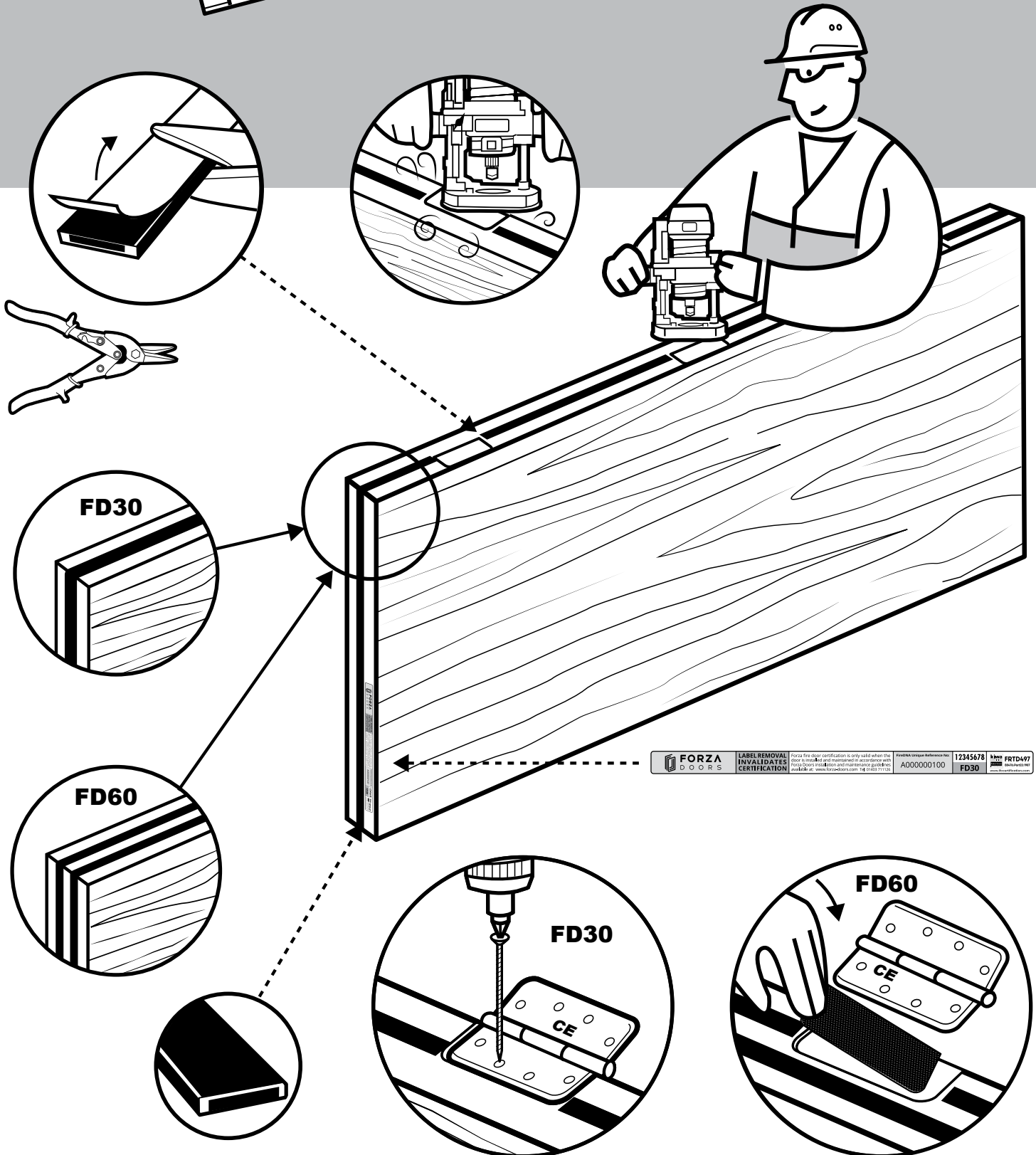
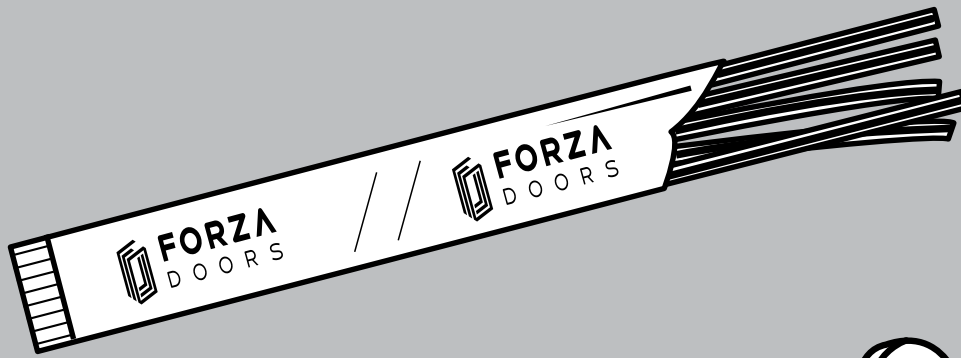
DRW3



OR

4.



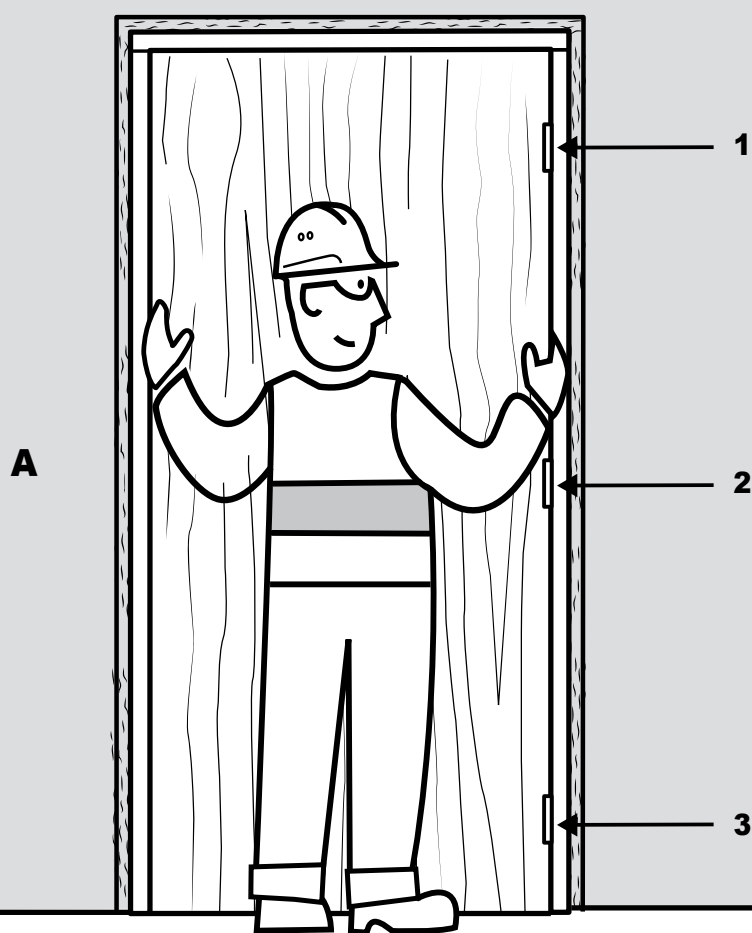


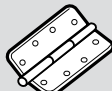
FORZA DOORS LABEL REMOVAL INVALIDATES CERTIFICATION

