

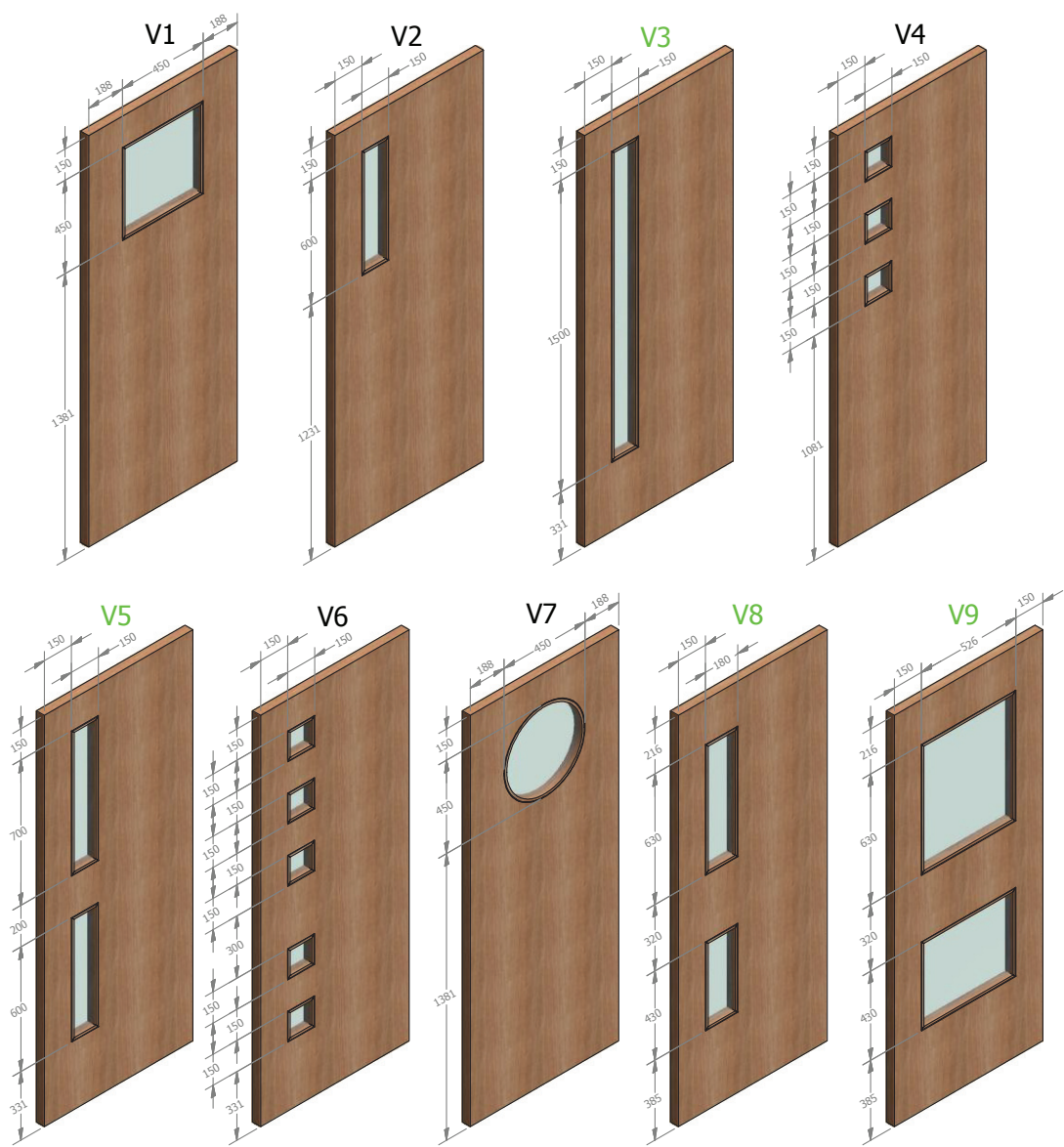
Forza Standard Vision Panel  
Summary - Timber Bead

FD30, FD60,  
Non-Fire

Forza offer nine stock vision panel styles in either timber standard or quirk bead.

V3, V5, V8, V9 comply with minimum zones of visibility Approved Document K 2013.  
K6 Section 10: Protection against impact from and trapping by doors. 10.1 Visibility requirements of doors.

Other styles of triangle, oval and semi-oval are available.



Dimensions shown are of the cut leaf aperture

FORZA  
DOORS

forza-doors.com

01403 711 126

info@forza-doors.com

TITLE

CODE

SHEET

DATE

ISSUE

DWG No.

Forza Standard Vision Panel  
Summary - Timber Bead

FD30, FD60, Non-Fire

1 of 2

10/06/2015

6

FZD0338

Core Type	Vision Panel Size Limit					
	Max combined area m²	Max Height mm	Max width mm	Min Margin		
				Head and Syles	From Base	Between apertures
FCW - Timber	0.35	1444	245	160	466	100

G90/3 -10mm Pyrodur\*

\*10mm thick Pyrodur, is restricted to maximum horizontal length of 245mm due to limitations in fire resistance test evidence.