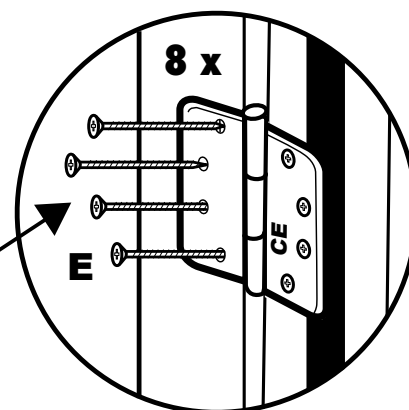
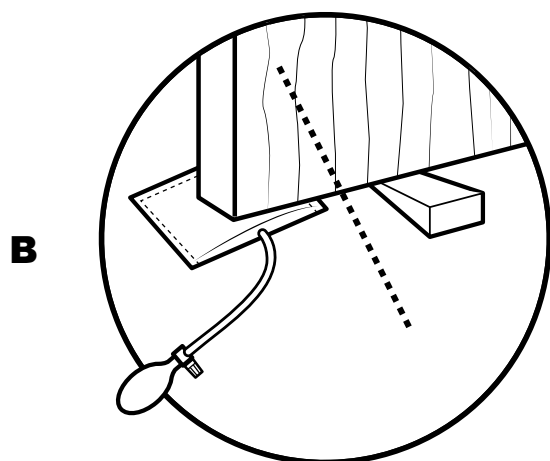
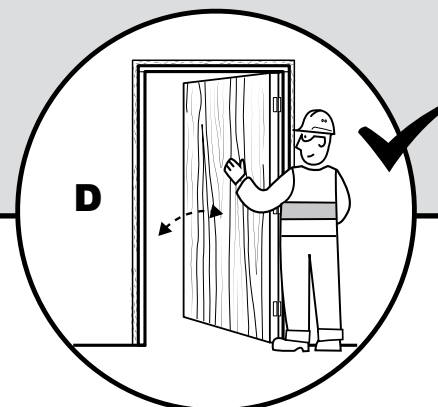
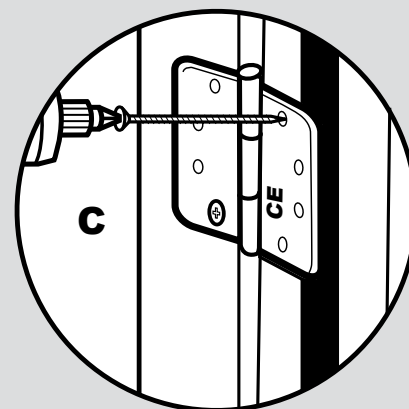
Forza fire door certification is only valid when the door is installed and maintained in accordance with the Forza installation and maintenance guide (available at www.forzaduers.com Tel: 01203 711130)

FireMark Unique Reference No: A000000100

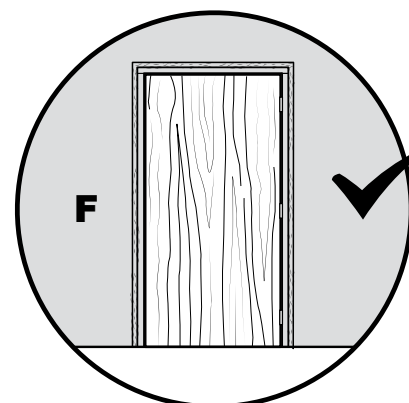
12345678 12345678 FRTD497 FD30



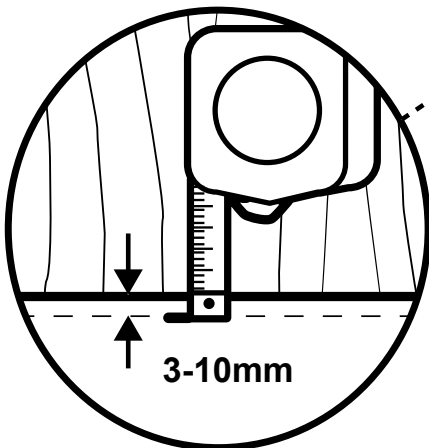
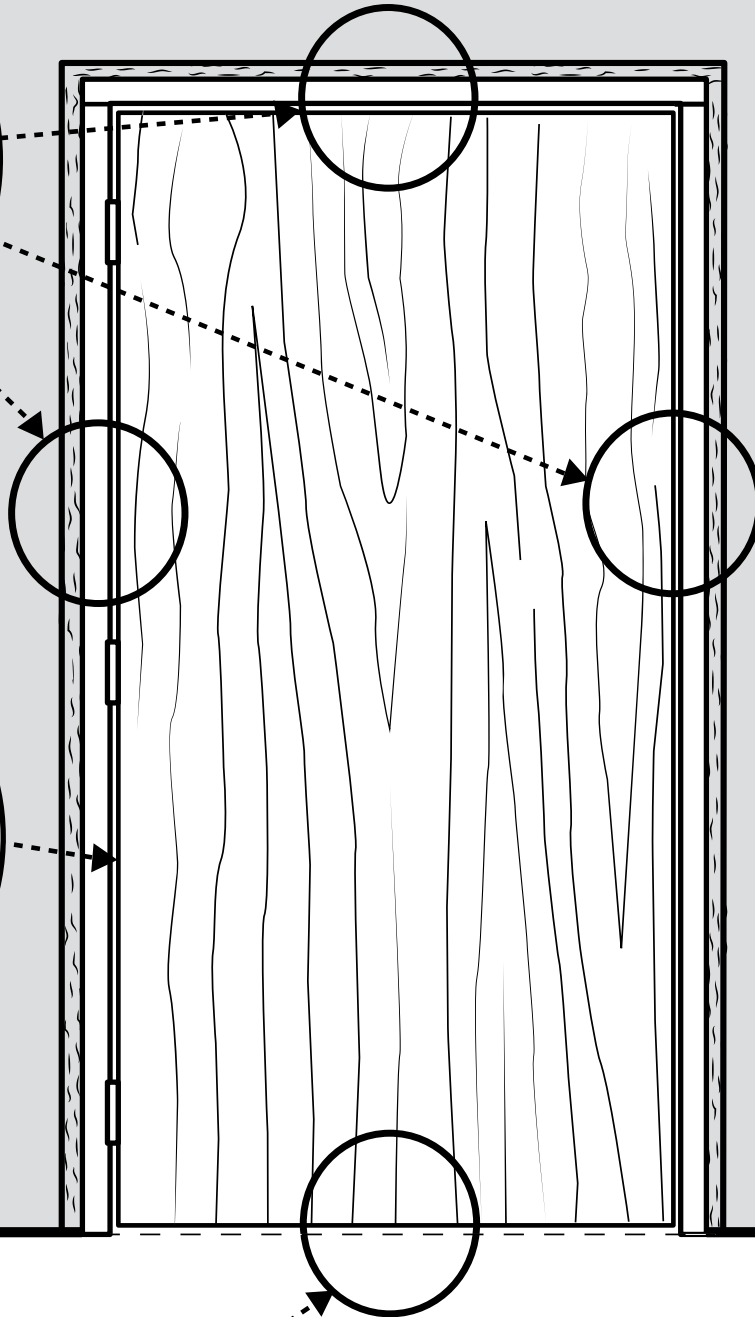
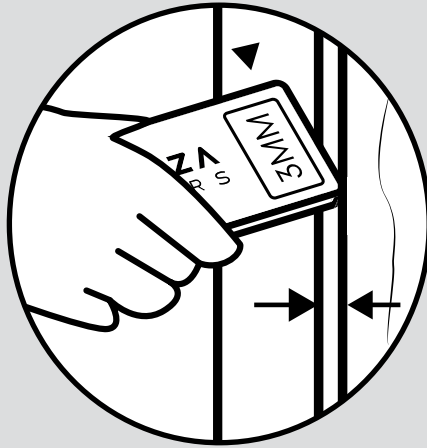
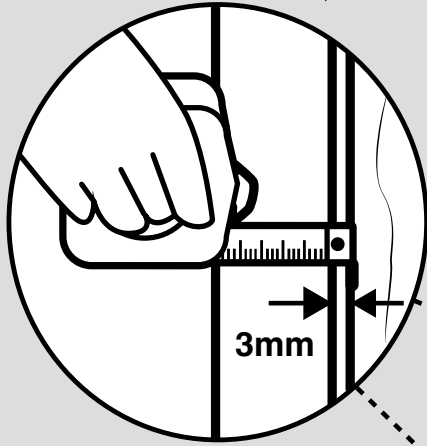
↑ 2400 mm = 3 x 



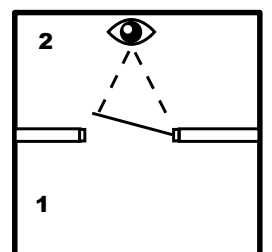
Min 32mm x 3.8mm



12

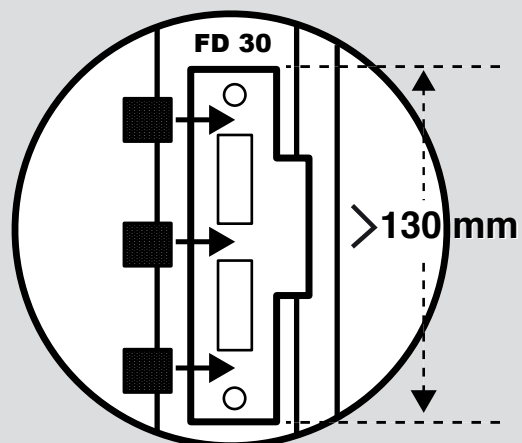


- 3mm =  + 
- ↑ 10mm = 

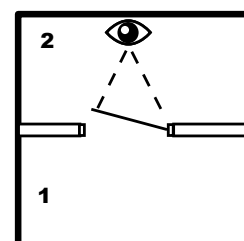
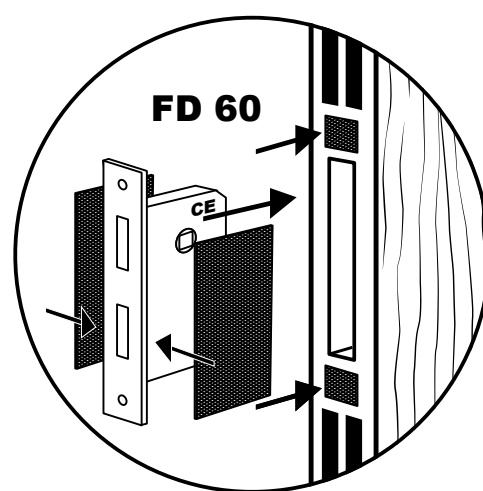
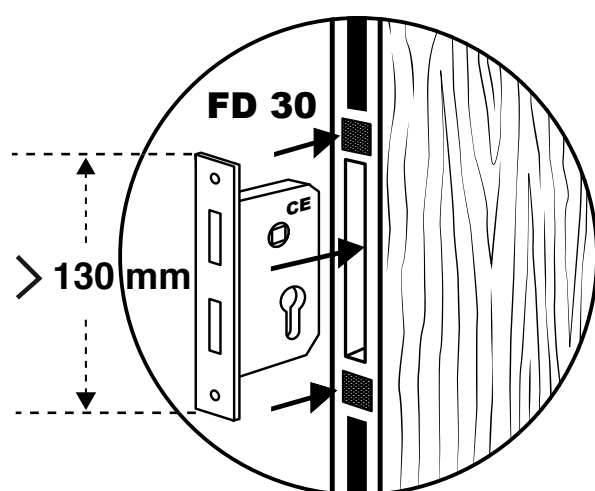
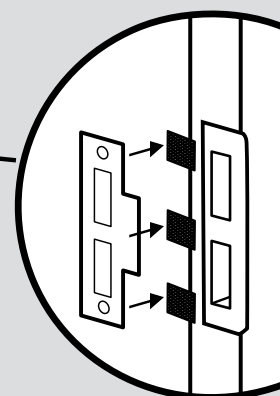