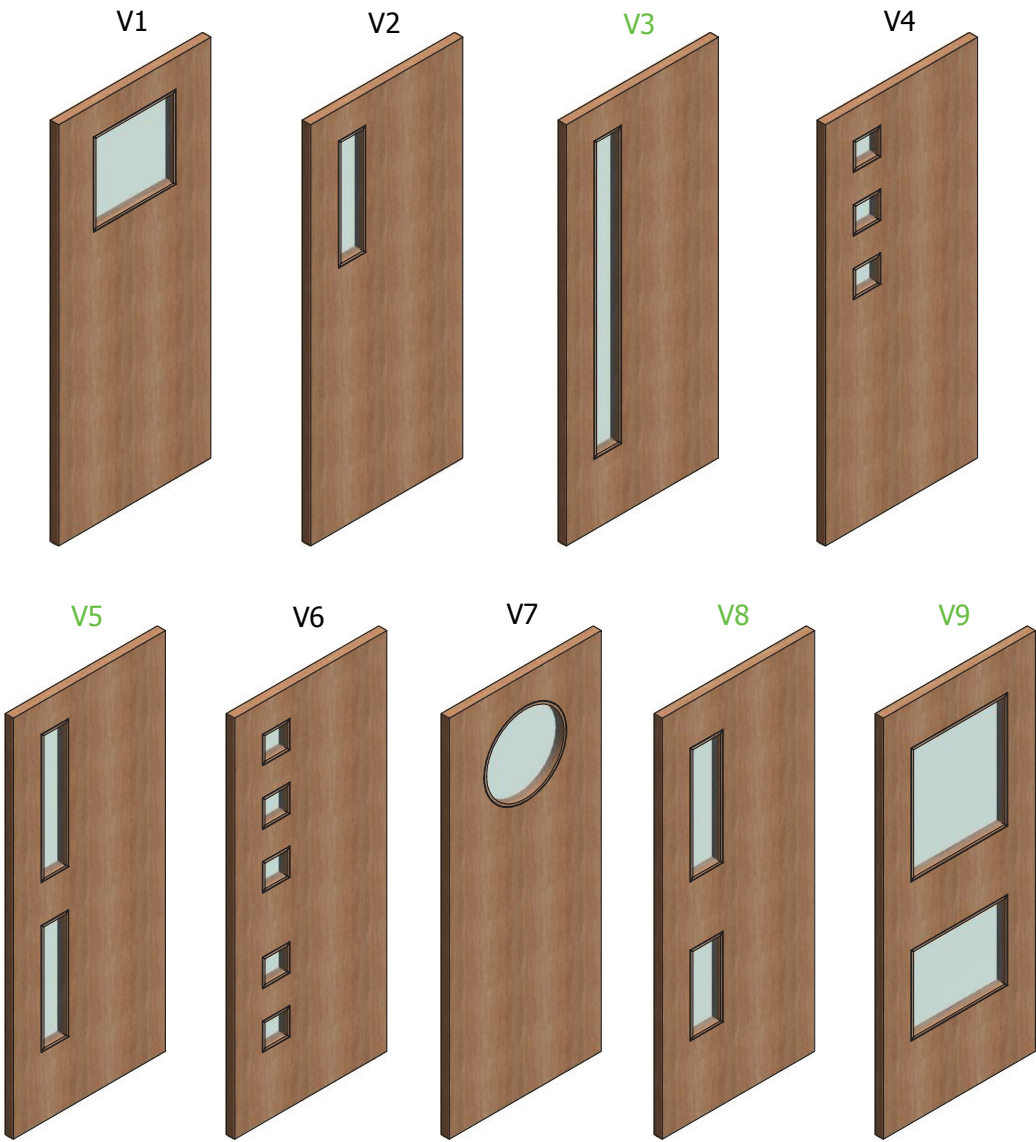
Forza Standard Vision Panel  
Summary - Timber Bead

FD30, FD60,  
Non-Fire

Forza offer nine stock vision panel styles in either timber standard or quirk bead.

V3, V5, V8, V9 comply with minimum zones of visibility Approved Document K 2013.  
K6 Section 10: Protection against impact from and trapping by doors. 10.1 Visibility requirements of doors.

Other styles of triangle, oval and semi-oval are available.



forza-doors.com  
01403 711 126  
info@forza-doors.com

TITLEForza Standard Vision Panel  
Summary - Timber Bead

CODEFD30, FD60, Non-Fire

SHEET2 of 2

DATE10/06/2015

ISSUE6

DWG No.FZD0338

Core Type	Vision Panel Size Limit					
	Max combined area m²	Max Height mm	Max width mm	Min Margin		
				Head and Syles	From Base	Between apertures
FCW - Timber	0.35	1444	245	160	466	100

G90/3 -10mm Pyrodur\*

\*10mm thick Pyrodur, is restricted to maximum horizontal length of 245mm due to limitations in fire resistance test evidence.