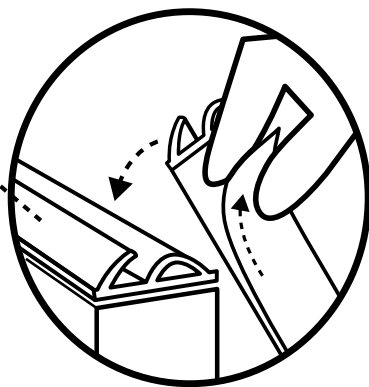
FD30

FD60

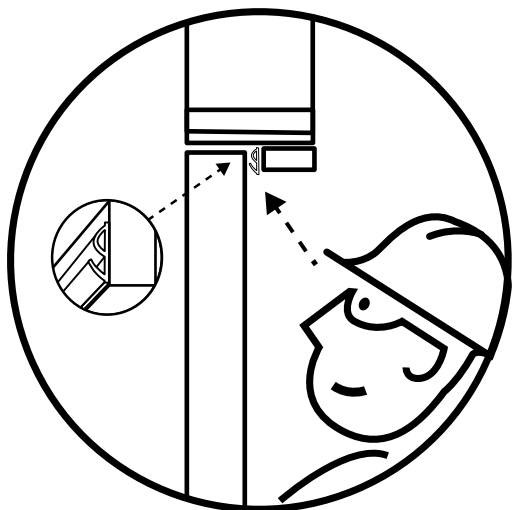
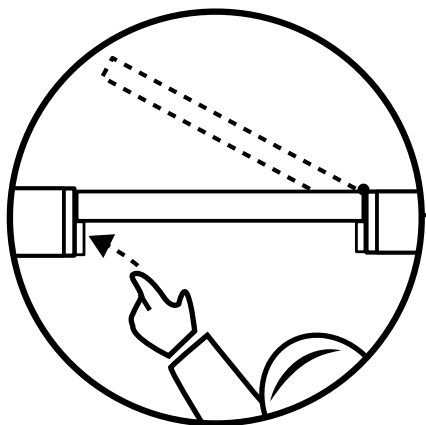
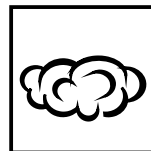
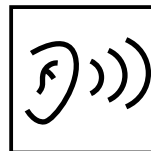


1m
 $\pm 200\text{ mm}$

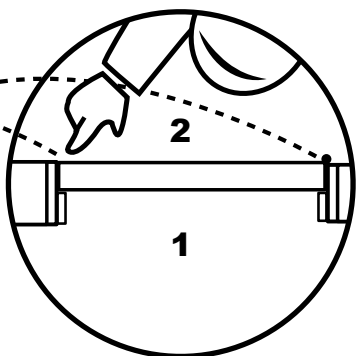
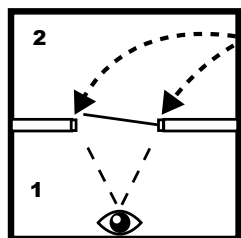
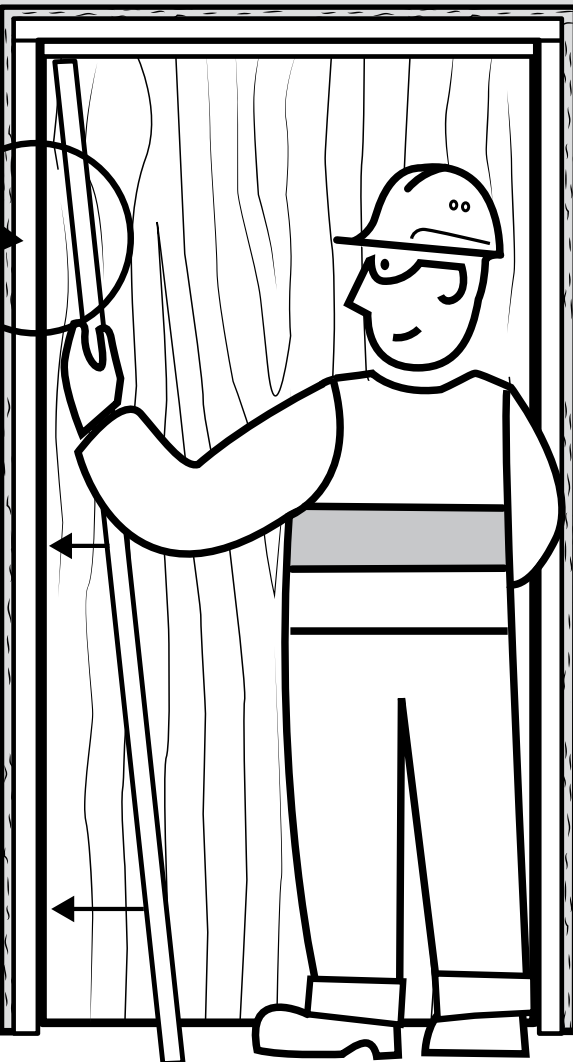
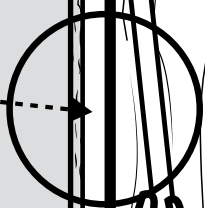




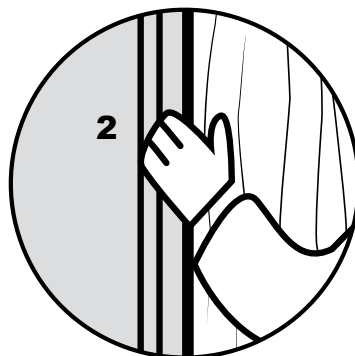
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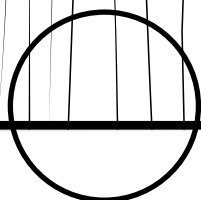
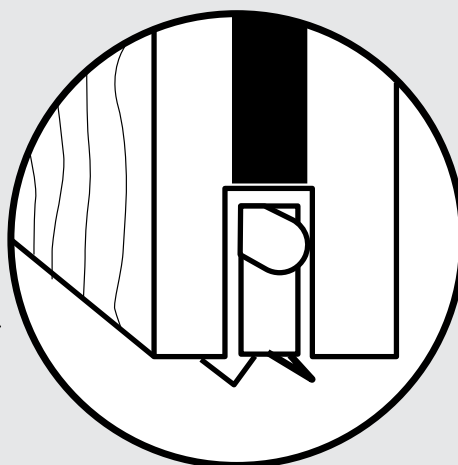
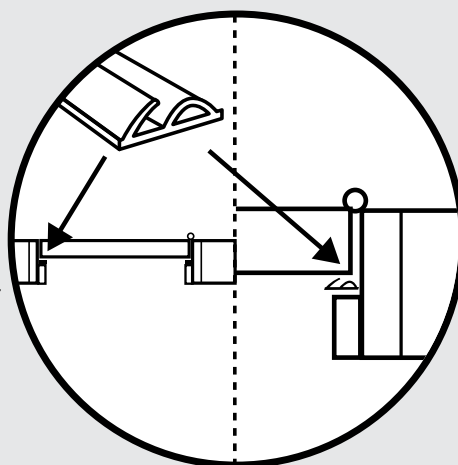
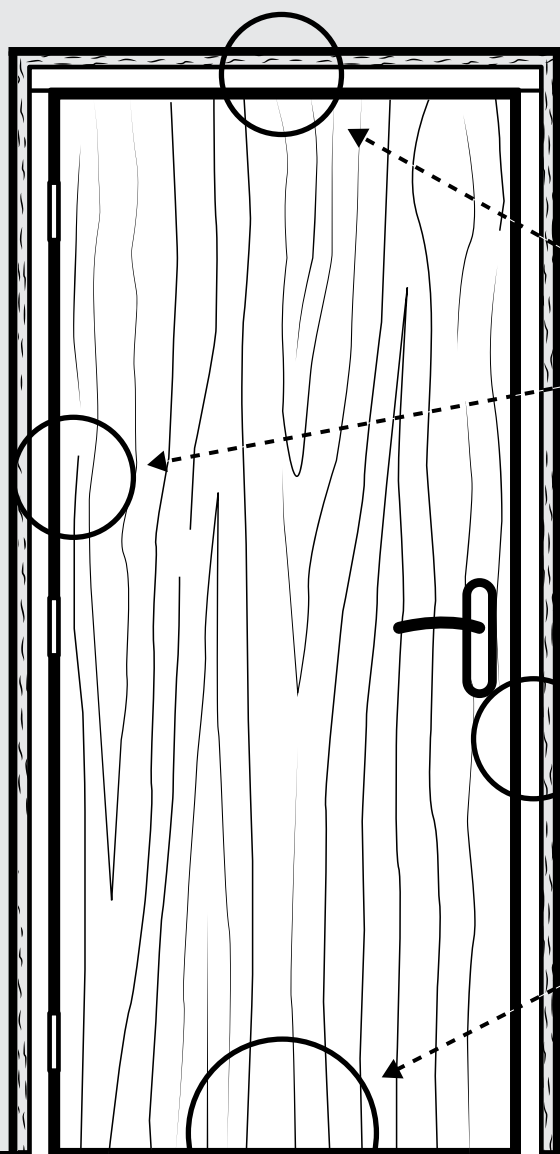
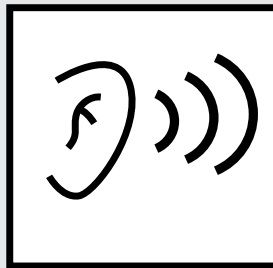
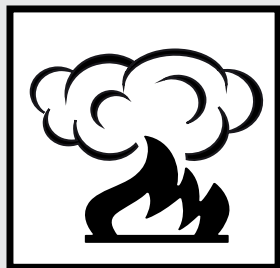


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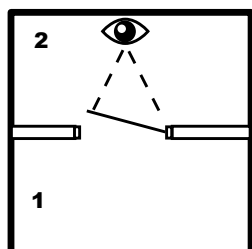
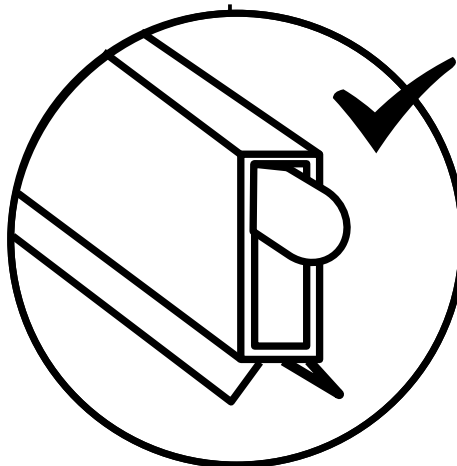


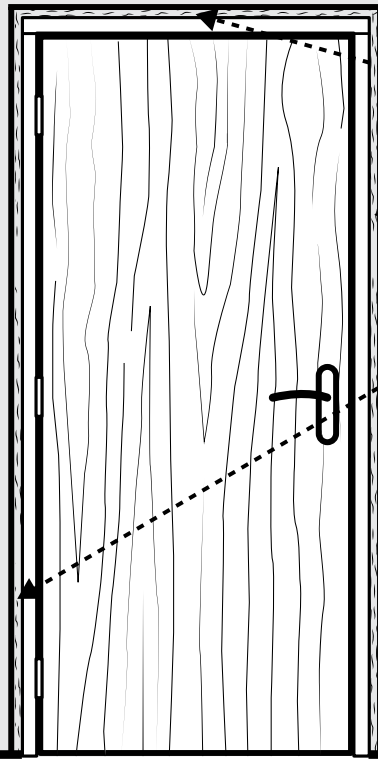


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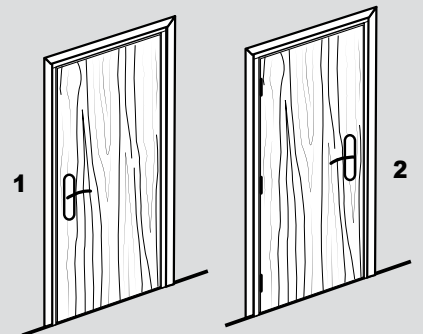
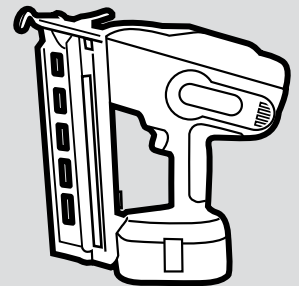
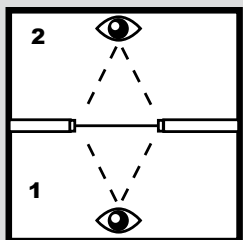
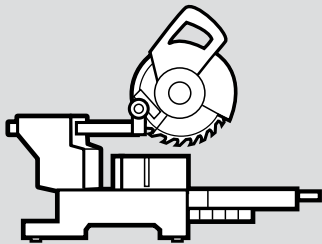
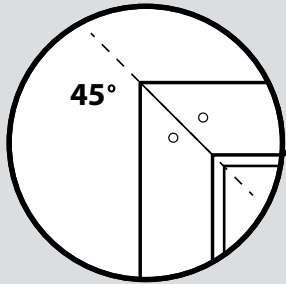
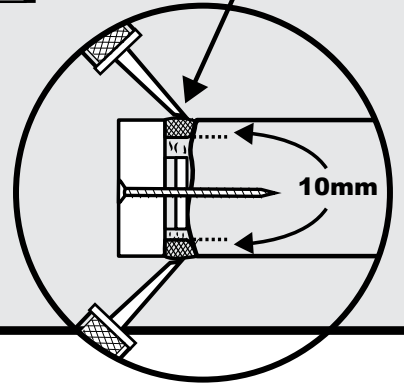
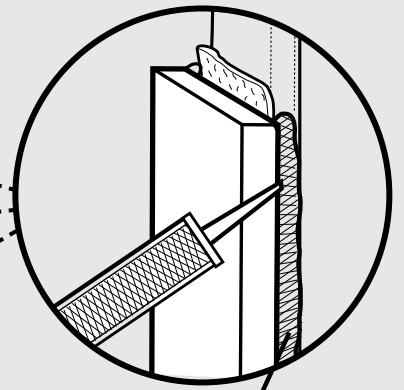


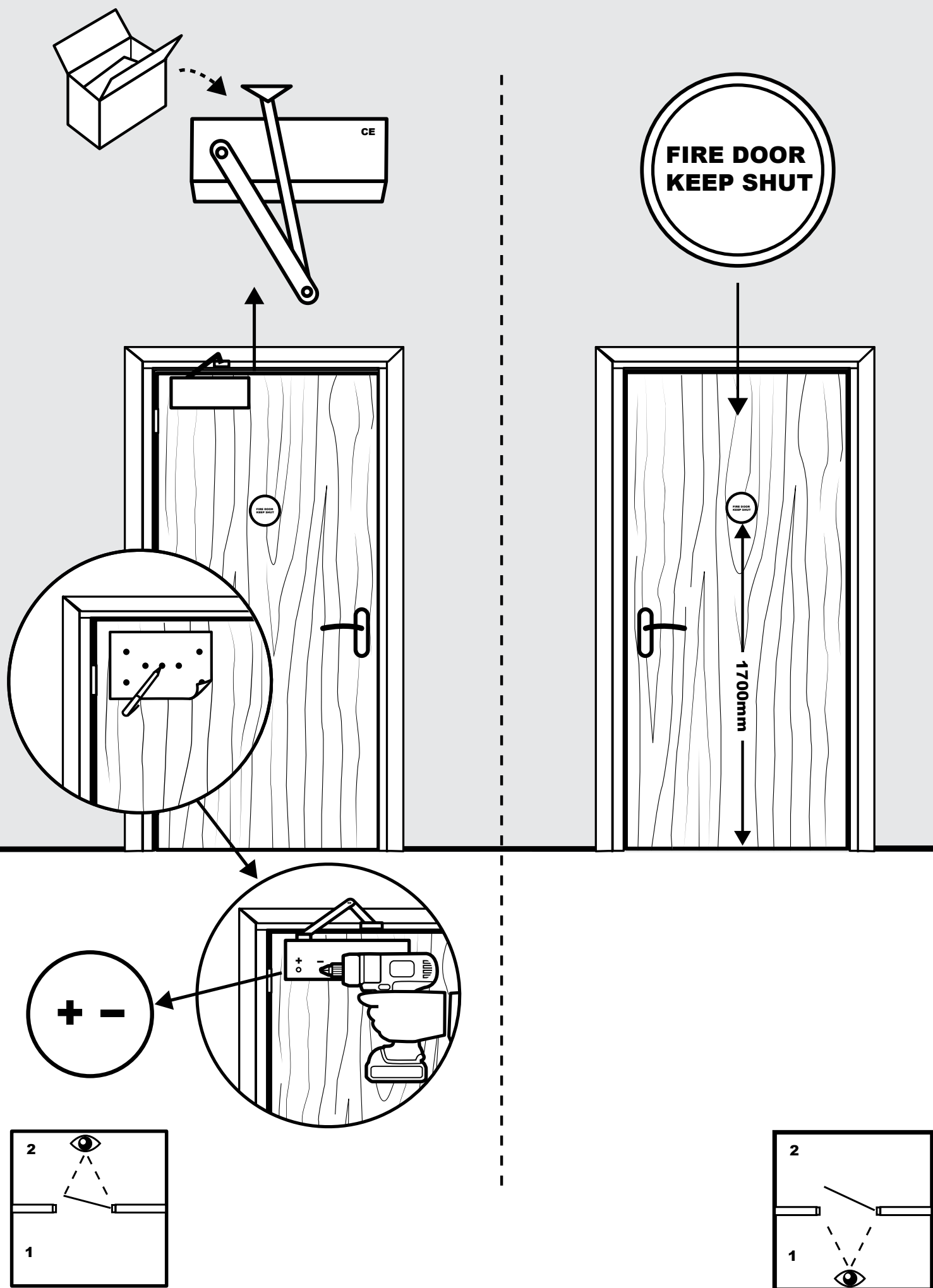


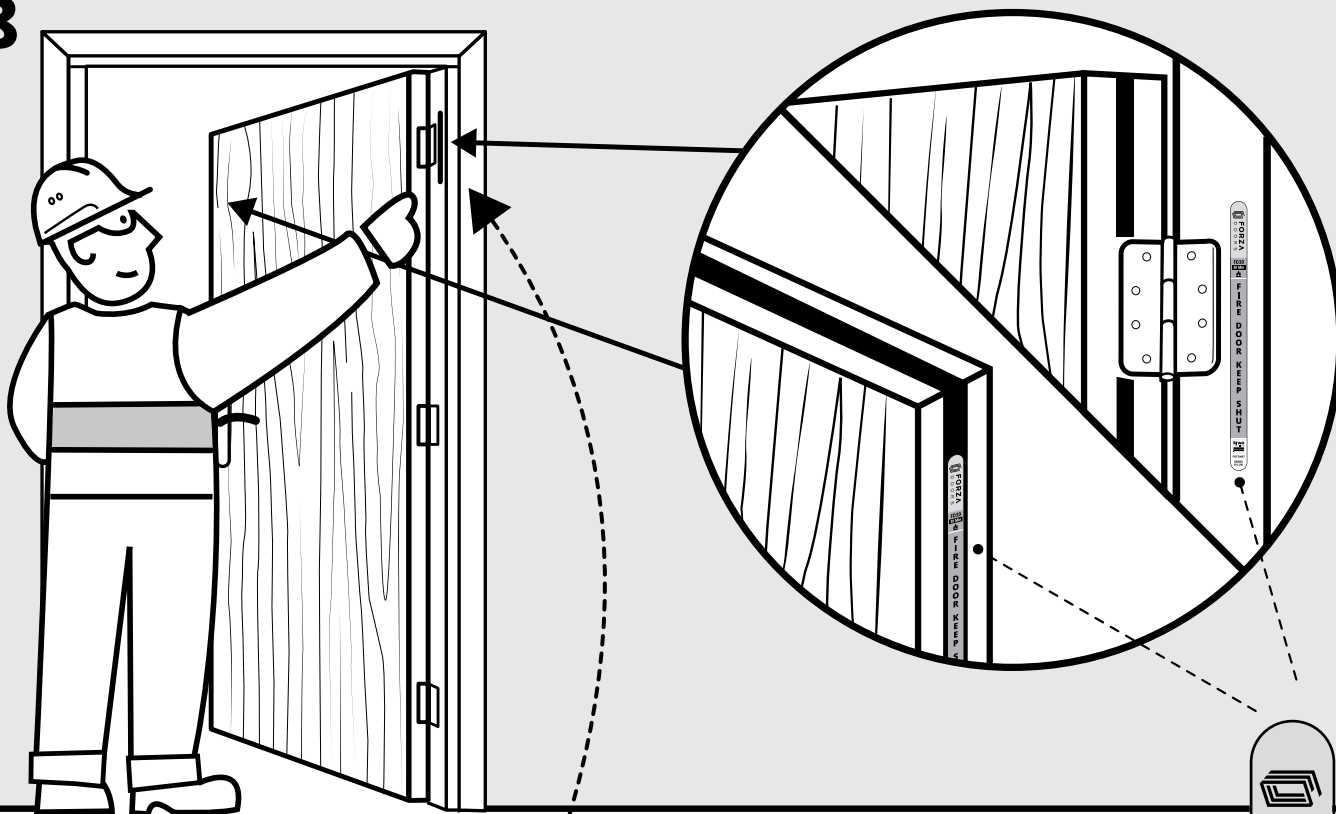
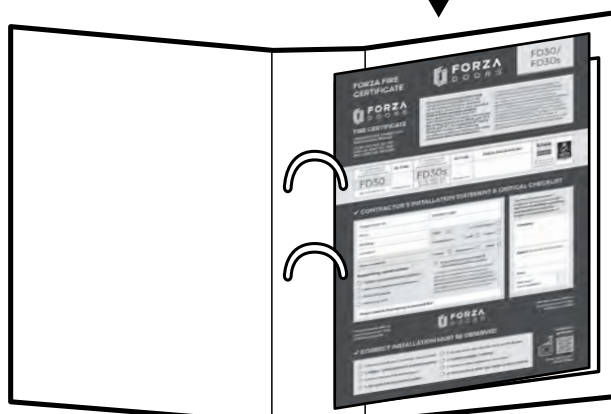
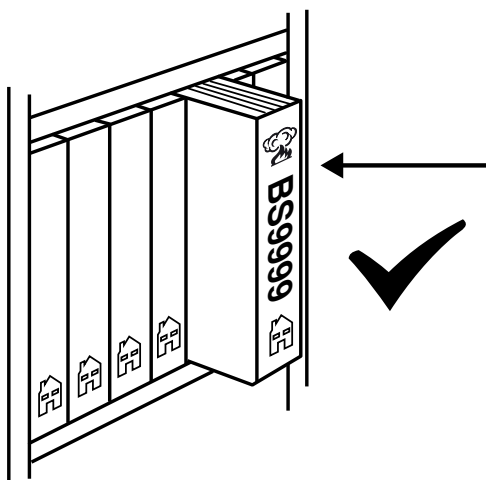
Fire Mastic ST88

1. or 2. ✓

3. or 4. ✗





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FORZA
D O O R S

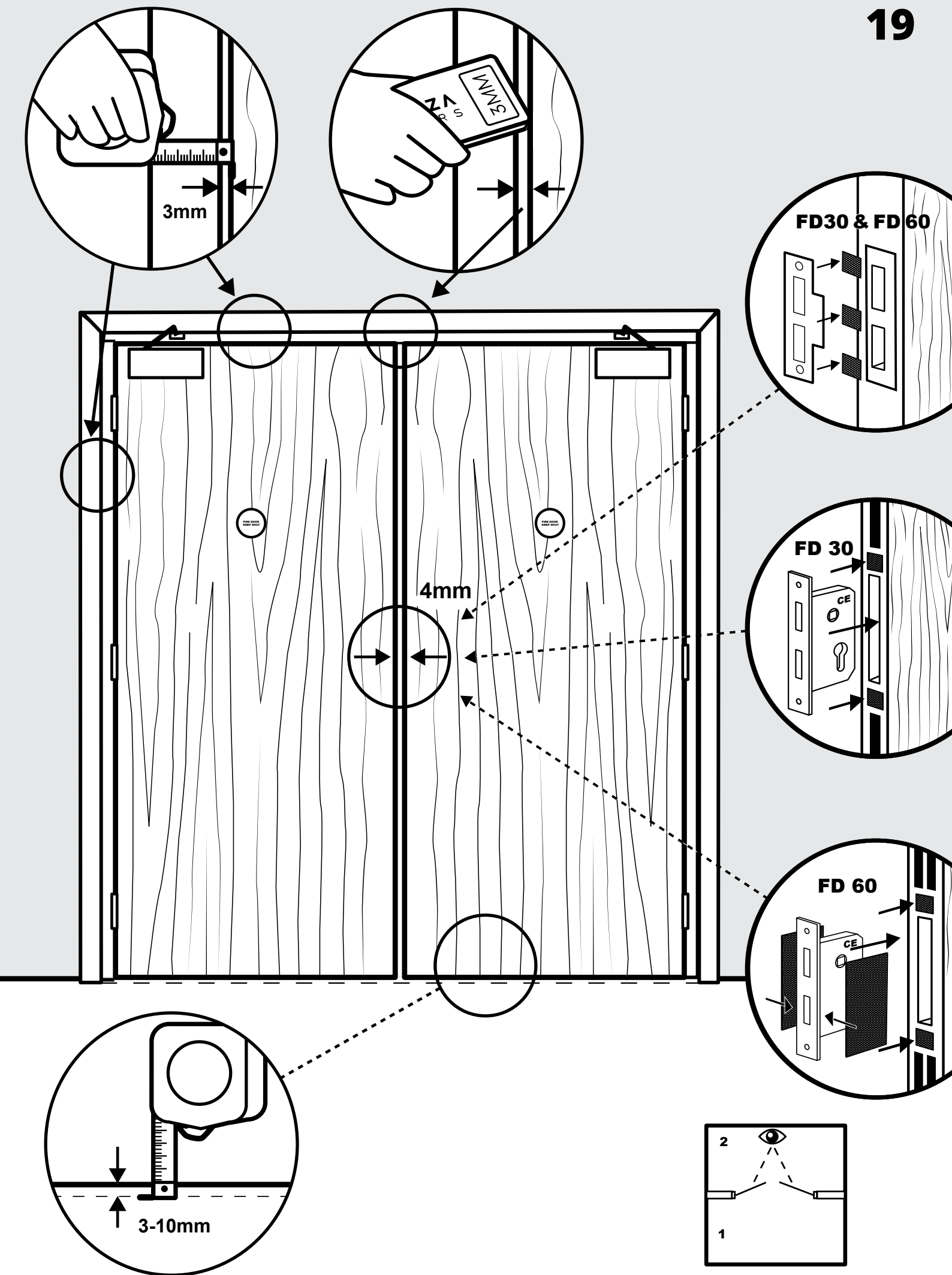
FD30
30 Min

FIRE DOOR KEEPSHUT

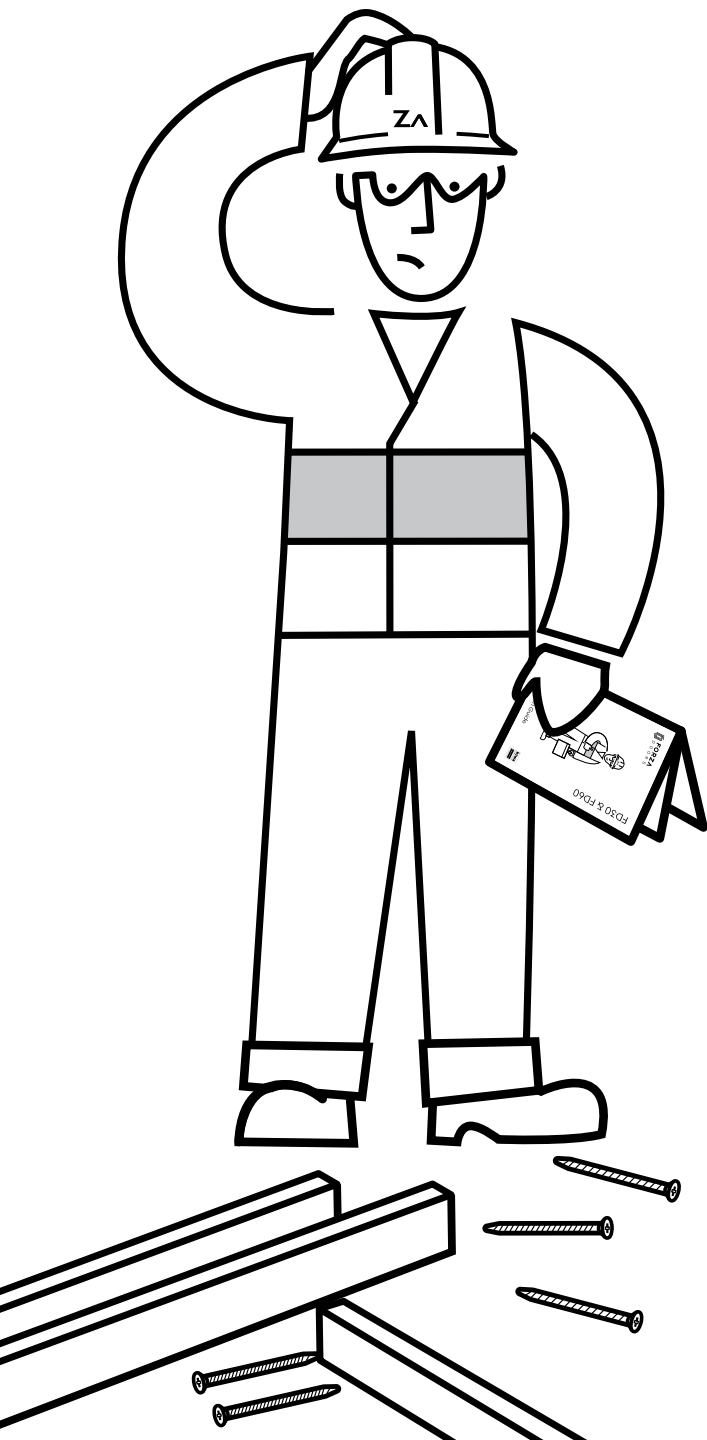
kiwa
CERTIFIED
Product Scheme
IFC Certification

FRTD497

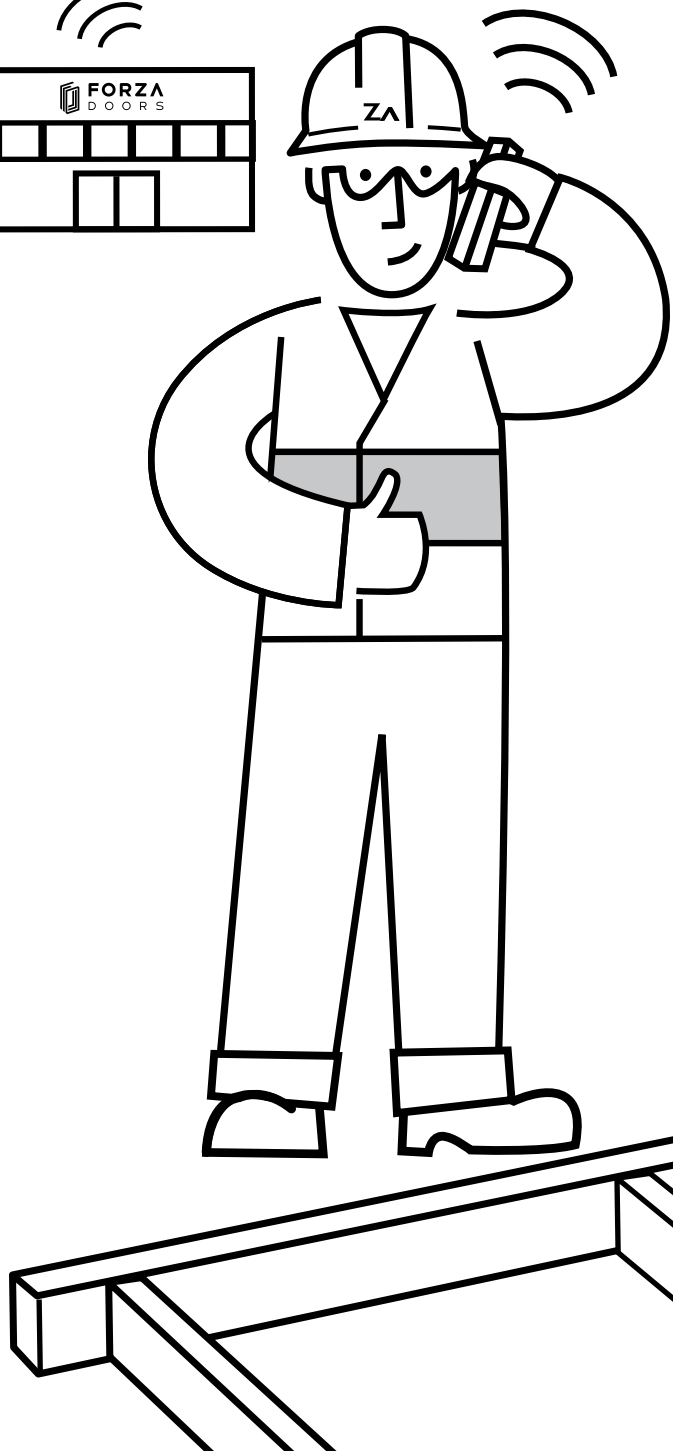
**MADE
IN UK**



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